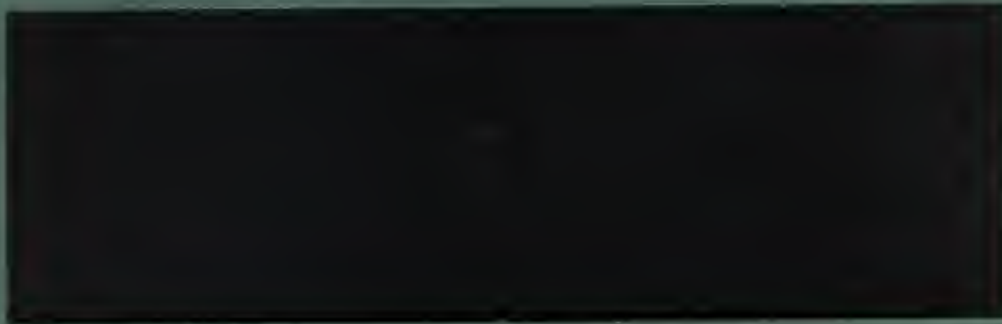


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# **OPERATORS MANUAL AND PARTS CATALOG**



ADDITIONAL COPY

Printed in U.S.A.

**ONAN**

**2515 UNIVERSITY AVE. S.E. • MINNEAPOLIS, MINN. 55414**

A DIVISION OF STUDEBAKER CORPORATION

**IN CANADA: ONAN GENERATORS CANADA LTD., P.O. BOX 652, GUELPH, ONTARIO**

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# ONAN ELECTRIC GENERATING PLANTS MCCK SERIES

927-350

5AC68

## PERFORMANCE CERTIFIED

We certify that when properly installed and operated this Onan electric plant will deliver the full power and the voltage and frequency regulation promised by its nameplate and published specifications. This plant has undergone several hours of running-in and testing under realistic load conditions, in accordance with procedures certified by an independent testing laboratory.

**ONAN** 2515 UNIVERSITY AVE. S.E. • MINNEAPOLIS, MINN. 55414  
A DIVISION OF STUDEBAKER CORPORATION

**IMPORTANT...RETURN WARRANTY CARD ATTACHED TO UNIT**

## **GENERAL INFORMATION**

THIS OPERATOR'S MANUAL PROVIDES INFORMATION FOR PROPER INSTALLATION, OPERATION, AND MAINTENANCE PROCEDURES OF YOUR ONAN UNIT. AN APPLICABLE WIRING DIAGRAM WAS ALSO INCLUDED AT TIME OF SHIPMENT. RETAIN FOR FUTURE REFERENCE!

WE SUGGEST THIS MATERIAL BE KEPT HANDY SO THAT IT CAN BE READILY REFERRED TO WHEN NECESSARY, EITHER FOR ORDERING PARTS OR MAKING EQUIPMENT ADJUSTMENTS.

FOR MAJOR REPAIR INFORMATION A SERVICE MANUAL IS AVAILABLE. IF A MAJOR SERVICE MANUAL, ADDITIONAL OPERATORS MANUAL, AND/OR WIRING DIAGRAM IS REQUIRED, CONTACT YOUR NEAREST ONAN DISTRIBUTOR. THERE WILL BE A CHARGE FOR THIS MATERIAL.

BE SURE TO INCLUDE COMPLETE ONAN MODEL, SPEC., AND SERIAL NUMBER AS SHOWN ON ONAN NAMEPLATE ATTACHED TO UNIT. THIS IS ESSENTIAL IN FURNISHING YOU WITH THE PROPER INFORMATION.

## INTRODUCTION

When instructions in this manual refer to a specific model of generating plant, identify the model by referring to the **MODEL AND SPECIFICATION NO.** as shown on the plant nameplate. Electrical characteristics are shown on the lower portion of the plant nameplate.

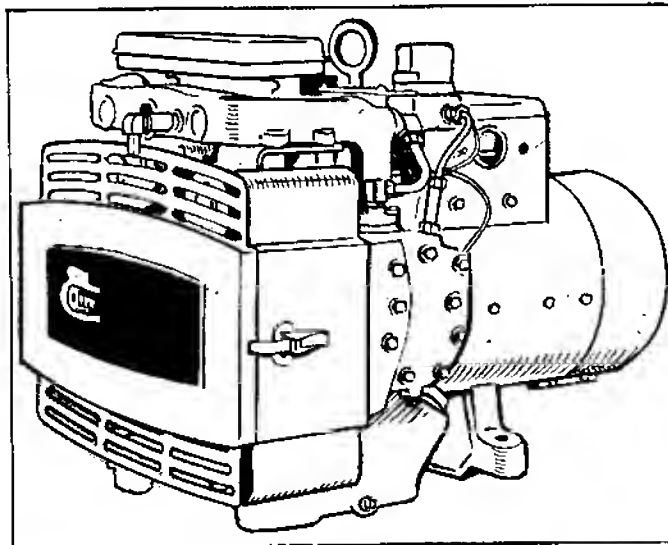
How to interpret **MODEL** and **SPEC. NO.**

605MCCCK-3R / 1 B

↓   ↓   ↓   ↓

1   2   3 4

1. Factory code for general identification.
2. Specific Type:
  - M* - **MANUAL**. Manually cranked. For permanent or portable installations.
  - E* - **ELECTRIC**. Electric starting at the plant only.
  - R* - **REMOTE**. Electric starting. For permanent installation, can be connected to optional accessory equipment for remote or automatic control of starting and stopping.
3. Factory code for optional equipment.
4. Specification (Spec.) letter (advances when factory makes production modifications).



**TYPICAL MODEL MCCK**

### MANUFACTURER'S WARRANTY

The Manufacturer warrants, to the original user, that each product of its manufacture is free from defects in material and factory workmanship if properly installed, serviced and operated under normal conditions according to the Manufacturer's instructions.

Manufacturer's obligation under this warranty is limited to correcting without charge at its factory any part or parts thereof which shall be returned to its factory or one of its Authorized Service Stations, transportation charges prepaid, within one year after being put into service by the original user, and which upon examination shall disclose to the Manufacturer's satisfaction to have been originally defective. Correction of such defects by repair to, or supplying of replacements for defective parts, shall constitute fulfillment of all obligations to original user.

This warranty shall not apply to any of the Manufacturer's products which must be replaced because of normal wear, which have been subject to misuse, negligence or accident or which shall have been repaired or altered outside of the Manufacturer's factory unless authorized by the Manufacturer. Manufacturer shall not be liable for loss, damage or expense directly or indirectly from the use of its product or from any cause.

The above warranty supersedes and is in lieu of all other warranties, expressed or implied, and of all other liabilities or obligations on part of Manufacturer. No person, agent or dealer is authorized to give any warranties on behalf of the Manufacturer nor to assume for the Manufacturer any other liability in connection with any of its products unless made in writing and signed by an officer of the Manufacturer.

DATED AUGUST 1, 1963

## SPECIFICATIONS

|   | Model Series   |                |
|---|----------------|----------------|
|   | 4MCCK          | 605MCCK        |
| Nominal dimension of plant (inches)             |                |                |
| Height  | 24             | 24             |
| Width   | 22             | 22             |
| Length  | 30             | 33             |
| Number cylinders                                | 2              | 2              |
| Displacement (cubic inch)                       | 49.8           | 49.8           |
| Cylinder bore (inches)                          | 3-1/4          | 3-1/4          |
| Piston stroke (inches)                          | 3              | 3              |
| Oil capacity                                    | 4 qts          | 4 qts          |
| RPM (for 60-cycle)                              | 1800           | 1800           |
| RPM (for 50-cycle)                              | 1500           | 1500           |
| Compression ratio                               | 7: 1           | 7: 1           |
| B.H.P (1800 rpm)                                | 13.0           | 13.0           |
| Battery voltage                                 | 12 V           | 12 V           |
| Battery size                                    |                |                |
| SAE group 1H                                    | two, in series | two, in series |
| Amp/hr. SAE rating, 20-hr. (nominal)            | 105            | 105            |
| Battery charge rate, amperes                    | 2-3 low        | 2-3 low        |
|   | 5-8 high       | 5-8 high       |
| Ventilation required (cfm 1800 rpm)             |                |                |
| Generator                                       | 75             | 75             |
| Combustion                                      | 32             | 32             |
| Output rated at unity power factor load         | 1-phase        | 1-phase        |
| Rating (output in watts)                        |                |                |
| 50-cycle AC, intermittent service               | 3500           | 5500           |
| 50-cycle AC, continuous service                 | 3500           | 5000           |
| 60-cycle AC, intermittent service               | 4000           | 6500           |
| 60-cycle AC, continuous service                 | 4000           | 6500           |
| AC voltage regulation in $\pm$ %                | 3              | 3              |
| AC frequency regulation in %                    | 5              | 5              |
| Revolving armature-type generator               | Yes            | Yes            |
| 120/240- volt single phase model, reconnectible | Yes            | Yes            |
| Rotating - type exciter                         | Yes            | Yes            |

## OPTIONAL EQUIPMENT

### 1. REMOTE START-STOP SWITCH

SPDT, momentary contact, center-off type.

### 2. SWITCHBOARD

Instruments to read ac amperes, and ac volts, and to break overloaded ac circuit. Desirable information for operator. For wall mounting.

### 3. INSTRUMENT PANEL

Part of plant control box assembly. Instruments to read ac amperes and ac volts, and to break overloaded ac circuit. Desirable information for operator. Plants with instrument panel have no room for optional ac receptacles.

### 4. AC RECEPTACLES

Convenience for plugging in ac loads. Plants with ac receptacles have no room for optional instrument panel.

### 5. AUTOMATIC DEMAND CONTROL

Starts and stops plant automatically.

### 6. CONTROL-O-MATIC

A ②-function automatic control which automatically starts and stops plant; supplies current on demand and automatically runs bilge blower.

### 7. LOAD TRANSFER CONTROL

Controls running of plant and transfers load.

### 8. HEAT EXCHANGER COOLING

Closed system using fresh water in plant.

### 9. LOAD TRANSFER SWITCH

Three-pole, three-position to select generator or shore power.

### 10. AQUA LIFT MUFFLER

High-efficiency silencer for plants which discharge cooling water into exhaust. Suitable for above or below water-line installation.

### 11. SEPARATE FUEL TANK

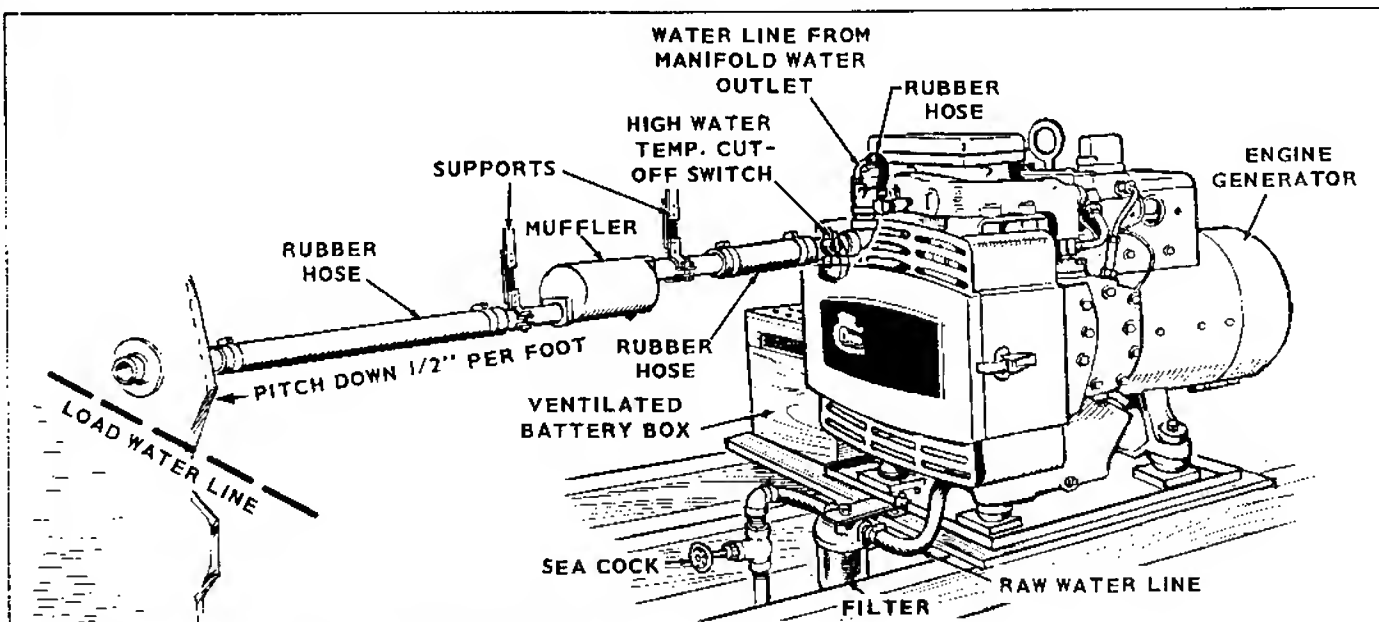
Various sizes.

### 12. EXHAUST LINE TEMPERATURE SWITCH

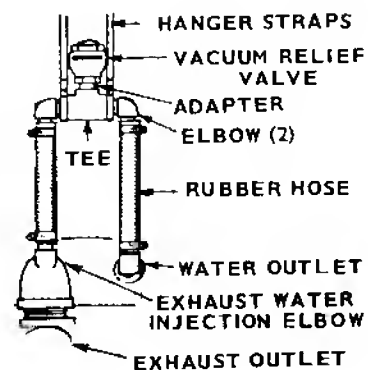
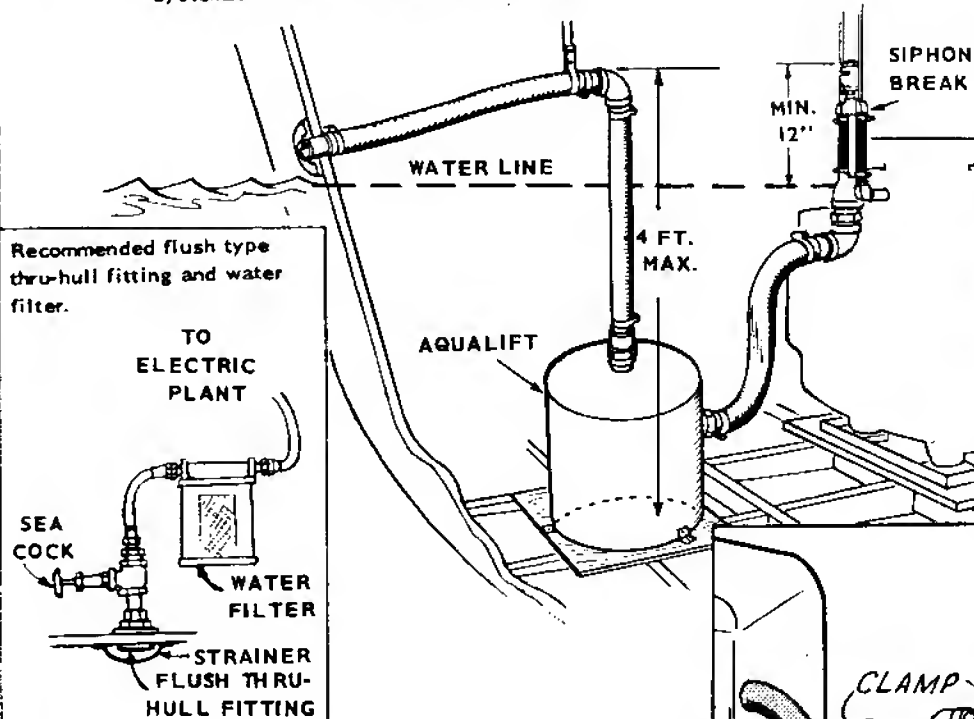
Shuts down plant if water flow fails.

### 13. OTHER

See your dealer.



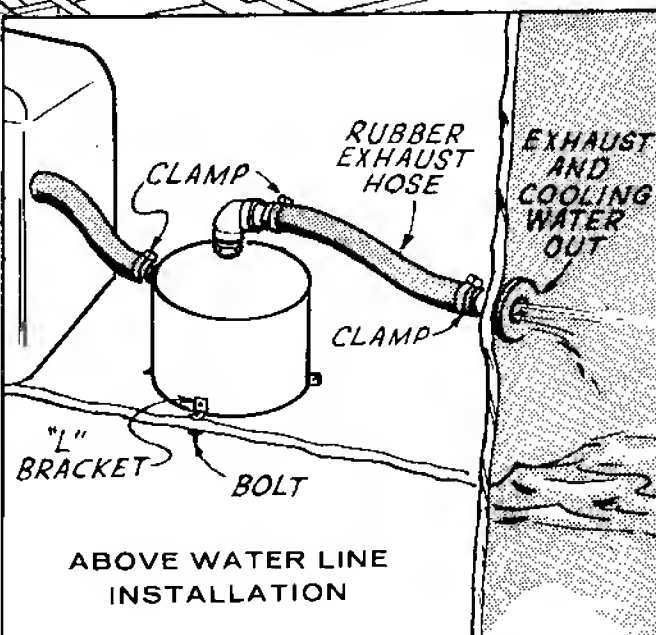
**WARNING:** Do not use scoop type water inlet fittings on electric plants using Aqualift muffler systems.



**TYPICAL BELOW WATER LINE INSTALLATION**

## CAUTION!

**WARNING:** Install Siphon Break Kit #155K950 if exhaust injection elbow is below load water line. Locate the Siphon Break at least 12" above load water line and in a vertical position. Remote mounting the siphon break is permissible within a 5' radius of water injection exhaust elbow. Vertical position and height of valve must be maintained.



**ABOVE WATER LINE INSTALLATION**

Figure 1. Typical Installation

## INSTALLATION

### GENERAL

Proper installation is very important. Give attention to the following points: Adequate generator cooling air, discharge of circulated air, adequate fresh air, adequate engine cooling water, discharge of circulated water, discharge of exhaust gases, electrical connections, fuel connection, sturdy and flat floor and accessibility for operation and service. Use this manual as a guide to help with the installation. Refer to Typical Installation, Figures 1 and 2. For more complete instructions, request Onan Technical Bulletin T-021.

Installations must be considered individually, and executed in compliance with all regulations which may affect the installation. The advice and guidance contained in the booklet, *Fire Protection Standard for Motor Craft*: (NFPA No. 302) offered by the National Fire Protection Association International, Boston 10, Massachusetts, will be helpful to the installer of equipment in vessels.

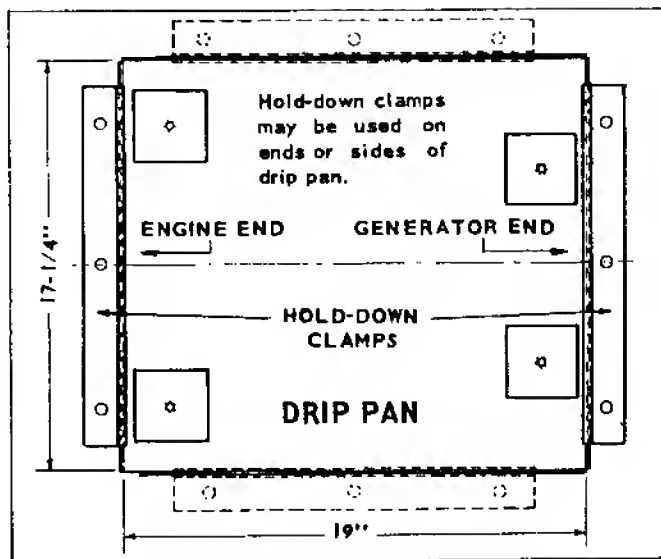


Figure 2. Mounting Dimensions

### LOCATION

Select a dry, properly-ventilated location for the plant, preferably near the main keel, above low-lying vapors and free from splash from the bilge. Provide accessibility for minor servicing operations, draining of the crankcase lubricating oil and the cooling system.

### MOUNTING

The floor should be flat, and give support directly under the plant mounting points.

A 2-1/2" clearance around the unit is required to permit it to rock on its mounts without restraint. Use flexible exhaust line, fuel line, battery cables, and electrical wires.

To install cone-type mounting cushions (Fig. 3), position the plant on the drip pan and place the cushions under the oil base and generator support. Always use cushions with highest part number (part number is shown on the cushion) on the generator end. Secure the plant to the drip pan with the associated hardware (Fig. 3). Add thin flat washers to maintain approximately 1/16" clearance between snubber washer and flat washer. Cushion deflection under load should be approximately 3/16".

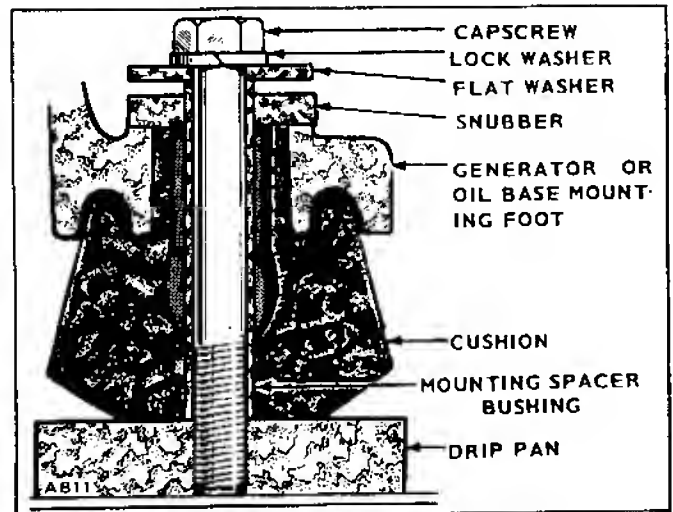


Figure 3. Cone-Type Mounting Cushion

Install two hold-down clamps to the drip pan (front and rear or both sides). Secure the clamps to the mounting base.

### FUEL TANK AND LINES

If a separate fuel tank is used, install it so the bottom of the tank will be less than 4 feet below the fuel pump. To prevent siphoning if a system leak occurs, position the tank below the level of the engine pump, or use a siphon break system.

If a fuel tank is shared, do not connect to an existing line at a point above the fuel supply level. This avoids starving the plant (See Fig. 4 and 5).

If vertical fuel lift exceeds 4 feet, or vapor lock occurs, install an auxiliary electric fuel pump near the fuel supply.



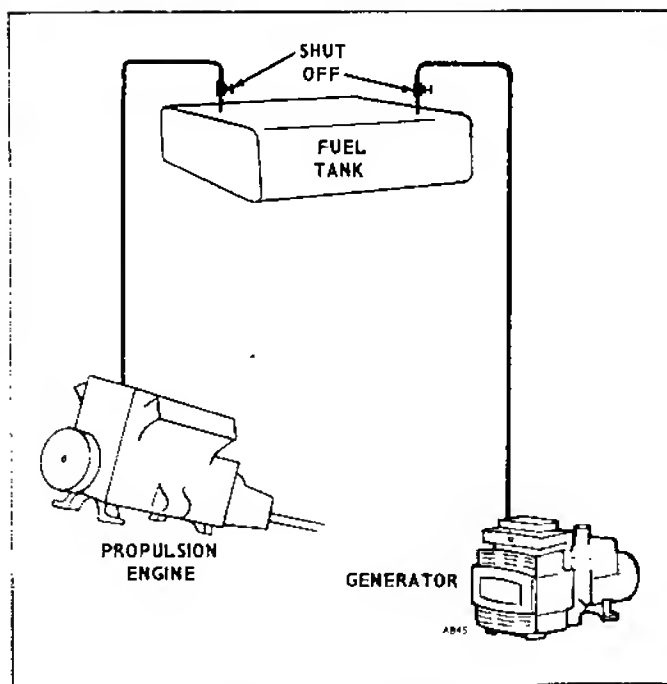


Figure 4. Fuel System

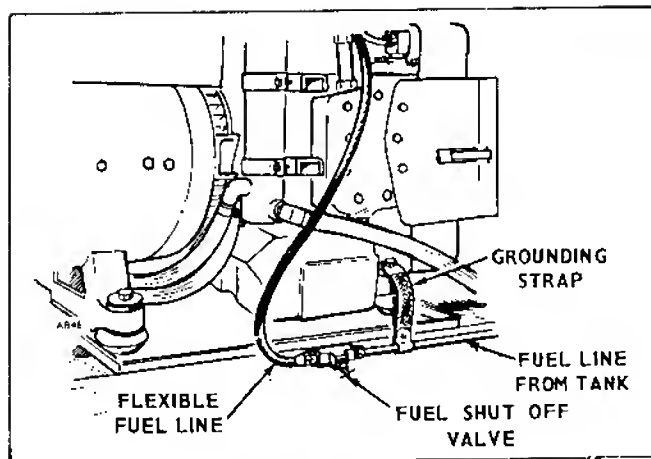


Figure 6. Fuel Shut-Off Valve

### VENTILATION

Generating plants require fresh air for combustion and generator cooling. Onan recommends that the ventilation system be able to deliver 1-1/2 to 2 times the air required by the plant. When the ventilation system depends on wind or boat motion, use powered exhausters to provide ventilation when the boat is not in motion. For more information, refer to Onan Technical Bulletin T-021.

### EXHAUST

See Installation, Fig.1 and 2. The engine exhaust connection is 1", pipe-tapped. Pipe exhaust gases outside of the hull - *exhaust gases are deadly poisonous!*

Install a separate exhaust line as follows:

1. Above vessel load water line.
2. Pitched downward to prevent water backflow.
3. Shield line near combustible material.
4. Use flexible hose or tubing (see Fig.1 and 2).
5. For turns, use sweeping (long radius) elbows.
6. Increase one pipe size for every 10' increase in pipe length.

Provide a tee for water line connection for wet exhaust (Fig.7). Refer to Water Discharge Line. Raise the dry portion of the exhaust line high enough to prevent water back-flowing into the engine. Onan recommends using the Aqua Lift muffler for maximum silencing efficiency and ease of installation.

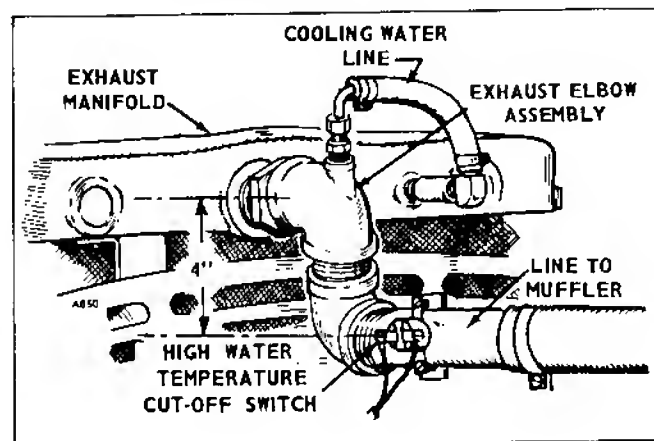


Figure 7. Water Outlet Connections

Use an approved flexible rubber fuel line next to the engine. Install the fuel supply line from near the bottom of the supply tank to the 1/8" pipe-tapped inlet of the fuel pump (see Fig.6).

A shut-off valve at the tank and near the plant is recommended for service convenience (Fig.6).

### OIL DRAIN

The oil drain may be extended to suit the installation. The oil base has a 1/2" pipe-tapped hole.

The recommended Neoprene muffler (silencer) is an *Elasto-Muffler* brand, size *mark 0*, and two bushings, size AB (fits 1-5/8" O.D.). A cast iron or stainless-steel muffler is also available. Provide a recommended (or equal) silencer and install it near the end of the wet exhaust line.

**Caution:** Dry exhaust will damage the neoprene silencer.

### WATER SUPPLY LINE

A continuous supply of cooling water is required. The water pump inlet is a hose fitting for 1/2" I.D. hose (see Fig.8). Use a section of non-collapsible hose near the plant (or for the entire run) to absorb vibrations. The inside diameter of the plumbing must be at least 1/2". Use Permatex or other pipe sealer on all pipe fittings in supply line to pump. Normally, the pump should deliver 3.5 gallons of cooling water per minute. Measure the discharged water flow after thermostat opens, to be sure the supply line is large enough. Reduce resistance on pipe runs longer than 5' by using larger inside diameter plumbing. To prove suction line is airtight, see that no bubbles appear in discharged water. An *air leak* reduces lubrication and *shortens pump impeller life*. Install a strainer in the water suction line inlet where it is accessible for cleaning.

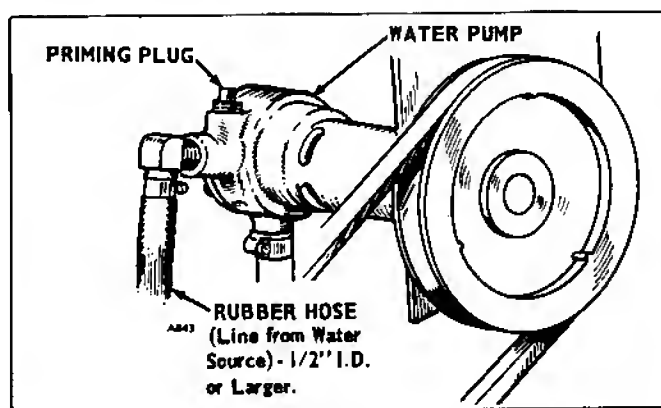


Figure 8. Water Pump Inlet Hose

### WATER DISCHARGE LINE

The 1/2" I.D. water outlet hose fitting is on the exhaust manifold next to the exhaust outlet (see Fig.7).

Use plumbing at least as large as the supply line. Use a section of hose near the plant or the entire run. Connect the line to discharge the heated water into the exhaust line several feet ahead of the Aqualift or neoprene silencer. Make sure water cannot back flow into the exhaust line. See Optional Heat Exchanger Cooling.

### HEAT EXCHANGER COOLING (Optional)

Closed-type cooling systems are commonly referred to as fresh water cooling or heat exchanger cooling. Water circulated through the engine is called *fresh water*, *hot water*, etc. Water circulated through the heat exchanger only is called *raw water*, *sea water*, *cold water*, *discharged water*, etc. This system with an antifreeze coolant is recommended where freezing conditions exist, or

where the owner wants to prevent the possibility of salt water problems.

**Caution:** Do not use the existing neoprene impeller water pump in the hot water side of the cooling system. Heat or soluble oil (in many rust inhibitors and anti-freeze s) will damage the impeller. Instead, connect the neoprene impeller pump on the cold water side. Use a metal impeller, centrifugal-type water pump (Oberdorfer 1-GP, or equal) in the fresh water side. Drive it with a belt from the plant power take-off (see Fig.9).

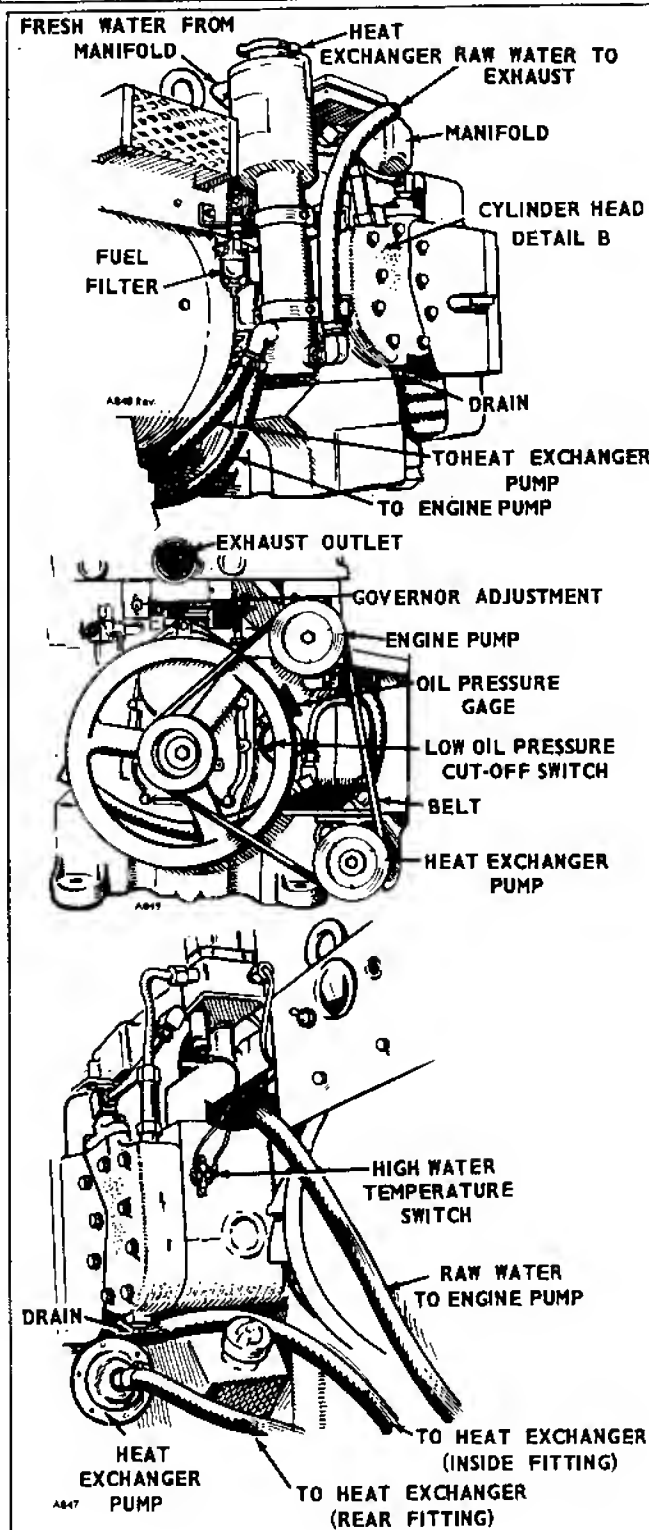


Figure 9. Cooling System Details

The discharged water leaves at the heat exchanger (Fig. 10). Supply line connections in both systems are the same. For general comments that apply in all cases, refer to the instructions for standard cooling systems in this section.

Fill the closed cooling system with clean, alkali-free water to the proper level in the expansion tank. Add an approved rust inhibitor to the coolant. If the plant will be operated in freezing temperatures, use the necessary proportion of anti-freeze, and test it periodically. Cooling system capacity (including heat exchanger) is 7 pints.

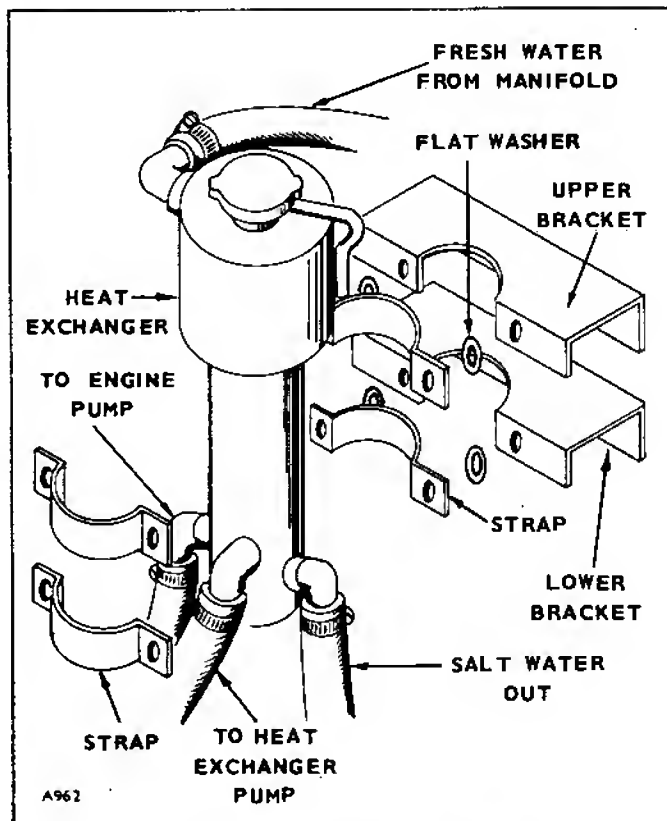


Figure 10. Heat Exchanger

## BATTERY CONNECTION

Exciter Cranked Plant: Refer to the wiring diagram and Fig. 11. Plants are designed for negative (-) ground only.

Follow Onan battery recommendations. Use two 6-volt batteries connected in series for a 12-volt power source. See Fig. 11. Connect battery positive (+) terminal to the start solenoid located in the control box. Connect the negative (-) terminal to a good ground on the generator frame. Enter rear of control box to install battery cable.

**Caution:** Do not disconnect starting batteries while plant is running. The resulting over-voltage condition will damage electric choke and control components.

## REMOTE START-STOP SWITCH (Optional)

For remote control of starting and stopping, use three wires to connect a remote switch (SPDT, momentary contact, center-off type) to the terminal block marked B+, 1, 2, 3 in the plant control box (Fig. 12). Use correct wire size according to switch distance from plant.

## LOAD WIRE CONNECTIONS

The plant nameplate shows the electrical output rating of the plant in watts, volts, and cycles. The plant wiring diagram shows the electrical circuits and connections necessary for the available output voltage. Also see Figures 13 and 14.

Meet all applicable electrical code requirements. Work should be done by a qualified serviceman or electrician because the installation may be inspected for official approval. Plant control boxes have knockout sections to accommodate load wires. Use flexible conduit and stranded load wires near the plant to absorb vibration. Use sufficiently large insulated wires. Strip insulation from wire ends as necessary for clean connections. Connect each load wire to the proper generator output lead inside the plant box. Insulate bare ends of ungrounded wires. Use a bot (through the control box) to connect the grounded ( $\perp$ ) generator lead and load wire. Install a fused main switch (or circuit breaker) between the generating plant and load.

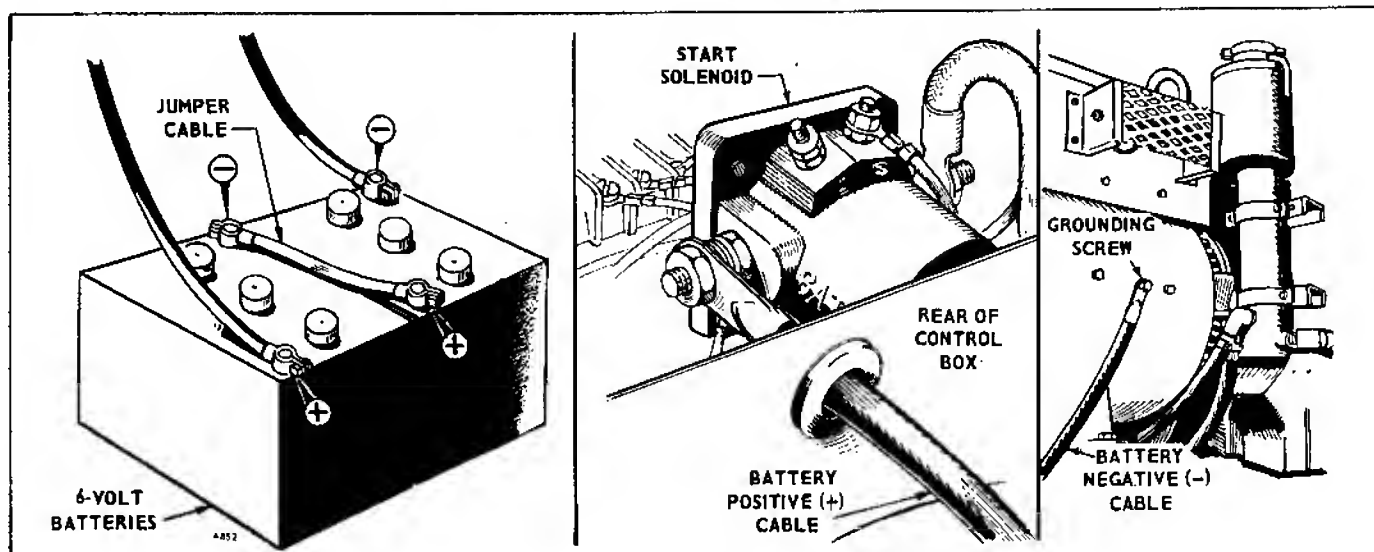


Figure 11. Battery Connections

**Output Lead Markings:** Revolving armature generator leads are marked M1, M2, etc. These identifying marks also appear on the wiring diagram.

**Shore Power:** If the installation connects to shore power, install a double-throw transfer switch (either manual or automatic type), such as *Onan* #308B204, to prevent feeding generator output into the shore power source lines and to prevent commercial power and generator output from being connected to the load at the same time.

Instructions for connecting an automatic load transfer switch are included with such equipment. See Fig. 14.

**Automatic Control:** Use with negative ground electrical system only. If the electrical system is positive ground and cannot be converted, use a separate battery connected to negative ground for plant and control operation. Use a suitable grounding system for the entire vessel to prevent electrolytic action which may be caused by improper connections of mixed-polarity grounding systems.

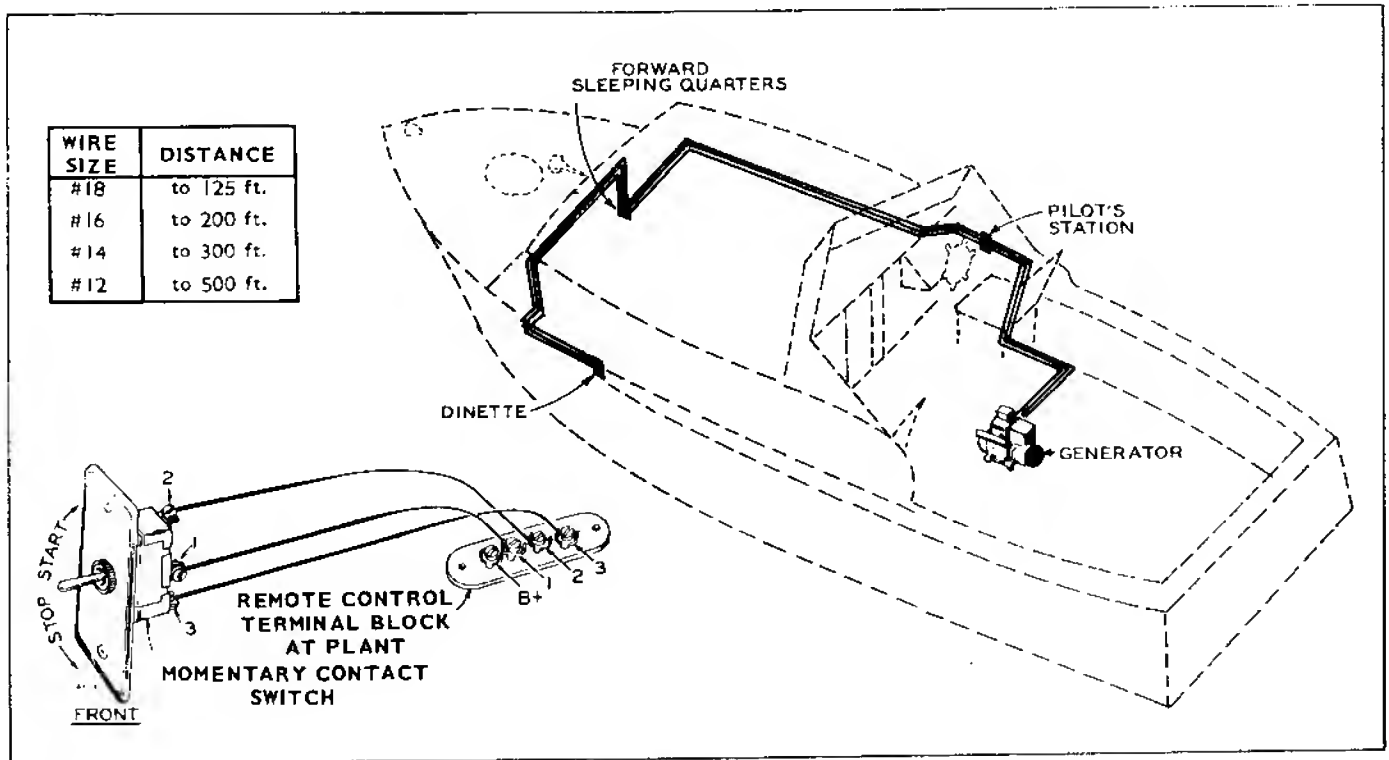


Figure 12. Remote Control Wiring

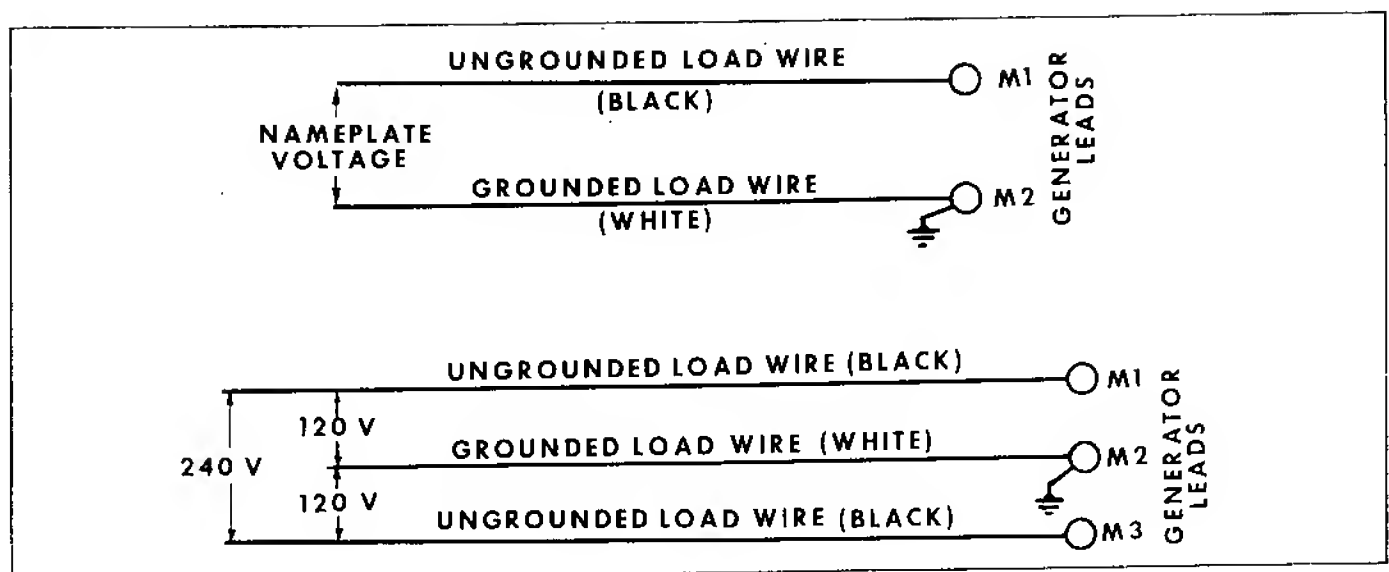


Figure 13. Load Wire Connections

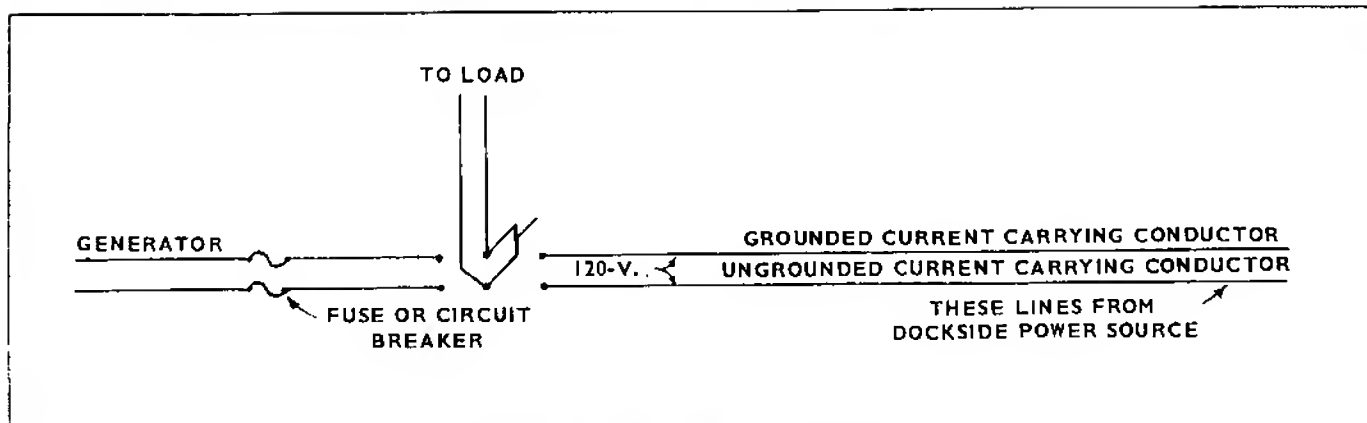


Figure 14. Shore Power Wiring Connections

## OPERATION

### INITIAL START

Check the engine to make sure it has been filled with oil and fuel. Fill cooling system and prime water pump (Fig.8). If engine fails to start at first attempt, inhibitor oil used at the factory may have fouled the spark plugs - remove, clean in gasoline, dry thoroughly and install. Heavy exhaust smoke when the engine is first started is normal, and is caused by the inhibitor oil.

**NOTE:** The Control-O-Matic will run the bilge blower for about 5 minutes before cranking the engine. The blower cycle may be eliminated; see Control-O-Matic section.

**Crankcase Oil:** Use a good-quality detergent oil that meets the API (American Petroleum Institute) service designations MS, MS/DG, or MS/DG. Recommended SAE oil numbers for expected ambient temperatures are as follows:

#### OIL CAPACITY - 4 QTS.

|              |         |
|--------------|---------|
| Above 90°F   | SAE 50  |
| 30°F to 90°F | SAE 30  |
| 0°F to 30°F  | SAE 10W |

Do not use service DS oil. Do not mix brands or grades. Refer to Maintenance Section for recommended oil changes and complete lubricating oil recommendations.

**Recommended Fuel:** Use clean, fresh, regular grade automotive gasoline. Do not use highly leaded premium types. Never fill the tank when the engine is running. Leave some fuel expansion space. Open fuel line valve (when used).

The following shows the sequence of operation. This shows operation with manual control at the plant and automatic control, either at the plant or remotely located.

### STARTING SEQUENCE

1. Operator pushes START button or plant is started by remote control.
2. Start solenoid energizes.
3. Battery current flows to
  - a) series field
  - b) STOP relay
  - c) electric choke
4. Ignition coil fires spark plugs when breaker points open.

5. Engine starts
6. Operator releases START button
7. Start disconnect relay energizes
8. Engine continues running.

### STOPPING SEQUENCE

1. Operator pushes STOP button
2. Stop relay opens ignition circuit
3. Engine stops
4. Operator releases STOP button.

### EMERGENCY SHUTDOWN

An emergency stop is caused by low oil pressure or high water temperature.

1. Low oil pressure switch closes, emergency relay energizes, opening ignition circuit.
2. High water temperature switch opens ignition circuit.
3. Engine stops.

**NOTE:** If shutdown is caused by high water temperature, plant will crank for about 90 seconds. If it does not start, it will stop cranking.

### APPLYING LOAD

Allow plant to warm up before connecting a heavy load and keep the load within nameplate rating. Continuous generator overloading may cause high operating temperatures that can damage the windings.

### BATTERY CHARGING

The battery charge rate is controlled by a charge regulator. This regulator is pre-set to allow the proper charge rate at operating speed. Do not attempt to change this setting.

This regulator is pre-set to allow the proper charge rate at operating speed. Do not attempt to change this setting.

### SAFETY DEVICES

A high-water-temperature switch in the cooling system stops the plant if the engine overheats.

The engine has a low-oil-pressure switch which will stop the plant through an emergency relay in the control if oil pressure drops below a safe operating pressure. After an emergency stop, investigate and correct the cause.

The RESET button must be pressed before re-starting. A one minute time limit is necessary before the RESET button can be pressed after an emergency stop. If the plant is under automatic control, a re-start will be attempted automatically.

#### PLANT EXERCISE

Infrequent use results in hard starting. Operate plant one 30-minute period each week. Run longer if battery needs charging, or keep battery charged with a separate charger.

#### EMERGENCY OPERATION IF BATTERY FAILS

The remote-type revolving-armature plant needs a battery for electric choke, ignition and limiting exciter voltage. If the battery fails completely and the plant must be operated during an emergency, a battery can be shared with other equipment having an alternator. Do not disconnect the plant charging circuit, as damage will occur to the ignition relay from the increased voltage. Instead, consider disconnecting other equipment and using that battery.

#### BREAK-IN PROCEDURE

No matter how carefully engine parts are manufactured or expertly assembled, there are always microscopic variations in fit between metal parts such as pistons, rings, main and connecting rod bearings.

*Break-in* or ideal fitting of all internal moving metal parts can best be achieved by maintaining proper cooling and correct lubrication during the running-

#### BREAK-IN PROCEDURE

No matter how carefully engine parts are manufactured or expertly assembled, there are always microscopic variations in fit between metal parts such as pistons, rings, main and connecting rod bearings.

*Break-in*, or ideal fitting of all internal moving metal parts can best be achieved by maintaining proper cooling and correct lubrication during the running-in period. *Break-in* can take as little as ten operating hours or it may take many hundreds of hours. Extended periods of very heavy engine loading (above rated horsepower or electrical output) during this initial service period can cause severe cylinder scoring or bearing galling. On the other hand, extended periods of very light loading during initial break-in may cause cylinder wall glazing and/or poor piston ring seating. Engine parts damage can also be caused by using the wrong type or viscosity of oil, and allowing the engine to run at too high a temperature during break-in.

All engines use more oil than normal during the first hours of operation. As internal moving parts are run-in by controlled operation, oil consumption should gradually decrease until the rate of consumption is stabilized. It is extremely rare that oil consumption drops to zero. All engines use some oil, even when in perfect condition and properly broken-in. Oil consumption varies according to engine design, engine (piston) speed, size of engine, type of oil, oil viscosity, length of operating periods,

operating temperatures, engine loading, etc. As engine operation is continued, clearances between moving parts increase slightly due to normal wear of piston rings, cylinder walls, valve guides, oil seals, etc. These clearances increase until oil consumption is excessive, and engine parts have to be replaced and/or refitted. This usually takes thousands of hours.

Each Onan engine is *run-in* at the Onan factory for a minimum of three hours. This is not enough running time to completely *break-in* the engine. Proper completion of the *break-in* period is the customer's responsibility.

Generator sets manufactured by Onan can be loaded to full nameplate rated output (not until they *bog down*) as soon as they are put into operation. It is recommended during this first few hours of operation that generator sets be loaded to 80% of rated capacity. Initial heavy loading helps seat piston rings and brings oil consumption to normal in the shortest time.

During *break-in*, check oil level at least every eight (8) operating hours. Add oil if the level is at low on the dipstick. Never over-fill. This may cause oil to foam and enter the breather system.

*Drain the initial oil fill after 50 hours of operation while the engine is hot.*

Controlled *break-in* with consistent use of proper oil from a reputable supplier and a conscientiously-applied maintenance program will help assure satisfactory service for thousands of hours from your Onan electric plant.

#### OUT-OF-SERVICE PROTECTION

Protect a plant that is to be out of service for more than 30 days as follows:

1. Run plant until thoroughly warm.
2. Turn off fuel supply and run until plant stops.
3. Drain oil from oil base while still warm. Refill and attach a warning tag, stating oil viscosity used.
4. Remove each spark plug. Pour 1 oz. (two tablespoons) of rust inhibitor (or SAE #50 oil) into each cylinder. Crank engine slowly (by hand) several times. Install spark plugs.
5. Service flame arrester.
6. Clean governor linkage and protect by wrapping with a clean cloth.
7. Plug exhaust outlet to prevent entrance of moisture, dirt, bugs, etc.
8. Wipe generator brushes, slip rings, etc. DO NOT APPLY LUBRICANT OR PRESERVATIVE TO BRUSHES AND RINGS.
9. Wipe entire unit. Coat parts that can rust with a bright film of grease or oil.
10. Provide a suitable cover for the entire unit.
11. Drain cooling system if danger of freezing exists during storage.
12. If battery is used, disconnect and follow standard battery storage procedure. Do not allow batteries to become fully discharged.

## HIGH TEMPERATURES

1. See that nothing obstructs air flow to and from the plant.
2. Keep cooling system clean. Maintain water level in closed system cooling.
3. Keep ignition timing properly adjusted.

## LOW TEMPERATURES

1. Use correct SAE oil for temperature conditions. Change oil only when engine is warm. If an unexpected temperature drop causes an emergency, move the plant to a warm location until oil flows freely.
2. Use fresh regular grade (not premium) gasoline. Protect against moisture condensation. Below 0°F, adjust main jet for slightly richer fuel mixture.
3. Keep ignition system clean, properly adjusted, and the batteries in a well-charged condition.
4. Partially restrict cool air flow, but use care to avoid overheating.
5. Add good quality anti-freeze if danger of freezing exists.

## DUST AND DIRT

1. Keep plant clean. Keep cooling system clean.
2. Service flame arrester as frequently as necessary.
3. Change crankcase oil every 50 operating hours.
4. Keep oil and gasoline in dust-tight containers.
5. Keep governor linkage clean.
6. Clean generator brushes, clip rings, and commutator; do not remove normal (dark brown) film. Do not polish.

## HIGH ALTITUDE

For operation at altitudes of 2500 feet above sea level, close carburetor main jet adjustment slightly to maintain proper air-to-fuel ratio (refer to the *Adjustments Section*).

## CONTROL -O-MATIC

### Description

The Control-O-Matic is an automatic control which performs three functions. It is an engine-control, an automatic-demand control, and a bilge-blower control, all contained in one top-mounted control box. The front panel of this box holds a charge ammeter, an emergency relay and a 3-position toggle switch.

With the switch in the AUTO position, the Control-O-Matic will monitor the AC load circuit and:

1. sense a load on the AC line.
2. close the bilge blower circuit (when used), for approximately 5 minutes, depending on ambient temperature.
3. open the bilge blower circuit.
4. start the electric plant.
5. sense when all the load is removed.

6. stop the electric plant.

### Operation

When the switch is in the RUN position, the bilge blower control goes through its control cycle before the electric plant cranks and starts. With the switch in AUTO position, the engine will crank and supply current on load demand after the bilge blower control cycles. When the load on the AC line is removed, the plant will stop. The plant stops when the switch is moved to the STOP position.

### CONTROL-O-MATIC Operation (Optional)

A 3-position toggle switch controls plant operation. The operator may choose either of two running procedures.

1. Move switch to RUN position. The bilge blower control will go through its cycle, the engine will then crank and start.
2. Move switch to AUTO position. The engine will start when the load demand circuit senses a need for current. This occurs after the bilge blower starts and finishes its cycle. The plant will stop when there is no load on the AC line.
3. Move switch to STOP position. The plant stops. If stop circuit fails, close fuel valve.

The built-in emergency relay shuts down the plant for these conditions:

1. Engine fails to start. The engine will crank for approximately 90 seconds before the emergency relay shuts it down.
2. Low oil pressure
3. High water temperature. The engine will stop, start cranking again for about 90 seconds, then stop, and not attempt to restart.

To reset the emergency relay, remove the cause of the emergency, then push the red RESET button on the Control-O-Matic front panel.

The bilge blower may be connected to the Control-O-Matic in two ways, Fig. 15 shows the bilge blower connected to the Control-O-Matic. The blower operates from the electric plant cranking batteries. The B+ and BB terminals are labeled in the Control-O-Matic Box. With this circuit, the running current of the blower must not exceed 5 amperes. The user may add switches as shown to operate bilge blower without operating the electric plant

In the circuit shown in Fig. 16, an auxiliary relay is used so that the bilge blower can operate from a separate battery or power source. A larger blower may be



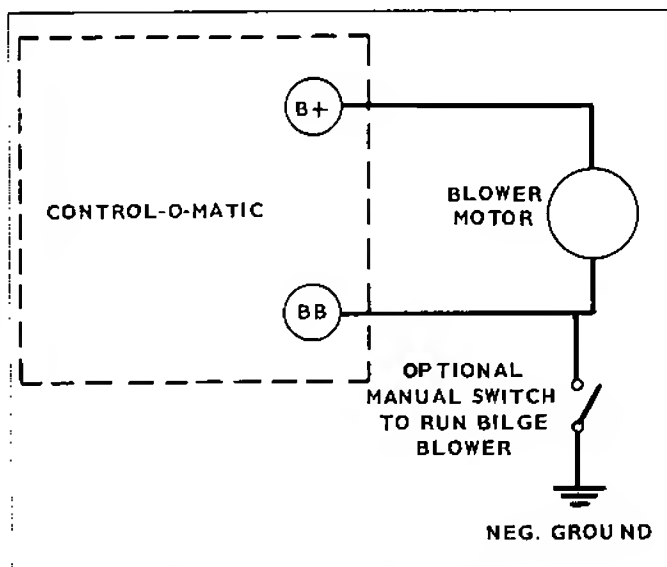


Figure 15. Bilge Blower Wiring Circuit

used, as long as the relay has a 12 volt DC coil and the relay contacts can safely carry the current needed by the blower.

The bilge blower circuit may be disabled so the plant can be started without delay. This requires changing one wire connection on the thermal delay relay, mounted on the inside bottom of the Control-O-Matic box. Fig. 17 shows this relay actual size. Take care with the following step, as the terminal posts can easily be broken. Lift the clip from the rear terminal post of terminal 1 and place it on the rear post of terminal 3. With the front-mounted toggle switch in the "AUTO" position, the plant will respond immediately when the automatic demand control senses a load. The bilge blower will run.

The Control-O-Matic should not need attention, but if it does not function properly, see the Trouble-Shooting section for repair procedures.

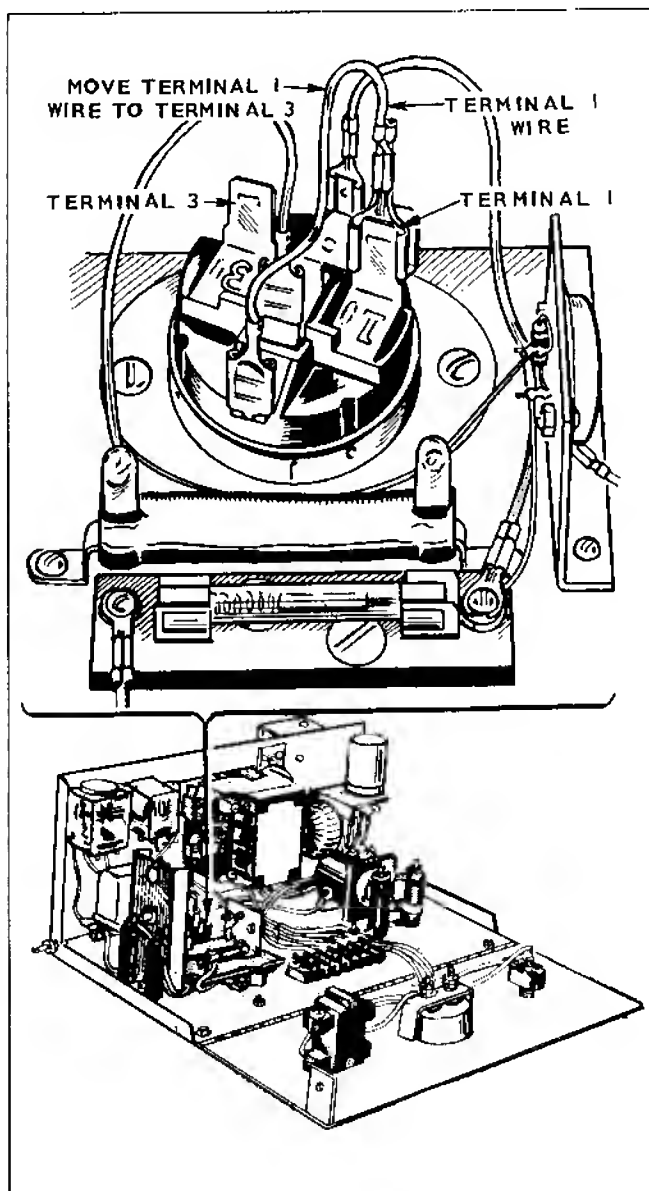


Figure 17. Disabling Bilge Blower Circuit

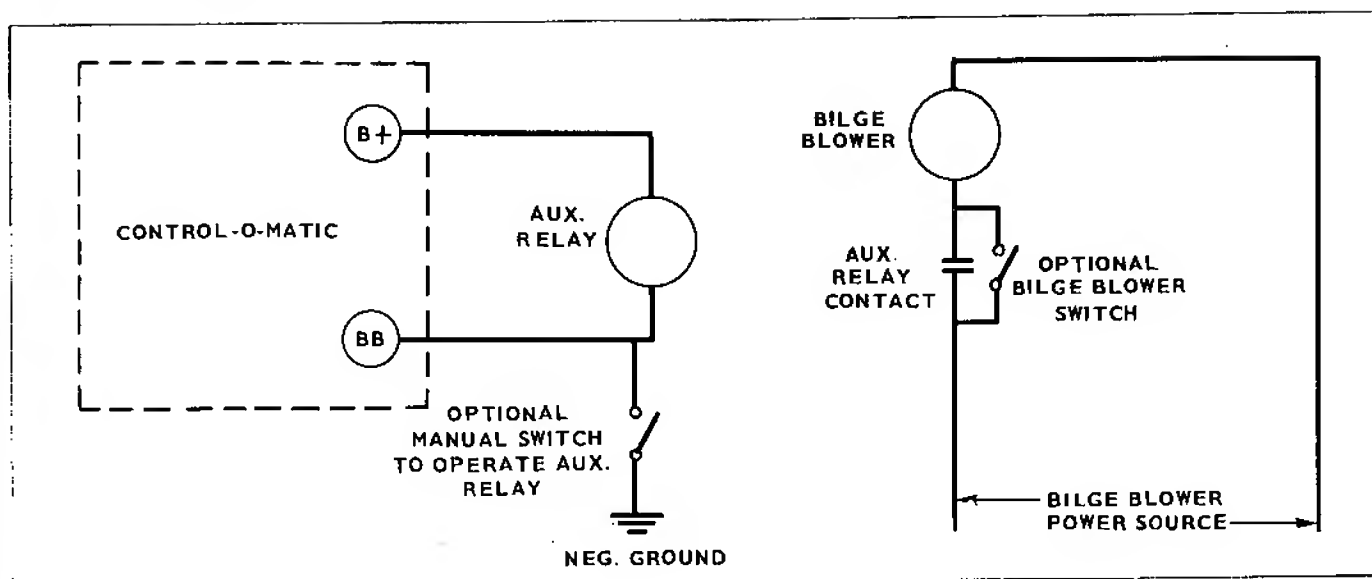


Figure 16. Auxiliary Relay Bilge Blower Circuit

## ADJUSTMENTS

### CHECK BREAKER POINTS

Refer to Figure 18 for correct gap distances. Replace burned or faulty points. If only slightly burned, dress smooth with file or fine stone. Do not use emory paper or emory cloth. Measure gap with thickness gauge; gap points at .020".

Ignition breaker points, Fig. 18, must be correctly gapped. Crank engine to fully open breaker points (1/4 turn after top center). Loosen locking screws and turn cam to adjust. Tighten breaker points and re-check gap.

Ignition points should break contact just as the 25° timing mark aligns with the flywheel timing mark. Final timing is corrected by properly shifting the breaker point box on its mounting and using a timing light. If specified timing cannot be obtained by positioning the breaker box, make sure timing marks on gears are aligned. Timing procedures are described in the MCKK Service Manual, No. 927-355.

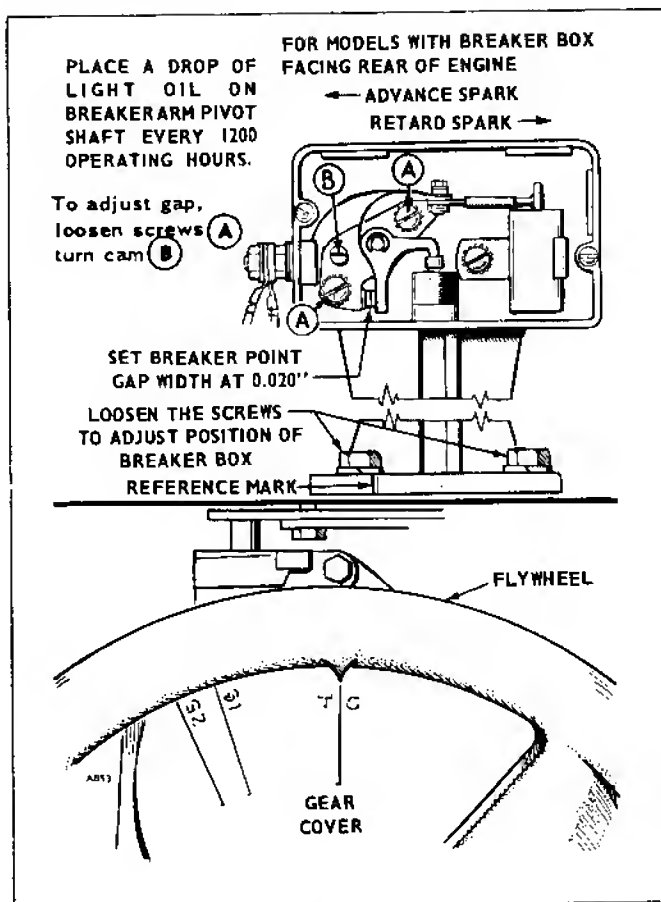


Figure 18. Ignition Points

### CARBURETOR

The carburetor (Fig. 19) has a high-speed main fuel adjustment (needle A) and an idle fuel adjustment (needle B). The main adjustment (needle A) affects operation under heavy load conditions. Idle adjustment affects operation under light, or no load. Under normal circumstances, factory carburetor adjustments should not be disturbed. If the adjustments have been disturbed, turn needles off their seats 1 to 1-1/2 turns to permit starting, then re-adjust them for smooth operation.

**Caution:** Forcing the needle against its seat will damage it. The needle does not completely shut off when turned fully in.

Before final adjustment, allow engine to warm up. Make idle adjustment with no load connected to the generator. Use a tachometer, or connect a frequency meter to generator output to observe speed or frequency. Slowly turn idle adjustment out until engine speed (or generator frequency) drops slightly below normal. Then turn needle in until speed (or frequency) returns to normal.

To set main fuel adjustment, apply a full electrical load to the generator. Carefully turn main adjustment screw in until engine speed (or output frequency) drops slightly below normal. Then turn needle out until speed (or frequency) returns to normal. Proper carburetor adjustment cannot be assured unless the governor is properly adjusted.

Set throttle stop screw (located on carburetor throttle lever) with no load connected while running at rated speed. Turn the screw to give 1/32" clearance between the screw and pin (Fig. 19).

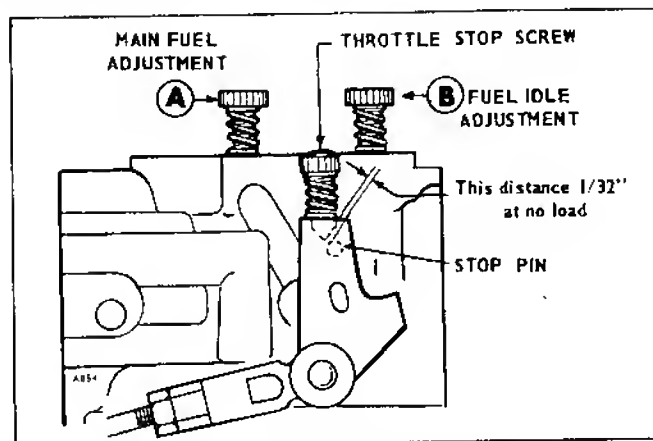


Figure 19. Throttle Stop Screw Adjustment (Spec A)

Beginning with Spec B, a Zenith carburetor is used. The carburetor adjustments are the same as the original carburetor. The only difference is the location of the adjustment needles (Fig. 20). The high-speed adjustment needle A is on the bottom of carburetor.

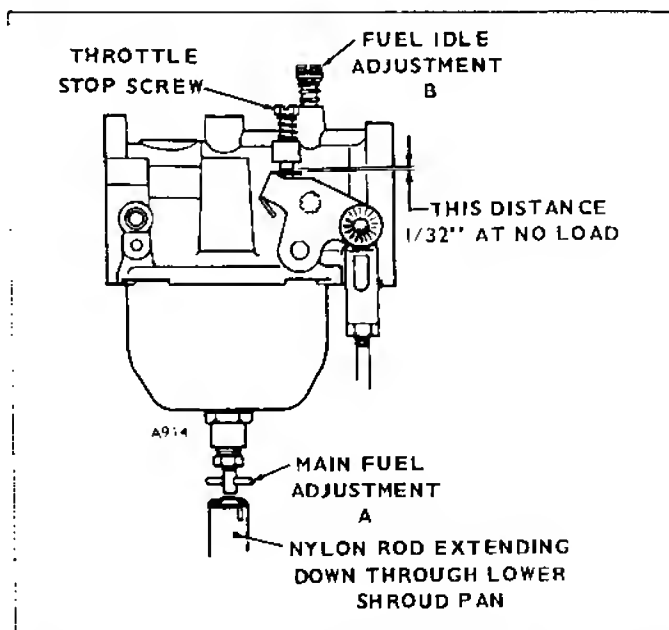


Figure 20. Throttle Stop Screw Adjustment (Spec B and later)

To check float level, remove the entire main fuel adjustment assembly from the float bowl (unscrew large nut from float bowl (Fig. 21). The proper level from the float to the carburetor body is 1/4". The float tab should just touch fuel inlet valve and not compress the inlet valve spring. Adjust by bending the tab on the float.

NOTE: Do not apply excessive pressure to float valve.

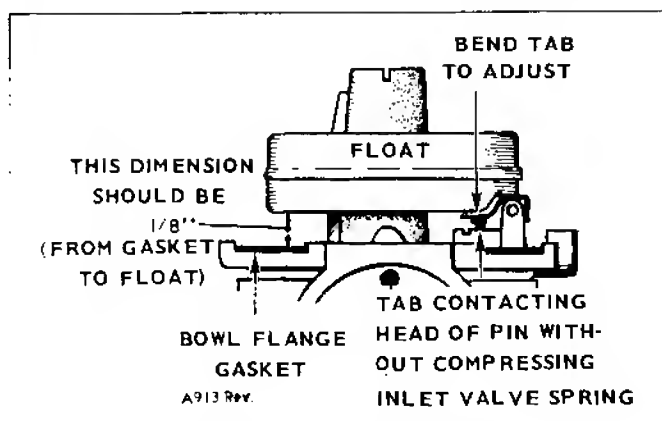


Figure 21. Setting Float Level

#### ONAN THERMO-MAGNETIC CHOKE

This choke uses a heating element and a heat-sensitive bi-metal spring to open the choke plate. The choke solenoid, actuated during engine cranking only, closes the choke plate according to ambient temperature.

If adjustment is required, use the following instructions. Bi-metal choke spring must be at ambient temperature. Allow engine to cool at least one hour before setting. Adjust choke by turning the choke body, which engages a link connected to a bi-metal choke spring. Remove flame arrestor and adapter to expose the carburetor throat. Loosen the screw which secures the choke body. Rotate choke body clockwise to increase choke, and counter-clockwise to decrease choke action (leaner mixture). Refer to Fig. 22 for correct choke settings at various ambient temperatures. Use drill rod or the shank of a drill bit to measure the choke opening (Fig. 22).

#### GOVERNOR

The governor and vacuum booster control engine speed (Fig. 23). Rated speed and voltage appear on the nameplate (also see Specifications). On a 4-pole generator, engine speed equals frequency multiplied by 30. Thus 1800 r.p.m. gives a 60-cycle frequency and 1500 r.p.m. equals 50-cycle frequency.

Preferred speed varies approximately 2-1/2 cycles from no-load to full-load operation. Be sure throttle, linkage, and governor mechanism operate smoothly.

**Linkage:** The engine starts at wide open throttle. The length of the linkage connecting the governor arm to the throttle arm is adjusted by rotating the ball joint. Adjust length so that with the engine stopped and with tension on the governor spring, the stop screw on the carburetor throttle lever is 1/32" from the stop pin. This setting allows immediate control by the governor after starting, and synchronizes travel of the governor arm and the throttle shaft.

**Speed Adjustment:** With the plant operating at temperature and no load, and with the booster external spring disconnected, adjust the tension of the governor spring. Turn the speed-adjusting nut to obtain a voltage and speed reading within the limits shown.

**Sensitivity Adjustment:** Check the voltage and speed, first with no load connected, and again with a full load. Adjust the sensitivity to give the closest regulation (least speed and voltage difference between no load and full load) without causing a hunting condition.

To increase sensitivity (to get closer regulation), move the governor spring toward the governor shaft. An adjustment for too much sensitivity will cause alternate increase and decrease of engine speed (hunting).

To decrease sensitivity, move the governor spring toward the outer end of the governor arm. Too little sensitivity will result in too much difference in speed between no-load and full-load conditions.

Any change in the sensitivity adjustment usually requires a compensating speed (spring tension) adjustment.

**Vacuum-Booster Adjustment:** After satisfactory performance under various loads is attained by governor adjustments without the booster, connect the booster. Connect the booster external spring to the bracket on the governor linkage. With the plant operating at no load, slide the bracket on the governor linkage to a position where the external spring is just free from tension.

Apply a full rated electrical load to the generator. The output voltage should stabilize at nearly the same reading at full load as for no-load operation. The speed may remain about the same, or increase when the load is applied, resulting in 1- or 2-cycle frequencies higher

than the no-load frequency. (1 cycle is equal to 30 rpm for a 4-pole generator.) If the rise in frequency is more than 2 cycles, lessen the internal spring tension. If there is a drop in frequency, increase the booster internal spring tension. To increase tension, pull out on the internal spring bracket and move the pin to a different hole.

With the booster disconnected, a maximum drop of 5 cycles from no-load to full-load is normal. With the booster in operation, a maximum increase of 2 cycles from no-load to 2/3 load is normal. A drop of 1 cycle at 1/4 load is permissible, giving an over-all maximum spread of 3 cycles.

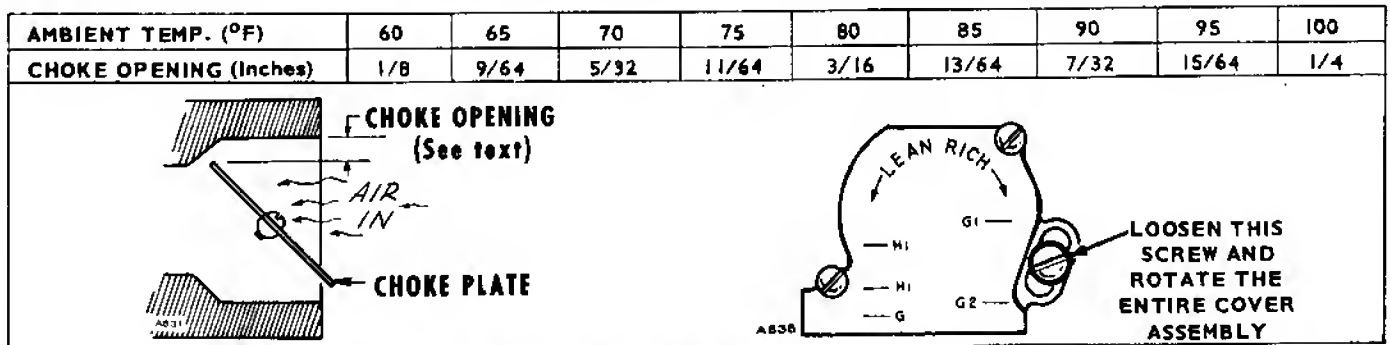


Figure 22. Thermo-Magnetic Choke Adjustments

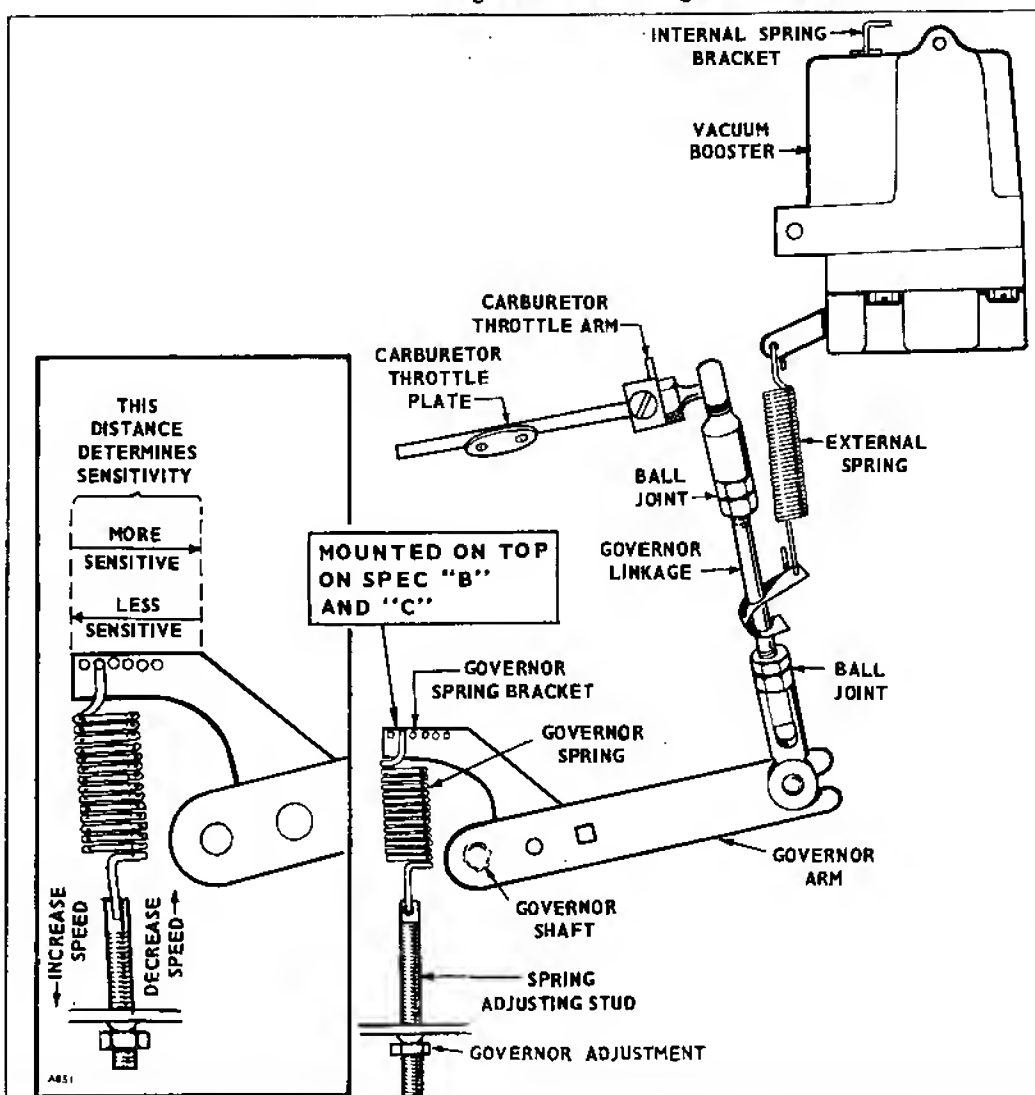
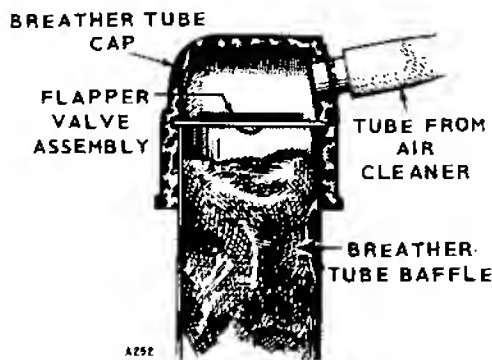


Figure 23. Governor Details.

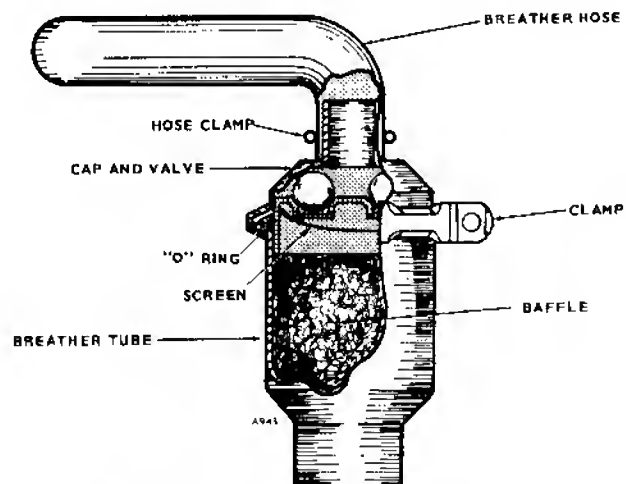
## MAINTENANCE

PERFORM ALL MAINTENANCE DETAILS AS SPECIFIED IN THE MAINTENANCE SCHEDULE



### CRANKCASE BREATHER - SPEC A ONLY

Lift off rubber breather cap. Carefully pry valve from cap. Otherwise, press hard with both of your thumbs on top of cap and keep fingers below to release valve from rubber cap. Wash this fabric flapper-type check valve in fuel. Dry and install. Position perforated disc toward engine.



### CRANKCASE BREATHER - BEGIN SPEC B

Clean the crankcase breather cap and valve assembly, and the breather tube baffle in fuel every 300 operational hours. To remove breather cap and valve assembly, remove breather hose clamp and breather tube clamp.

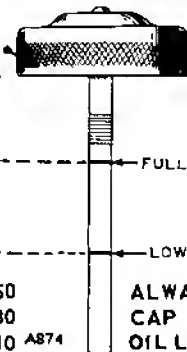
### CAP AND OIL LEVEL INDICATOR

KEEP OIL AT THIS LEVEL

NEVER OPERATE ENGINE WITH OIL BELOW THIS LEVEL

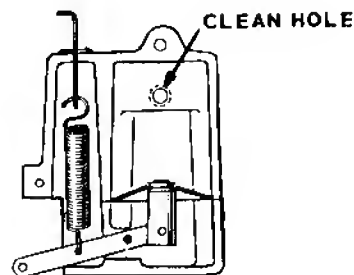
|              |             |
|--------------|-------------|
| ABOVE 50°F   | SAE 50      |
| 30°F TO 90°F | SAE 30      |
| 0°F TO 30°F  | SAE 10 A874 |
| BELOW 0°F    | SAE 5       |

ALWAYS REPLACE CAP TIGHTLY, OR OIL LEAKAGE MAY OCCUR.



### CRANKCASE OIL

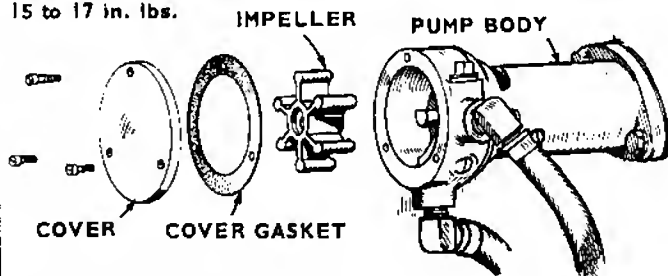
Oil capacity is four U.S. quarts. Fill to the full mark on oil indicator. Use a good quality detergent oil classified for service MS or MS/DG. Do not use service DS oil at any time. Use a single viscosity oil; oil consumption is usually higher with multi-viscosity all-weather oil. Use the proper SAE number of oil for the expected temperature conditions. Do not mix brands or grades. Extremely dusty or low temperature conditions require oil change at 50 hrs.



### SPEED BOOSTER

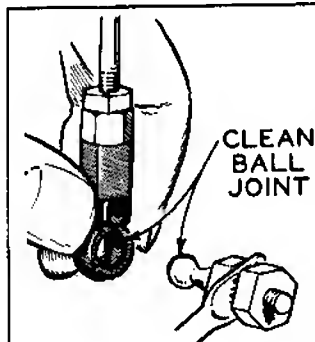
Use a fine wire to clean the small hole in the short vacuum tube which fits into the hole in the top of the engine intake manifold. Do not enlarge this hole. If there is tension on the external spring when the plant is operating at no load or light load, it may be due to improper adjustment, a restricted hole in the small vacuum tube, or a leak in the booster diaphragm or gasket.

Tighten Screws  
15 to 17 in. lbs.



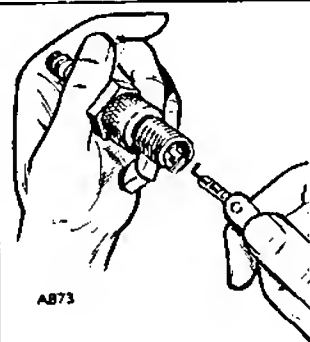
#### WATER PUMP IMPELLER

Remove water pump cover and inspect neoprene impeller. If worn or damaged, install new impeller. Pump should discharge a nominal 3.5 U.S. gallons per minute when thermostat is open. Install pump cover air tight to avoid early failure of impeller.



#### GOVERNOR LINKAGE

Do not lubricate plastic ball joints; they require cleaning only.



0.025" GASOLINE  
0.018" GAS FUEL

#### FUEL SEDIMENT

Periodically clean fuel filter and carburetor filter (strainer) bowls of any accumulated sediment. Clean filter screen thoroughly. Assemble and check leaks.

#### GASOLINE

Use regular grade automobile gasoline. Do not use highly leaded premium types. Never fill the tank when the engine is running. Leave some tank space for fuel expansion.

#### DRIVE BELT TENSION

Check pump drive belt for 1/2" deflection by depressing belt between pulleys with thumb. Adjust tension by loosening engine water pump mounting screws and changing pump position as required.

#### MAINTENANCE SCHEDULE

Use this factory-recommended maintenance schedule (based on favorable operating conditions) to serve as a guide to get long and efficient plant life. Neglecting routine maintenance can result in failure or permanent damage to the plant. Maintenance is divided into two categories: (1) *Operator Maintenance* - performed by the operator, (2) *Critical Maintenance* performed by qualified service personnel (Onan dealer). A Major Service Manual is available (See General Information page).

#### OPERATOR MAINTENANCE SCHEDULE (Performed by owner)

| MAINTENANCE ITEMS                                      | OPERATIONAL HOURS |    |     |     |     |
|--|-------------------|----|-----|-----|-----|
|  | 8                 | 50 | 100 | 200 | 300 |
| Inspect Plant  | x                 |    |     |     |     |
| Check Fuel   | x                 |    |     |     |     |
| Check Oil Level  | x                 |    |     |     |     |
| Check Flame Arrester                                   |                   | x  |     |     |     |
| Clean Governor Linkage                                 |                   |    | x1  |     |     |
| Check Spark Plug                                       |                   |    | x   |     |     |
| Change Crankcase Oil                                   |                   |    | x1  |     |     |
| Clean Crankcase Breather                               |                   |    |     |     | x   |
| Clean Fuel System                                      |                   |    |     | x   |     |
| Check Battery  |                   |    |     | x   |     |
| x1 - Perform more often in extremely dusty conditions. |                   |    |     |     |     |

For any abnormalities in operation, unusual noises from engine or generator, loss of power, overheating, etc., contact your ONAN dealer.

| BOLT TORQUES      | FT-LB  |
|-------------------|--------|
| Spark Plugs       | 25-30  |
| Cylinder Head     | 28-30  |
| Oil Base Mounting | 43-48  |
| Spark Plug Gap    | 0.025" |

#### CRITICAL MAINTENANCE SCHEDULE (Performed by Onan Dealer)

| MAINTENANCE ITEMS                    | OPERATIONAL HOURS |     |      |      |
|--------------------------------------|-------------------|-----|------|------|
|                                      | 200               | 500 | 1000 | 5000 |
| Check Breaker Points                 | x                 |     |      |      |
| Clean Commutator and Collector Rings | x1                |     |      |      |
| Check Brushes                        | x2                |     |      |      |
| Remove Carbon & Lead                 |                   | x   |      |      |
| Check Valve Clearance                |                   | x   |      |      |
| Clean Carburetor                     |                   | x   |      |      |
| Clean Generator                      |                   |     | x    |      |
| Remove & Clean Oil Base              |                   |     | x    |      |
| Grind Valves (If Required)           |                   |     | x    |      |
| General Overhaul (If Required)       |                   |     |      | x    |

x1 - Perform more often in extremely dusty conditions.  
x2 - Replace revolving field collector ring brushes when worn to 5/16" or less - Replace all other brushes when worn to 5/8" or less

|                             |                  |
|-----------------------------|------------------|
| Tappets (Intake & Exhaust)  | 0.012" to 0.015" |
| Ignition Breaker Points Gap | 0.020"           |
| Ignition Timing             | 25° B T C        |

MAJOR SERVICE MANUAL IS AVAILABLE - SEE GENERAL INFORMATION

## TROUBLE SHOOTING

| <u>POSSIBLE CAUSE</u>   | <u>REMEDY</u>   | <u>POSSIBLE CAUSE</u>                                      | <u>REMEDY</u>   |
|---|---|--|---|
| <b>ENGINE WILL NOT CRANK</b>  |   | <b>ENGINE WILL NOT START WHEN CRANKED</b>                  |   |
| Battery discharged.   | Recharge.   | Lack of fuel or faulty carburetion.                        | Refill tank. Check fuel system. Clean, adjust as necessary. |
| Loose connections.  | Tighten connections.  | Clogged fuel screen.                                       | Clean.  |
| Defective starting circuit.   | Repair or replace as necessary.                                       | Cylinders flooded.   | Crank few times with spark plugs removed.                   |
| Defective switch.   | Replace.  | Poor fuel.   | Drain; fill with fresh fuel.                                |
| <b>ENGINE CRANKS TOO STIFFLY</b>  |   | Poor compression.  | Tighten spark plugs.  |
| Too heavy oil in crankcase.   | Drain; refill with lighter oil.                                       | Wrong breaker point gap.                                   | Reset breaker points.                                       |
| <b>EXCESSIVE OIL CONSUMPTION, LIGHT BLUE SMOKY EXHAUST</b>  |   | <b>ENGINE MISFIRES AT LIGHT LOAD</b>                       |   |
| Oil leaks from oil base or connections. This does not cause smoky exhaust.  | Replace gaskets. Tighten screws and connection. Check breather valve. | Spark plug gap too narrow.                                 | Adjust to correct gap.                                      |
| Oil too light or diluted.   | Drain; refill with correct oil.                                       | Intake air leak.   | Tighten or replace manifold and carburetor gaskets.         |
| Engine misfiring.   | Clean; adjust or replace spark plugs.                                 | Faulty ignition.   | Clean; adjust or replace spark plugs.                       |
| Faulty ignition.  | Clean, adjust, or replace spark plugs.                                | Low compression.   | Tighten cylinder head and spark plugs.                      |
| Too much oil.   | Drain excess oil.   | <b>ENGINE MISFIRES UNDER HEAVY LOAD</b>                    |   |
| <b>BLACK, SMOKY EXHAUST, EXCESSIVE FUEL CONSUMPTION, FOULING OF SPARK PLUG WITH SOOT, POSSIBLE LACK OF POWER UNDER HEAVY LOAD</b> |   | Spark plug gap too wide.                                   | Adjust gap.   |
| Fuel mixture too rich.  | Adjust carburetor or choke. Install needed carburetor parts.          | Faulty ignition.   | Clean; adjust or replace spark plugs.                       |
| Choke not open.   | Inspect linkage and setting.  | Clogged carburetor.  | Clean jet and adjust carb.                                  |
| Dirty air cleaner.  | Clean.  | Clogged fuel screen.                                       | Clean   |
| Lack of crankcase vacuum.   | Clean breather valve.   | <b>ENGINE BACKFIRES</b>                                    |   |
| <b>ENGINE STOPS UNEXPECTEDLY</b>  |   | Lean fuel mixture.   | Clean or adjust carburetor.                                 |
| Fuel tank empty.  | Fill with fresh fuel.   | Poor fuel.   | Refill with good, fresh fuel.                               |
| Defective ignition.   | Check ignition system.  | <b>ENGINE RACES</b>  |   |
| <b>SHARP METALLIC THUD, ESPECIALLY WHEN COLD ENGINE FIRST STARTED</b>   |   | Governor not controlling carburetor.                       | Check governor performance & linkage condition.             |
| Low oil supply.   | Add oil.  | <b>LOW OIL PRESSURE</b>                                    |   |
| Oil badly diluted.  | Change oil.   | Defective gauge.   | Replace.  |
|   |   | Oil too light or diluted from leaking fuel pump diaphragm. | Drain. Refill with proper oil. Repair or replace fuel pump. |
|   |   | Oil too low.   | Add oil.  |
|   |   | Sludge on oil cup screen.                                  | Clean screen & oil sump.                                    |
|   |   | Badly worn oil pump.                                       | Replace.  |

| <u>POSSIBLE CAUSE</u>   | <u>REMEDY</u>  | <u>POSSIBLE CAUSE</u>   | <u>REMEDY</u>  |
|---|--|---|--|
| <b>PINGING SOUND WHEN ENGINE IS SUDDENLY OR HEAVILY LOADED</b>  |  | <b>HIGH OIL PRESSURE</b>  |  |
| Wrong spark plug.   | Install correct spark plug.                          | Defective gauge.  | Replace.   |
| Spark plug burned or carboned.  | Install new plug.                                    | Oil too heavy grade.  | Drain. Refill.   |
| Fuel stale or low octane.   | Use good, fresh fuel.                                | Clogged oil passages.   | Clean all lines & passages.                                      |
| Lean fuel mixture.  | Clean & adjust carburetor.                           | Oil relief valve stuck.   | Clean by-pass. Replace if needed.                                |
| <b>LIGHT POUNDING KNOCK</b>   |  | <b>ENGINE OVERHEATING</b>   |  |
| Low oil supply.   | Add oil.   | Poor coolant circulation.   | Maintain supply.   |
| Oil badly diluted.  | Change oil.  | Improper lubrication.   | See Low Oil Pressure.  |
| Fuel mixture too lean.  | Adjust carburetor.                                   | <b>GENERATOR OVERHEATING</b><br>(Approximately 160°F higher than ambient) |  |
| Generator overloaded.   | Reduce load.   | Overloaded.   | Reduce load.   |
| <b>VOLTAGE LOW AT FAR END OF LINE BUT NORMAL NEAR POWER PLANT</b>                                     |  | <b>VOLTAGE DROPS UNDER HEAVY LOAD</b>                                     |  |
| Line wire too small for load and distance.  | Install larger or extra wires or reduce load.        | Engine lacks power.   | See remedies for engine misfires under heavy load.               |
| <b>ELECTRIC MOTOR RUNS TOO SLOWLY AND OVERHEATS AT FAR END OF LINE BUT OK IF USED NEAR POWER UNIT</b> |  | Poor compression.   | Tighten cylinder head & spark plugs.                             |
| Line wire too small for load and distance.  | Install larger or extra wires or reduce load.        | Faulty carburetion.   | Clean the fuel system. Clean, adjust or replace parts necessary. |
| <b>VOLTAGE UNSTEADY BUT ENGINE NOT MISFIRING</b>  |  | Dirty flame arrester.   | Clean.   |
| Speed too low.  | Adjust governor to correct speed.                    | Restricted exhaust line.  | Clean or increase the size.                                      |
| Loose connections.  | Tighten connections.                                 | Choke partially closed.   | See that it opens fully.   |
| Fluctuating load.   | Correct any abnormal load condition causing trouble. | Shorted field rectifier in static exciter.                                | Check with ohmmeter.   |



## CONTROL-O-MATIC TROUBLE SHOOTING

1. Control switch is in "RUN" position, but electric plant does not crank after the usual 5-minute delay period.
  - a. Check battery connections and battery voltage.
  - b. Remove the lead on thermal relay A2K1 (move lead wire from terminal 1, to terminal 3, Fig. 17) to disable the bilge-blower control. If plant cranks with the bilge blower control disabled, the problem is in the bilge blower control circuit. Refer to paragraph 5.
2. Electric plant will not start on load demand.
  - a. Move the toggle switch to "RUN" position. Plant should crank after approximately a 5-minute delay.
  - b. Apply some load (at least 100 watts) to load circuit. Move toggle switch to "AUTO" position. Plant should continue running.
3. Control-O-Matic starts plant automatically under load, but slows down or stops as soon as contactor picks up.
  - a. Recheck size of load and type of load to make certain it exceeds 40 W incandescent lamp load or 425 W heater load.
4. Plant won't stop with load removed.
  - a. Put toggle switch in "OFF" position to stop plant. If plant does not stop, remove battery lead and check for faulty start solenoid. Contacts may have stuck closed.
  - b. Remove the load from the load side of the contactor in Control-O-Matic.
  - c. Put toggle switch in "AUTO" position.

If plant does not crank, put toggle switch in "RUN" position to start plant. Put switch in "AUTO" position and plant should stop. If plant stops with the load lead removed from the load side of the contactor, it indicates that there was sufficient load on the AC line to keep the Control-O-Matic energized. Recheck load circuit.

### 5. Bilge-blower Control.

- a. Bilge-blower circuit does not function at all.

Check the 6-1/4 amp fuse A2F1.

- b. Blower circuit is energized continuously and electric plant doesn't crank.

Check heater element of thermal relay for open circuit or poor connection which may prevent relay from heating up enough to switch.

- c. Blower circuit is not energized, but plant starts after a 2- to 6-minute delay.

Check operation of blower by placing a jumper from terminal BB to ground. Blower should run. If it doesn't, check for proper voltage from ground to terminal B+. Check wiring to blower.

Your Onan dealer is equipped to service the Control-O-Matic. The Service Manual for this generating plant contains complete Trouble-shooting information.

## INSTRUCTIONS FOR ORDERING REPAIR PARTS

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Parts & Service Center.

To avoid errors or delay in filling your parts order, please furnish all information requested.

Always refer to the nameplate on your plant:

1. Always give the **MODEL & SPEC. NO.** and **SERIAL NO.**

ELECTRIC **Onan** PLANT

MODEL & SPEC. NO. \_\_\_\_\_ SERIAL NO. \_\_\_\_\_

**IMPORTANT**

RATINGS AT SEA LEVEL RATED ON FULL CHARGED BATTERY

|               |        |          |       |                              |       |
|---------------|--------|----------|-------|------------------------------|-------|
| GASOLINE      | DIESEL | TOTAL    | _____ | _____                        | _____ |
| STAND BY KW   | _____  | KVA      | _____ | AMPS                         | _____ |
| CONTINUOUS KW | _____  | KVA      | _____ | AMPS                         | _____ |
| A.C. VOLTS    | _____  | CYCLES   | _____ | PHASE                        | P.F.  |
| EXCITER       | _____  | GEN DATA | _____ |                              |       |
| P.P.M.        | _____  | WPI      | _____ | VOLT BATTERY NEGATIVE GROUND |       |

MADE IN U.S.A.  
ONAN  
MINNEAPOLIS, MINN.

For handy reference, insert **YOUR** plant nameplate information in the spaces above.

2. Do not order by reference number or group number, always use part number and description.
3. Give the part number, description and quantity needed of each item. If an older part cannot be identified, return the part prepaid to your dealer or nearest **AUTHORIZED SERVICE STATION**. Print your name and address plainly on the package. Write a letter to the same address stating the reason for returning the part.
4. State definite shipping instructions. Any claim for loss or damage to your unit in transit should be filed promptly against the transportation company making the delivery. Shipments are complete unless the packing list indicates items are back ordered.

Prices are purposely omitted from this Parts Catalog due to the confusion resulting from fluctuating costs, import duties, sales taxes, exchange rates, etc.

For current parts prices consult your Onan Dealer, Distributor, or Parts and Service Center.

"En esta lista de partes los precios se omiten de proposito, ya que bastante confusion resulto de fluctuaciones de los precios, derechos aduanales, impuestos de venta, cambios extranjeros etc.

Consiga los precios vigentes de su distribuidor de productos "ONAN".

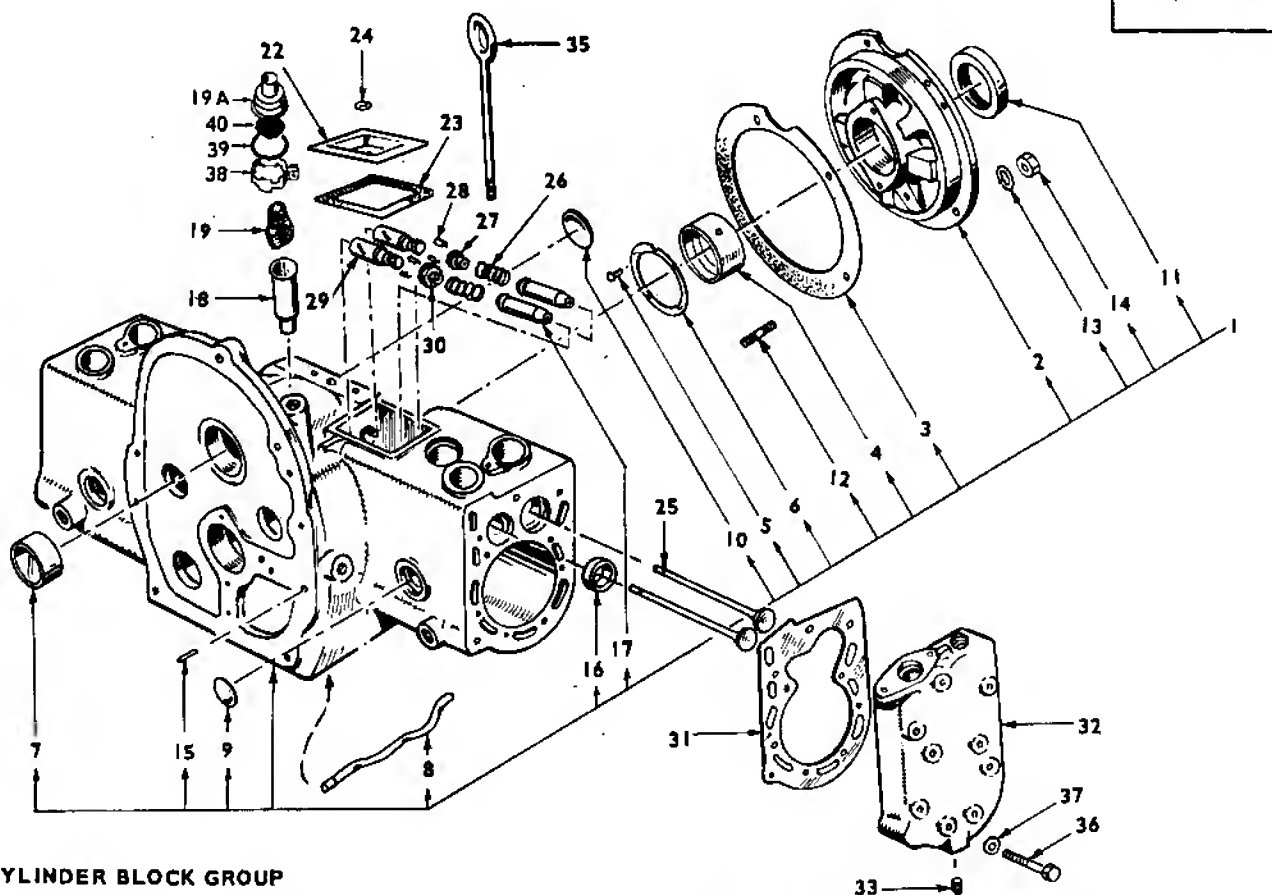
## PARTS CATALOG

This catalog applies to the standard MCKK Plants as listed below. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number below the illustration. Parts illustrations are typical. Using the MODEL and SPEC NO. from the plant nameplate, select the Parts Key No. (1, 2, etc. in the last column) that applies to your Plant Model and Spec No. This Parts Key No. represents parts that differ between models. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left plant sides are determined by FACING the engine end (front) of the plant.

**PLANT DATA TABLE**

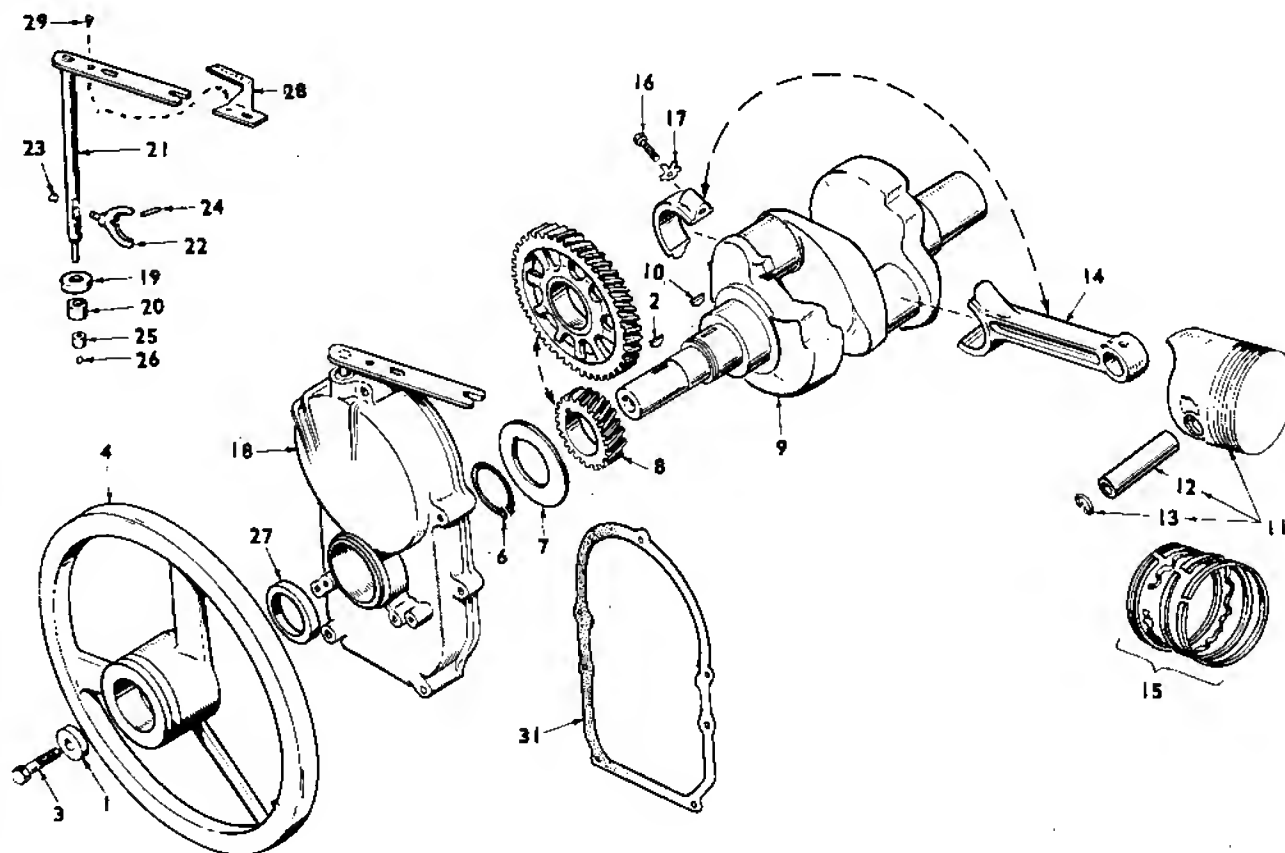
| MODEL NO. AND SPECIFICATION                  | ELECTRICAL DATA      |                       |                |             |           | PARTS<br>KEY NO. |
|--|----------------------|-----------------------|----------------|-------------|-----------|------------------|
|  | WATTS                | VOLTS                 | CYCLE          | WIRE        | PHASE     |                  |
| 4MCKK-1R/<br>4MCKK-2R/<br>4MCKK-3R/          | 4000<br>4000<br>4000 | 120<br>240<br>120/240 | 60<br>60<br>60 | 2<br>2<br>3 | <br> <br> | 1                |
| 30SMCKK-51R/<br>30SMCKK-52R/<br>30SMCKK-53R/ | 3500<br>3500<br>3500 | 120<br>240<br>120/240 | 50<br>50<br>50 | 2<br>2<br>3 | <br> <br> | 1                |
| 60SMCKK-1R/<br>60SMCKK-2R/<br>60SMCKK-3R/    | 6500<br>6500<br>6500 | 120<br>240<br>120/240 | 60<br>60<br>60 | 2<br>2<br>3 | <br> <br> | 2                |
| 50SMCKK-51R/<br>50SMCKK-52R/<br>50SMCKK-53R/ | 5500<br>5500<br>5500 | 120<br>240<br>120/240 | 50<br>50<br>50 | 2<br>2<br>3 | <br> <br> | 2                |

\* - The Specification Letter Advances (A to B, B to C, etc.) with manufacturing changes.



CYLINDER BLOCK GROUP

| REF. NO. | PART NO.       | QTY. USED | PART DESCRIPTION  | REF. NO. | PART NO.            | QTY. USED | PART DESCRIPTIONS                              |
|----------|----------------|-----------|---|----------|---------------------|-----------|--|
| 1        | 110A1498       | 1         | Block Assy., Incl. Brg. Plt., Brgs., Guides, and Seats                            | 23       | 110A667             | 2         | Gasket, Valve Compartment                      |
| 2        | 101C316        | 1         | Plate, Brg. (Less Brg.)   | 24       | 526-63              | 2         | Washer, Valve Compartment Cover                |
| 3        | 101K115        | 1         | Gasket Kit, Brg. Plate  | 25       | VALVE               |           |  |
| 4        | 101K389        | 2         | Bearing, Crankshaft (Frt. and Rr.) Specify: Std. or .002" .010", .020", .030" U/S |          | 110B881             | 2         | Intake, Steel                                  |
| 5        | 516A72         | 4         | Pin, Bearing Stop   |          | 110B880             | 2         | Exhaust, Stellite                              |
| 6        | 104A575        | 2         | Washer, Crankshaft Brg. Thrust  | 26       | 110A539             | 4         | Spring, Valve                                  |
| 7        | 101A367        | 2         | Bearing, Camshaft (Frt. and Rr.)  | 27       | 110A893             | 2         | Washer, Valve Sprg.Ret.(Intake)                |
| 8        | 120A386        | 1         | Tube, Crankcase Oil   | 28       | 110A639             | 8         | Lock, Rotocap or Sprg. Ret. Washer             |
| 9        | 517-11         | 8         | Plug, Expansion (1-1/4")  | 29       | 115A6               | 4         | Tappet, Valve, Specify: Std. or .005" O/S      |
| 10       | 517-48         | 1         | Plug, Camshaft Exp. (1-5/8")  | 30       | 110A904             | 2         | Rotocap, Exh. Valve                            |
| 11       | 509-41         | 1         | Seal, Oil, Brg. Plate   | 31       | 110C1481            | 2         | Gasket, Cyl. Head                              |
| 12       | 520A114        | 5         | Stud, Rear Brg. Plate   | 32       | HEAD, CYLINDER      |           |  |
| 13       | 851-5          | 5         | Lockwasher (5/16") Rear Brg. Plate  |          | 110D1478            | 1         | Left Side, #1 Cyl.                             |
| 14       | 110A445        | 5         | Nut, Rear Brg. Plate  |          | 110D1479            | 1         | Right Side, #2 Cyl.                            |
| 15       | 516A11         | 2         | Pin, Gear Cover   |          | 110A1505            | 1         | Left Side (Plts. W/Heat Exch.)                 |
| 16       | 110A872        | 2         | Insert, Exh. V. Seat (Stellite) Specify: Std., or .002", .005", .010", .025" O/S  |          | 110A1506            | 1         | Right Side (Plts. W/Heat Exch.)                |
| 17       | 110A902        | 4         | Guide, Valve  | 33       | 505-110             | 2         | Plug, Cylinder Head                            |
| 18       | TUBE, BREATHER |           |   | 35       | 403A580             | 1         | Eye-Bolt, Lifting                              |
|          | 123A868        | 1         | Spec A only   | 36       | SCREW, HEX HEAD CAP |           |  |
|          | 123A953        | 1         | Begin Spec. B   |          | 800-509             | 18        | Cylinder Head (5/16-18 x 2-1/2")               |
| 19       | 123A865        | 1         | Baffle, Breather Tube   |          | 800-32              | 4         | Gear Cover (5/16-18 x 1-3/4")                  |
| 19A      | 123A954        | 1         | Cap and Valve, Breather Tube - Begin Spec B                                       |          | 800-34              | 1         | Gear Cover (5/16-18 X 2-1/4")                  |
| 20       | 123A787        | 1         | Cap, Breather Tube - Spec A   |          | 800-57              | 2         | Intake Manifold (3/8-16 x 2-3/4")              |
| 21       | 123A315        | 1         | Valve, Breather Tube - Spec A   |          | 102A455             | 4         | Oil Base (3/8-16 x 1-1/4")                     |
| 22       | 110A666        | 2         | Cover, Valve Compartment  | 37       | 526A122             | 18        | Washer, Flat - Cyl. Hd.                        |
|          |                |           |   | 38       | 123A951             | 1         | Clamp, Breather Cap. - Begin Spec. B           |
|          |                |           |   | 39       | 509-117             | 1         | Gasket, "O" Ring, Breather Cap - Begin Spec. B |
|          |                |           |   | 40       | 123A958             | 1         | Screen, Breather Tube-Begin Spec. B            |

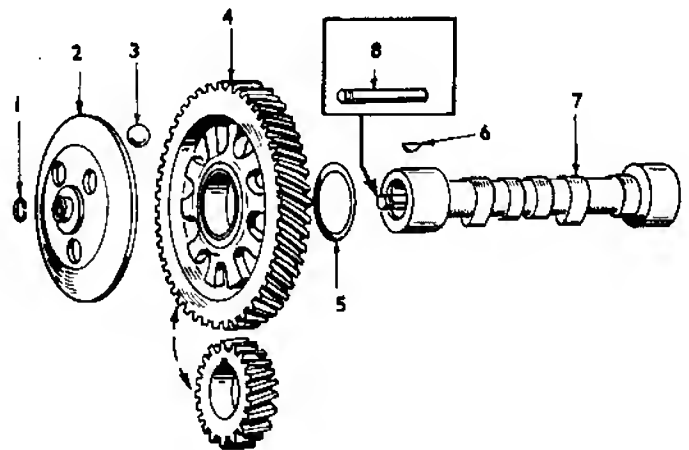


CRANKSHAFT, FLYWHEEL, GEAR COVER, CONNECTING ROD, AND PISTON GROUP

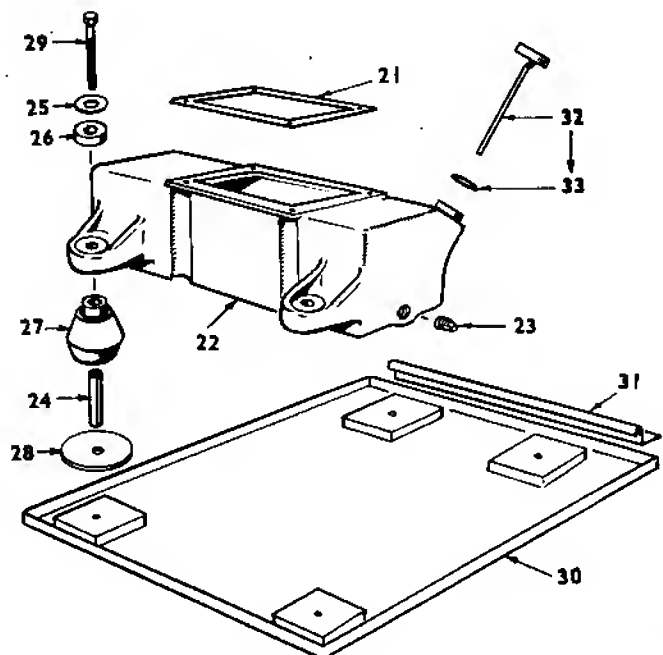
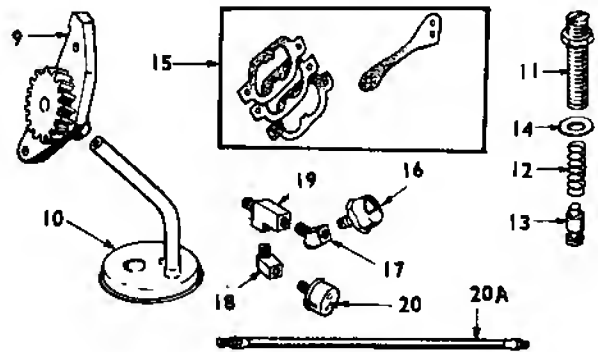
| REF. NO. | PART NO. | QTY. USED | PART DESCRIPTION   |
|----------|----------|-----------|--|
| 1        | 526A17   | 1         | Washer, Flywheel Mtg.  |
| 2        | 515-2    | 1         | Key, Flywheel Mtg.   |
| 3        | 104A170  | 1         | Screw, Flywheel Mtg.   |
| 4        | 104D599  | 1         | Flywheel   |
| 6        | 518-14   | 1         | Lock, Crankshaft Gr. Washer  |
| 7        | 104A43   | 1         | Washer, Crankshaft Gr. Ret.  |
| 8        | 105-192  | 1         | Gear Set, Timing (Incls. Crank and Cam Gears)                                      |
| 9        | 104D256  | 1         | Crankshaft   |
| 10       | 515-1    | 1         | Key, Crankshaft Gear Mtg.  |
| 11       | 112A71   | 2         | Piston & Pin (Incl. Ret. Rings)<br>Specify: Std. or .010", .020", .030", .040" O/S |
| 12       | 112A69   | 2         | Pin, Piston  |
| 13       | 112A3    | 4         | Ring, Piston Pin Retaining   |
| 14       | 114C98   | 2         | Rod, Connecting - Specify: Std. or .010", .020", .030" U/S                         |
| 15       | 113A88   | 2         | Ring Set, Piston - Specify: Std. or .010", .020", .030", .040" O/S                 |

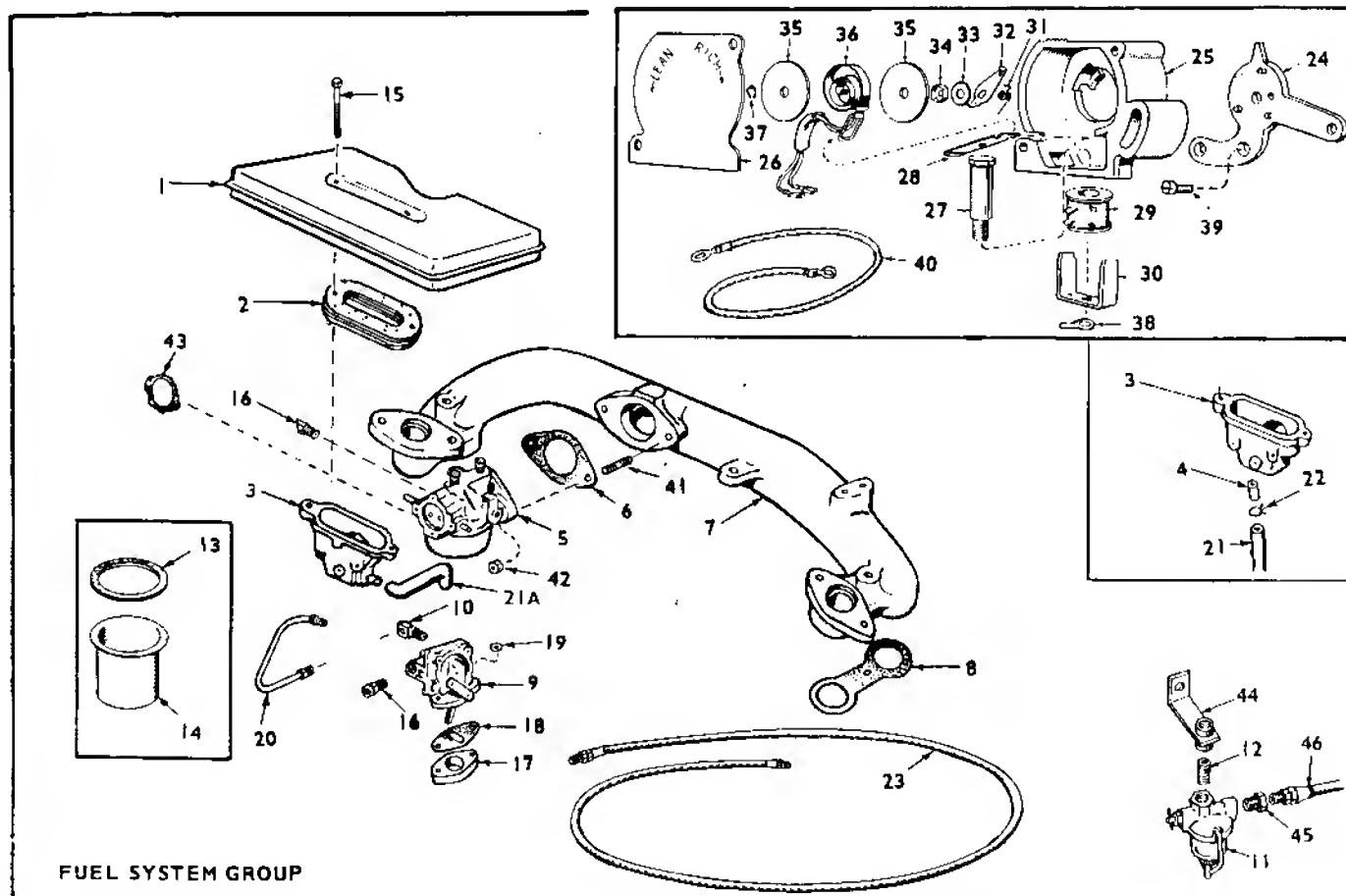
| REF. NO. | PART NO.                 | QTY. USED | PART DESCRIPTIONS                          |
|----------|--------------------------|-----------|--|
| 16       | 110A284                  | 4         | Screw, Rod Cap                             |
| 17       | 114A59                   | 4         | Washer, Rod Cap Screw Lock                 |
| 18       | 103C286                  | 1         | Cover Assy., Gear - Includes Parts Marked* |
| 19       | 509P8                    | 1         | *Seal, Oil, Gov. Shaft                     |
| 20       | 510-13                   | 1         | *Bearing, Gov. Shaft (Upper)               |
| 21       | 150B1008                 | 1         | *Shaft and Arm Assy.                       |
| 22       | 150A620                  | 1         | *Yoke, Gov. Shaft                          |
| 23       | 518-129                  | 1         | *Ring, Yoke Retainer                       |
| 24       | 516-130                  | 1         | *Pin, Gov. Cup Stop                        |
| 25       | 510A8                    | 1         | *Bearing, Gov. Shaft (Lower)               |
| 26       | 510P14                   | 1         | *Ball, Gov. Shaft Bearing                  |
| 27       | 509A40                   | 1         | *Seal, Oil, Gear Cover                     |
| 28       | *EXTENSION, GOVERNOR ARM |           | Arm  |
|          | 150A1005                 | 1         | Spec A only                                |
|          | 150B1073                 | 1         | Begin Spec. B                              |
| 29       | 815-181                  | 1         | *Screw, Gov. Arm                           |
| 31       | 103B11                   | 1         | Gasket, Gear Cover                         |

# CAMSHAFT, OIL PUMP, OIL BASE, AND DRIP PAN GROUP



| REF. NO. | PART NO.                       | QTY. USED | PART DESCRIPTIONS                                    |
|----------|--------------------------------|-----------|--|
| 1        | 150A78                         | 1         | Ring, Cam Center Pin Ret.                            |
| 2        | 150A612                        | 1         | Cup, Governor  |
| 3        | 510P15                         | 10        | Ball, Gov. Fly                                       |
| 4        | 105-192                        | 1         | Gear Set, Timing (Incl. Cam & Crank Gears)           |
| 5        | 105A4                          | 1         | Washer, Cam Gear Thrust                              |
| 6        | 515-1                          | 1         | Key, Cam, Gear Mounting                              |
| 7        | 105-140                        | 1         | Camshaft, Incl. Center Pin                           |
| 8        | 150A75                         | 1         | Pin, Camshaft Center                                 |
| 9        | 120A491                        | 1         | Pump, Oil (Note: Internal parts not sold separately) |
| 10       | 120B400                        | 1         | Cup, Oil Pump Intake                                 |
| 11       | 120A187                        | 1         | Stud Assy., By-Pass Adj.                             |
| 12       | 120A140                        | 1         | Spring, By-Pass Valve                                |
| 13       | 120A398                        | 1         | Valve, By-Pass                                       |
| 14       | 526-66                         | 1         | Washer, Relief Valve Adj. Screw                      |
| 15       | 120K161                        | 1         | Gasket Kit, Oil Pump                                 |
| 16       | 193P6                          | 1         | Gage, Oil Pressure                                   |
| 17       | 502-53                         | 1         | Elbow, Oil Gage                                      |
| 18       | 502-20                         | 1         | Elbow, Low Oil Press. Switch                         |
| 19       | 502-58                         | 1         | Tee, Oil Line  |
| 20       | SWITCH, LOW OIL PRESS. CUT-OFF |           |  |
|          | 309A169                        | 1         | To Spec C  |
|          | 309P183                        | 1         | Begin Spec C   |
| 20A      | 501A4                          | 1         | Line, Oil  |
| 21       | 102B158                        | 1         | Gasket, Oil Base                                     |
| 22       | 102A574                        | 1         | Base, Oil  |
| 23       | 505-56                         | 1         | Plug, Oil Drain                                      |
| 24       | 402A290                        | 4         | Bushing, Mounting Spacer                             |
| 25       | 526-14                         | 4         | Washer, Flat (1-1/2")                                |
| 26       | 402A282                        | 4         | Snubber, Shock Mounting                              |
| 27       | CUSHION, VIBRATION             |           |  |
|          | 402B283                        | 2         | Engine End   |
|          | 402B284                        | 2         | Generator End, Key 1                                 |
|          | 402B285                        | 2         | Generator End, Key 2                                 |
| 28       | 526A198                        | 8         | Washer, Flat (3-1/4")                                |
| 29       | 800-81                         | 4         | Screw, Hex, Vibration Mtg. (7/16-14 x 3-1/2")        |
| 30       | 405C1554                       | 1         | Pan, Drip  |
| 31       | 405B1265                       | 2         | Clamp, Hold  |
| 32       | 123A489                        | 1         | Cap and Indicator, Oil Fill                          |
| 33       | 123A191                        | 1         | Gasket, Fill Cap                                     |





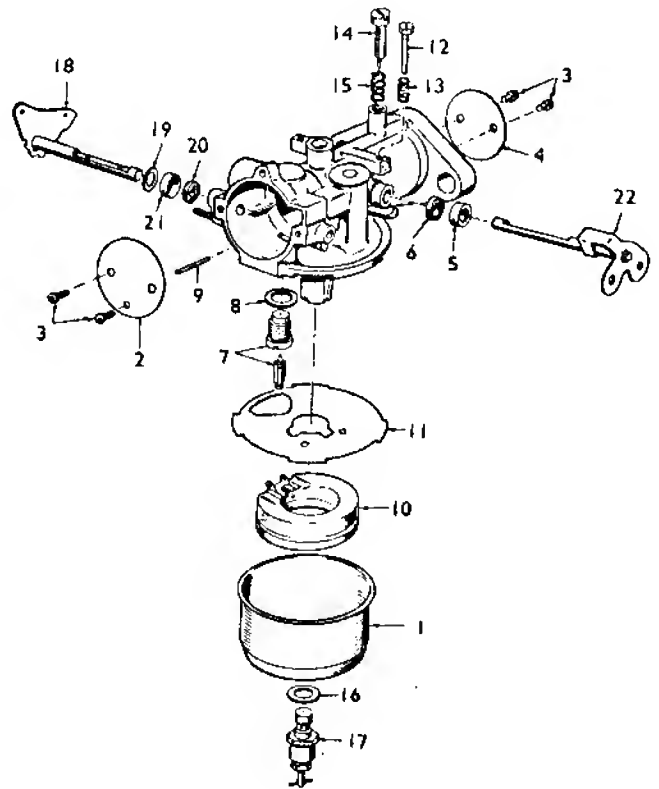
FUEL SYSTEM GROUP

| REF. NO. | PART NO.            | QTY. USED | PART DESCRIPTIONS                     | REF. NO. | PART NO.                 | QTY. USED | PART DESCRIPTIONS   |
|----------|---------------------|-----------|---------------------------------------|----------|--------------------------|-----------|---|
| 1        | RESONATOR           |           |                                       | 23       | 501A7                    | 1         | Line, Fuel - Flex   |
|          | 140B830             | 1         | Spec A only                           | 24       | 153C385                  | 1         | Plate, Choke Mtg.   |
|          | 140B974             | 1         | Begin Spec B                          | 25       | 153D386                  | 1         | Body, Choke   |
| 2        | 140B802             | 1         | Flame Arrestor                        | 26       | 153C389                  | 1         | Cover, Choke  |
| 3        | ADAPTER, RESONATOR  |           |                                       | 27       | 153B391                  | 1         | Core, Choke Solenoid  |
| 4        | 140C815             | 1         | Spec A only                           | 28       | 153A395                  | 1         | Armature, Choke Solenoid  |
|          | 140A972             | 1         | Begin Spec B                          | 29       | 307B801                  | 1         | Coil, Choke Solenoid  |
| 4        | 123A893             | 1         | Tube, Adapter to Breather Tube        | 30       | 153B392                  | 1         | Frame, Choke Solenoid   |
| 5        | CARBURETOR ASSEMBLY |           |                                       | 31       | 153B387                  | 1         | Spring, Choke   |
|          | 143C323             | 1         | Spec A Only                           | 32       | 153B390                  | 1         | Lever, Choke Limit  |
|          | 141D690             | 1         | Begin Spec B                          | 33       | 526-18                   | 1         | Washer (17/64" I.D. x 5/8" O.D. x 1/16")  |
| 6        | 141A281             | 1         | Gasket, Carb. Mtg.                    | 34       | 870-134                  | 1         | Palnut (1/4-20")  |
| 7        | 154C1164            | 1         | Manifold, Intake                      | 35       | 153A399                  | 2         | Insulator, Choke Heater   |
| 8        | 154A13              | 2         | Gasket, Int. Manifold                 | 36       | 153B400                  | 1         | Bimetal & Heater Assy., Choke   |
| 9        | 149D1043            | 1         | Pump, Fuel                            | 37       | 518P129                  | 1         | Ring, Retaining, Choke  |
| 3        | 502-2               | 2         | 90° Elbow, (1) Pump, (1) Filter       | 38       | 332A876                  | 1         | Terminal, Choke Ground  |
|          | 149B282             | 1         | Filter, Fuel                          | 39       | 815-266                  | 2         | Screw, Choke Mtg. Plate   |
| 2        | NIPPLE, FUEL FILTER |           |                                       | 40       | 336A1550                 | 1         | Lead, Choke Ground  |
|          | 505-104             | 1         | To Spec C                             | 41       | 520A526                  | 2         | Stud, Carb. Mtg.  |
|          | 502-46              | 1         | Begin Spec C                          | 42       | 868-2                    | 2         | Nut, Carb. Mtg.   |
| 3        | 149-149             | 1         | Gasket, Filter Bowl                   | 43       | GASKET, ADAPTER TO CARB. |           |   |
| 4        | 149-313             | 1         | Bowl, Fuel Filter                     |          | 140A585                  | 1         | Spec A only   |
| 5        | 800-720             | 2         | Screw, Hex - Resonator Mtg.           |          | 140A921                  | 1         | Begin Spec B  |
| 6        | 502-65              | 2         | 45° Elbow, (1) Pump (1) Carb.         | 44       | 149A1187                 | 1         | Bracket, Fuel Filter Mtg. - Begin Spec C  |
| 7        | 149A45              | 1         | Spacer, Fuel Pump                     | 45       | 502-3                    | 1         | Connector, Fuel Filter - Begin Spec C   |
| 8        | 149A3               | 2         | Gasket, Fuel Pump Mtg.                | 46       | 501-3                    | 1         | Line, Fuel - Filter to pump - Begin Spec C                                      |
| 9        | 526-63              | 2         | Washer (Copper), Pump Mtg.            |          | 149K526                  | 1         | Repair Kit, Fuel Pump (Includes: Diaphragm Assy., Valves, Springs, and Gaskets) |
| 10       | LINE, PUMP TO CARB. |           |                                       |          | 143K332                  | 1         | Repair Kit, Carb. Spec A only   |
|          | 149A1025            | 1         | Spec A only                           |          | 141P747                  | 1         | Repair Kit, Carb. - Begin Spec B  |
|          | 149A1097            | 1         | Begin Spec B                          |          | 143K201                  | 1         | Gasket Kit, Carb. - Spec A only   |
| 11       | 503A486             | 1         | Hose, Breather - Spec A only          |          | 141K748                  | 1         | Gasket Kit, Carb. - Begin Spec B  |
| 11A      | 503A546             | 1         | Hose, Breather-Begin Spec B           |          |                          |           |   |
| 12       | 503-171             | 2         | Clamp, Breather Hose (1) only Spec. A |          |                          |           |   |

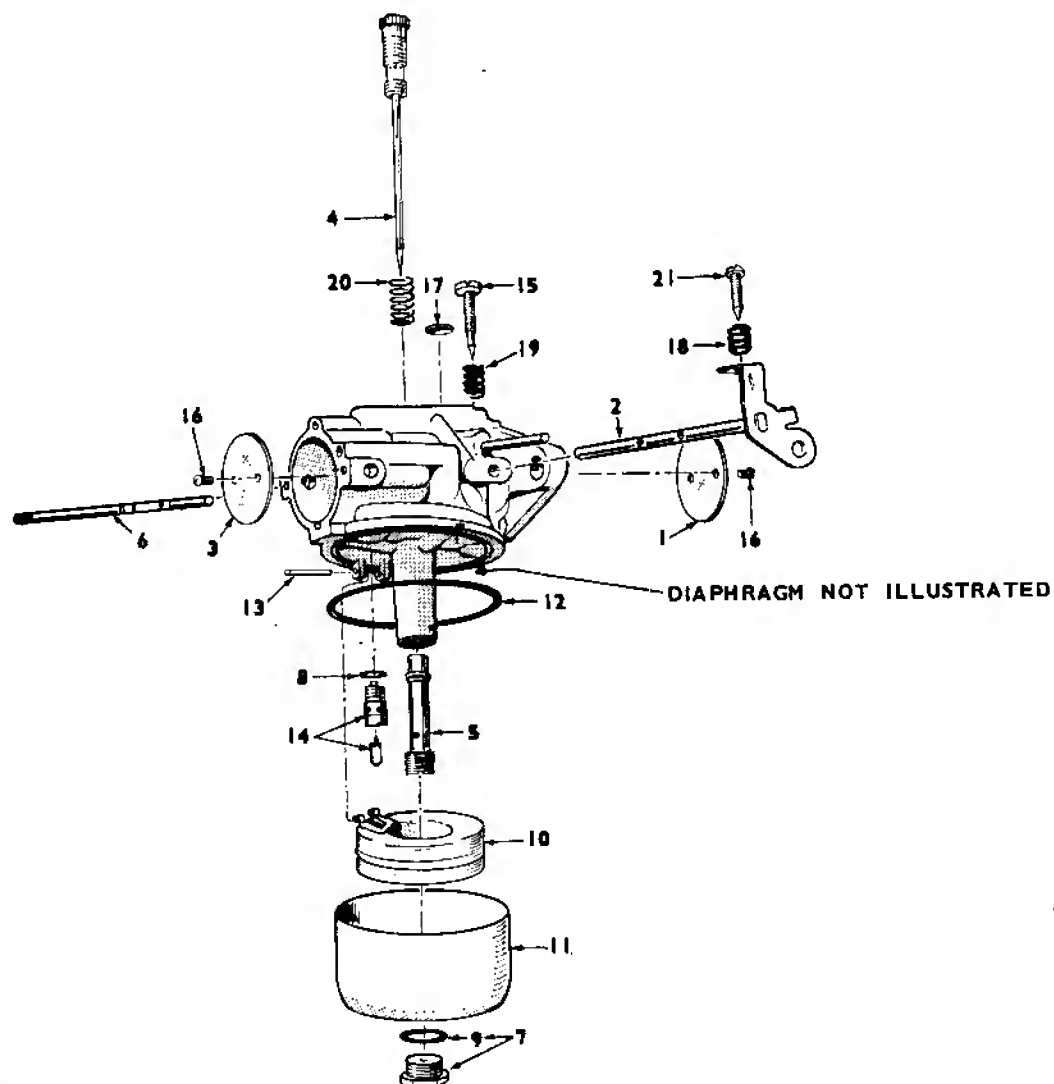
# CARBURETOR PARTS GROUP - Begin Spec B

Note: See separate group for carburetor parts, Spec A only

| REF.<br>NO. | PARTS<br>NO. | QTY.<br>USED | PARTS<br>DESCRIPTION                           |
|-------------|--------------|--------------|--|
|             | 141D690      | 1            | Carburetor                                     |
|             | 141P747      | 1            | Repair Kit                                     |
|             | 141K748      | 1            | Gasket Kit                                     |
|             | 141A281      | 1            | Gasket, Carburetor Flange                      |
| 1           | 141P708      | 1            | Bowl, Fuel                                     |
| 2           | 141P741      | 1            | Plate, Choke                                   |
| 3           | 141P698      | 4            | Screw & Washer, Choke & Throttle<br>Plate Mtg. |
| 4           | 141P706      | 1            | Plate, Throttle                                |
| 5           | 141P705      | 1            | Retainer, Seal                                 |
| 6           | 141-661      | 1            | Seal, Rubber                                   |
| 7           | 141P704      | 1            | Valve Seat Assy., Fuel                         |
| 8           | 141P696      | 1            | Washer, Fuel Valve Seat                        |
| 9           | 141P703      | 1            | Shaft, Float                                   |
| 10          | 141P702      | 1            | Float Assy.                                    |
| 11          | 141P701      | 1            | Gasket, Bowl to Body                           |
| 12          | 141P700      | 1            | Screw Throttle Stop                            |
| 13          | 141P711      | 1            | Spring, Throttle Stop                          |
| 14          | 141P713      | 1            | Needle Idle Adjusting                          |
| 15          | 141P710      | 1            | Spring, Idle Needle                            |
| 16          | 141A77       | 1            | Washer, Main Jet Assy.                         |
| 17          | 141-712      | 1            | Jet Assy., Main (Adjustable)                   |
| 18          | 141B679      | 1            | Shaft, Choke                                   |
| 22          | 141P709      | 1            | Shaft & Lever, Throttle                        |







**CARBURETOR PARTS GROUP - SPEC A ONLY**

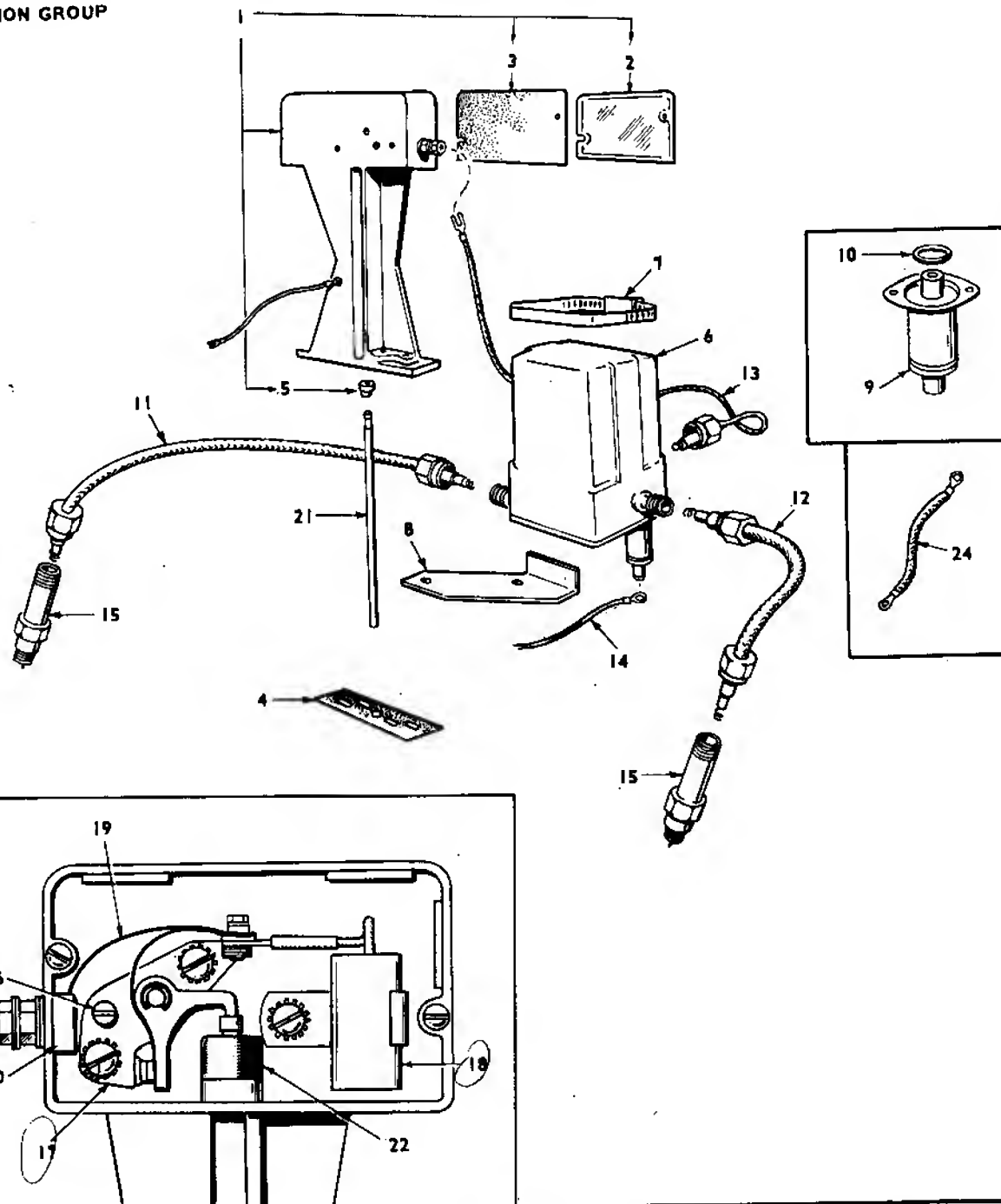
**NOTE:** See separate group begin Spec B

| REF. NO. | PART NO. | QTY. USED | PART DESCRIPTION                     |
|----------|----------|-----------|--------------------------------------|
|          | 143D323  | 1         | Carburetor, Gasoline                 |
|          | 143K332  | 1         | Repair Kit                           |
|          | 143K201  | 1         | **Gasket Kit                         |
|          | 141A281  | 1         | *Gasket, Carb. Flange                |
| 1        | 143-202  | 1         | Valve, Throttle                      |
| 2        | 143P331  | 1         | Shaft & Lever, Throttle              |
| 3        | 143-204  | 1         | Valve, Choke                         |
| 4        | 143P330  | 1         | **Needle, Idle Jet & High Speed Adj. |
| 5        | 143P329  | 1         | **Nozzle                             |
| 6        | 143A315  | 1         | Shaft Choke                          |
| 7        | 143-208  | 1         | Screw & Gasket, Bowl                 |
| 8        | 143A15   | 1         | *Gasket, Fuel Inlet Valve            |

| REF. NO. | PART NO. | QTY. USED | PARTS DESCRIPTION                             |
|----------|----------|-----------|---|
| 9        | 143-209  | 1         | *Gasket, Bowl Screw                           |
| 10       | 143-297  | 1         | Float & Lever                                 |
| 11       | 143-210  | 1         | Bowl  |
| 12       | 143-77   | 1         | *Gasket, Bowl Ring                            |
| 13       | 143-212  | 1         | **Pin, Float Lever                            |
| 14       | 143-341  | 1         | **Valve, Fuel Inlet                           |
| 15       | 143-213  | 1         | Screw, Idle Adj.                              |
| 16       | 812-14   | 4         | **Screw, #3-48 x 3/16, Choke & Throttle Valve |
| 17       | 143-110  | 1         | Plug, Expansion                               |
| 18       | 143-214  | 1         | Spring, Throttle Adj. Screw                   |
| 19       | 143-112  | 1         | Spring, Idle Adj. Screw                       |
| 20       | 143-114  | 1         | Spring, High Spd. Adj. Needle                 |
| 21       | 143-215  | 1         | Screw, Throttle Lever Adj.                    |
|          | 143-342  | 1         | Diaphragm                                     |

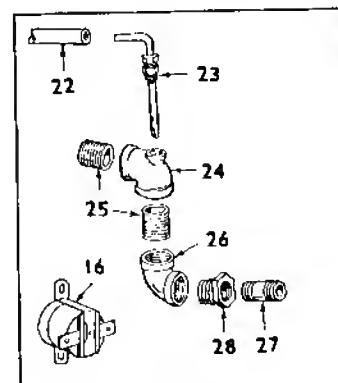
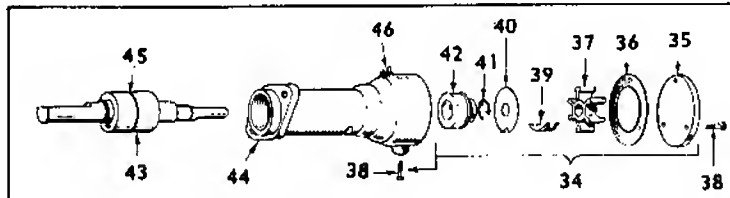
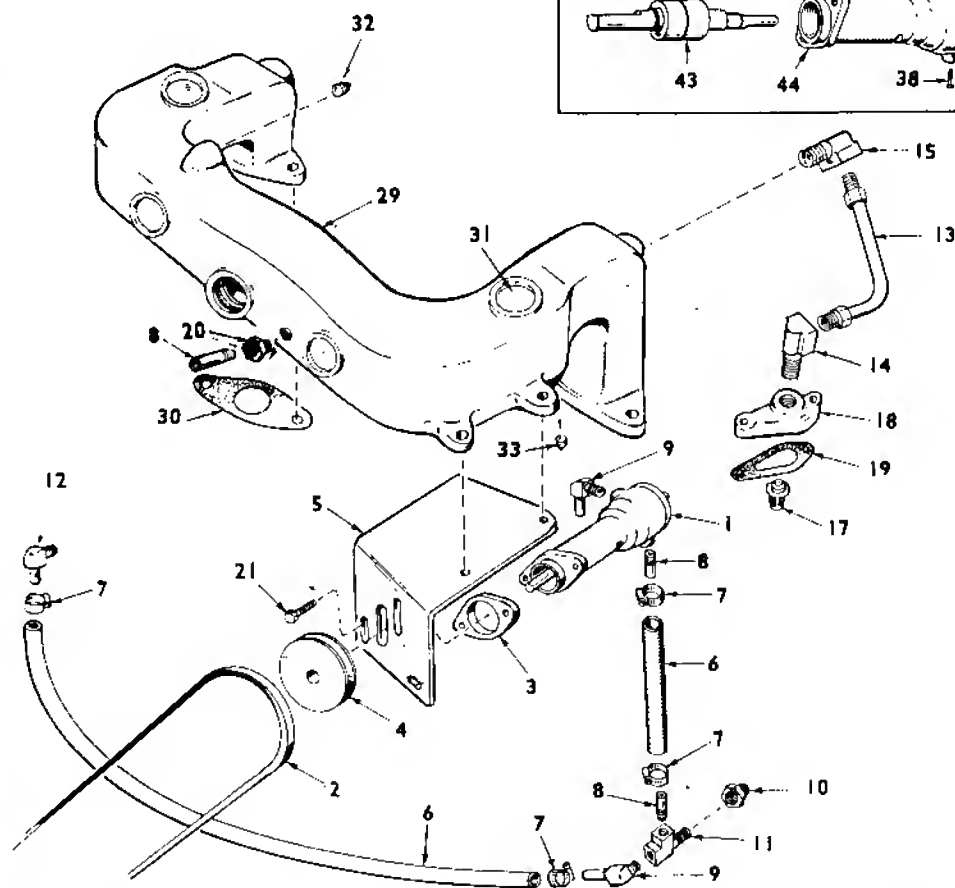
\* - Contained in Gasket Kit.  
 \*\* - Contained in Repair Kit.

# IGNITION GROUP



| REF. NO. | PART NO. | QTY. USED | PART DESCRIPTIONS                              | REF. NO. | PART NO. | QTY. USED | PART DESCRIPTIONS                        |
|----------|----------|-----------|--|----------|----------|-----------|--|
| 1        | 160A963  | 1         | Box Assy., Ign. Brkr. (Complete)               | 14       | 336A1562 | 1         | Lead, Capacitor to Thermostat Switch     |
| 2        | 160A930  | 1         | Cover, Breaker Box                             | 15       | 167-199  | 2         | Plug, Spark (Shielded)                   |
| 3        | 160A150  | 1         | Gasket, Brkr. Box Cover                        | 16       | 160A75   | 1         | Pivot, Breaker Arm                       |
| 4        | 160A43   | 1         | Gasket, Brkr. Box Mtg.                         | 17       | 160A2    | 1         | Point Set, Breaker                       |
| 5        | 160A929  | 1         | Bushing, Breaker Box                           | 18       | 312A69   | 1         | Condenser, Breaker Box                   |
| 6        | 166B392  | 1         | Coil, Ignition                                 | 19       | 160A428  | 1         | Strap, Point Set to Brkr. Box Term. Blk. |
| 7        | 503-465  | 1         | Clamp, Ign. Coil Mtg.                          | 20       | 160A349  | 1         | Terminal Assy., Brkr. Box                |
| 8        | 166B407  | 1         | Bracket, Coil Mounting                         | 21       | 160A723  | 1         | Plunger, Breaker                         |
| 9        | 312P83   | 1         | Condenser, Ignition                            | 22       | 160A263  | 1         | Diaphragm, Plunger                       |
| 10       | 509-102  | 1         | Seal, O-Ring, Condenser Mtg.                   | 24       | 337A70   | 1         | Strap, Ground                            |
| 11       | 167A1480 | 1         | Cable, Spark Plug (Shielded) - Left Side (17') |          | 815-269  | 2         | Screw, Brkr. Box Mounting                |
| 12       | 167A1485 | 1         | Cable, Spark Plug (Shielded) - Right Side (8') |          | 526-201  | 2         | Washer, Flat -- Brkr. Box Mtg.           |
| 13       | 336A1569 | 1         | Lead, Coil to Brkr. Box (Shielded)             |          | 850-38   | 1         | Lockwasher, Brkr. Box Mtg.               |

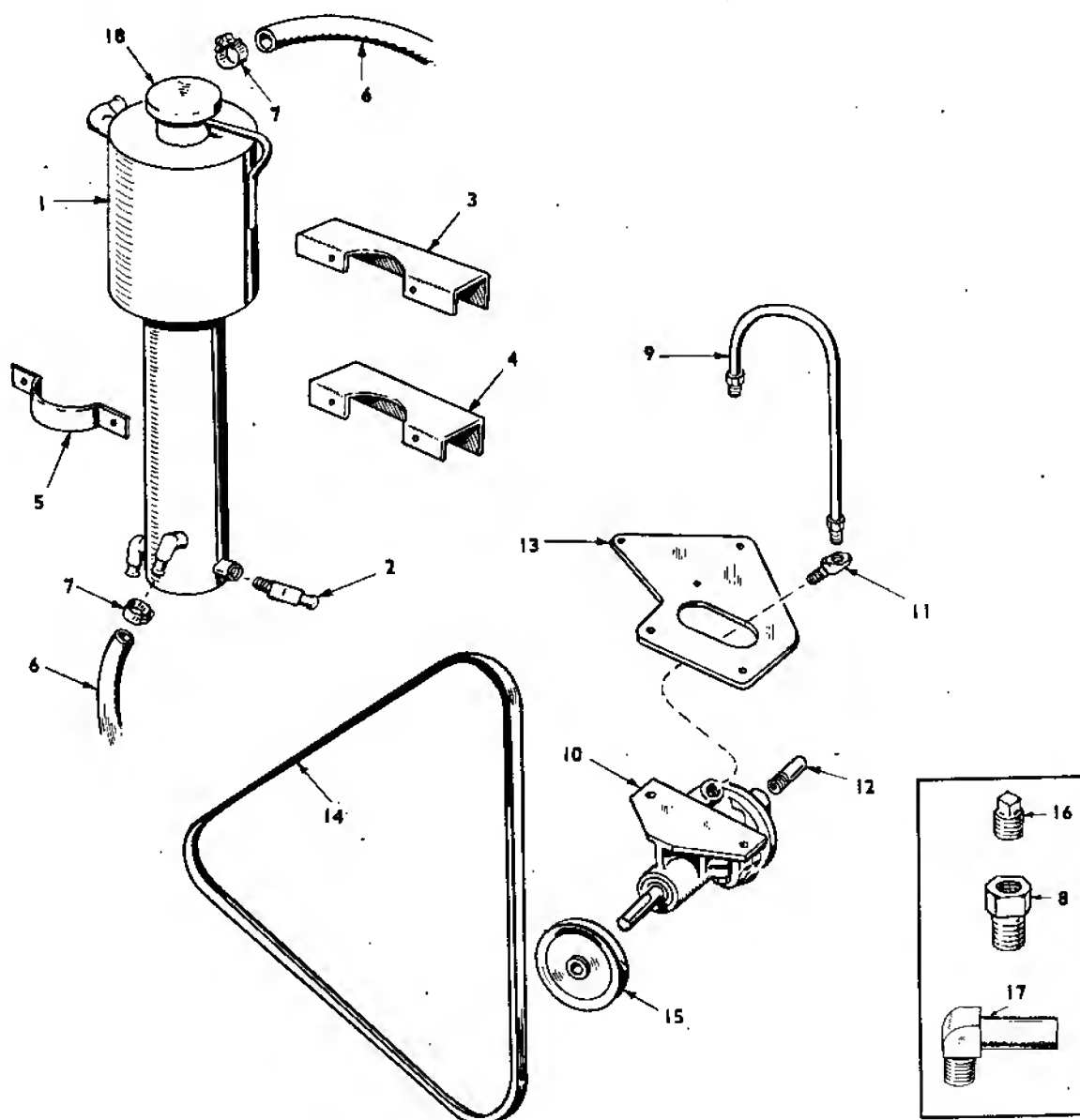
# EXHAUST MANIFOLD AND WATER PUMP GROUP



| REF. NO. | PART NO.    | QTY. USED | PART DESCRIPTION                            |
|----------|-------------|-----------|---|
| 1        | 131B165     | 1         | Pump, Water                                 |
| 2        | 511P73      | 1         | Belt, Pump Drive                            |
| 3        | 131A173     | 1         | Flange, Pump Mtg.                           |
| 4        | 512P42      | 1         | Pulley, Water Pump                          |
| 5        | 131B171     | 1         | Bracket, Pump Mtg.                          |
| 6        | HOSE, WATER |           |   |
|          | 503-487     | 1         | Pump to Cyl. Blk. (4-3/8")                  |
|          | 503-433     | 1         | Cyl. Blk. to Blk. (17")                     |
| 7        | 503-183     | 6         | Clamp, Hose                                 |
| 8        | 502A256     | 3         | Nipple, (1) Wtr. Pump, (1) Tee (1) Manifold |
| 9        | 502P304     | 2         | Elbow, Hose - (1) Water Pump, (1) Tee       |
| 10       | 502-50      | 1         | Bushing, Cyl. Blk. (RH)                     |
| 11       | 502-164     | 1         | Tee, Cyl. Block (RH)                        |
| 12       | 502A302     | 1         | Elbow, Hose - Cyl. Blk. (LH)                |
| 13       | 130A643     | 2         | Line, Water - Cyl. Hd. to Exh. Man.         |
| 14       | 502-73      | 2         | Elbow, Male - Cyl. Hd.                      |
| 15       | 502-74      | 2         | Elbow, Male - Exh. Man.                     |
| 16       | 309A151     | 1         | Switch, Hi-Temp. Cut-off                    |
| 17       | 309B130     | 2         | Thermostat                                  |
| 18       | 309B185     | 2         | Housing, Thermostat                         |
| 19       | 309A186     | 2         | Gasket, Thermostat Hsg.                     |
| 20       | 502-50      | 1         | Bushing Exh. Man.                           |
| 21       | 114A23      | 2         | Screw, Hex - Wtr. Pump Mtg.                 |
| 22       | 503-159     | 1         | Hose, Man. to Exh. Elbow                    |
| 23       | 154B894     | 1         | Tube, Water to Exh. Elbow                   |
| 24       | 505-485     | 1         | Tee, Red., Exh. (1-1/4 x 1/2 x 1-1/4")      |
| 25       | 505-625     | 2         | Nipple, Exh. (1-1/4")                       |
| 26       | 505-493     | 1         | Elbow, Exh. (1-1/4" x 90°)                  |

| REF. NO. | PART NO.   | QTY. USED | PART DESCRIPTIONS                                 |
|----------|------------|-----------|---|
| 27       | 505-624    | 1         | Nipple, Exh. (1 x 2")                             |
| 28       | 505-617    | 1         | Bushing, Red., Exh. (1-1/4 x 1")                  |
| 29       | 154B983    | 1         | Manifold, Exh.                                    |
| 30       | 154A973    | 2         | Gasket, Exh. Man.                                 |
| 31       | 517-41     | 4         | Plug, Expansion - Exh. Man.                       |
| 32       | 505-54     | 1         | Plug, Pipe 1/4" - Exh. Man.                       |
| 33       | 502-80     | 3         | Plug, Pipe 1/8" (1) Man. (1) Wtr. Pump            |
| 34       | 131K179    | 1         | Kit, Water Pump Repair - Incl. Parts Marked *     |
| 35       | 131A162    | 1         | *Cover, Water Pump                                |
| 36       | 131A161    | 1         | *Gasket, Wtr. Pump Cover                          |
| 37       | 131P160    | 1         | *Impeller, Wtr. Pump                              |
| 38       | 815-283    | 1         | Screw (#8-32 x 1/2" Hex Brass), (1)*Cam (3) Cover |
| 39       | 131C159    | 1         | *Cam, Water Pump                                  |
| 40       | 131A158    | 1         | *Wearplate, Wtr. Pump                             |
| 41       | 518P221    | 1         | *Ring, Retaining                                  |
| 42       | 131P157    | 1         | *Seal, Water Pump                                 |
| 43       | 131A166    | 1         | Bearing & Shaft Assy., Wtr. Pump                  |
| 44       |            | 1         | Body, Water Pump (Not Sold)                       |
| 45       | 509-113    | 1         | "O" Ring  |
| 46       | 502-80     | 2         | Plug, Water Pump                                  |
| 47       | 403A832    | 1         | Bracket, Support - Lifting Eye-Bolt               |
|          | SCREW, HEX |           |   |
|          | 800-5      | 3         | Wtr. Pump Brkt. Mtg. (1/4-20 x 3/4")              |
|          | 800-7      | 4         | Therm. Hsg. Mtg. (1/4-20 x 1")                    |
|          | 800-29     | 4         | Exh. Manifold Mtg. (5/16-18 x 1-1/8")             |

34 \* Parts contained in 131K179 Water pump Repair Kit.



HEAT EXCHANGER GROUP

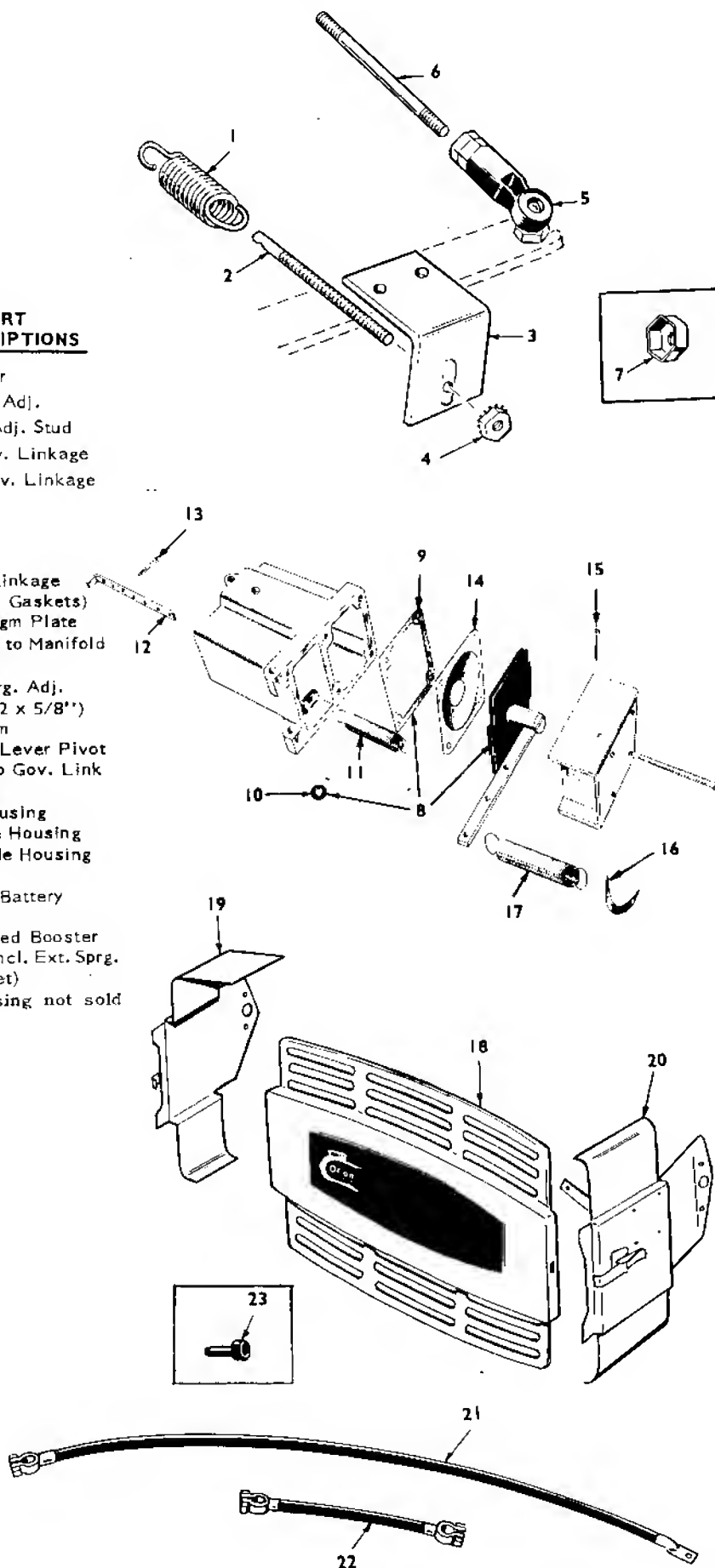
| REF. NO. | PART NO. | QTY. USED | PART DESCRIPTIONS                |
|----------|----------|-----------|----------------------------------|
| 1        | 130C629  | 1         | Exchanger, Heat                  |
| 2        | 502-237  | 1         | Elbow, Heat Exchanger            |
| 3        | 130B630  | 1         | Bracket, Heat Exch. Mtg. (Upper) |
| 4        | 130B631  | 1         | Bracket, Heat Exch. Mtg. (Lower) |
| 5        | 130A632  | 2         | Strap, Heat Exch. Mtg.           |
| 6        | HOSE     |           |                                  |
|          | 503-434  | 1         | Heat Exch. to Exh. Manifold      |
|          | 503-315  | 1         | Heat Exch. to Fresh Wtr. Pump    |
| 7        | 503-183  | 5         | Clamp, Hose                      |
| 8        | 502-126  | 1         | Connector, Tee to Tube           |
| 9        | 130A644  | 1         | Line, Fresh Wtr. Pump to Block)  |

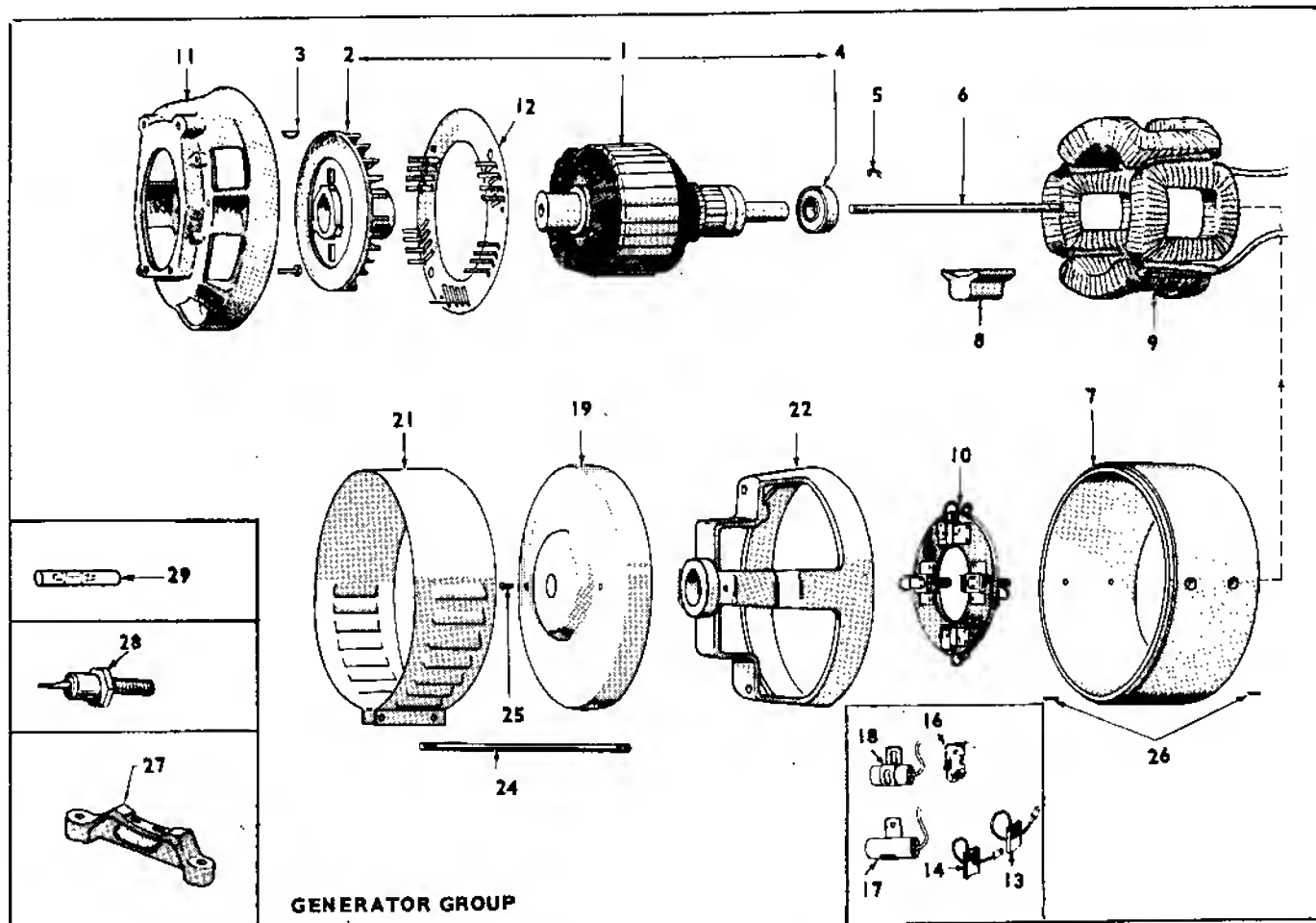
| REF. NO. | PART NO.   | QTY. USED | PART DESCRIPTIONS                             |
|----------|--|-----------|---|
| 10       | PUMP, FRESH WATER - LESS PULLEY  |           |   |
|          | 132B95   | 1         | To Spec B                                     |
|          | 132B110  | 1         | Begin Spec B                                  |
| 11       | 502-275  | 1         | Elbow, Male (45°), Fresh Wtr.                 |
| 12       | 502-238  | 1         | Nipple, Fresh Wtr. Pump Inlet                 |
| 13       | 131B172  | 1         | Bracket, Fresh Water Pump                     |
| 14       | 511P41   | 1         | Belt, Water Pump                              |
| 15       | 512P42   | 1         | Pulley, Fresh Wtr. Pump                       |
| 16       | 505-110  | 1         | Plug, Manifold                                |
| 17       | 502P304  | 1         | Elbow, Salt Water Pump Outlet                 |
| 18       | 130-661  | 1         | Cap, Pressure                                 |
|          | REPAIR KIT, WATER PUMP (INCL. SHAFT AND BEARINGS, SEAL GASKET, AND COVER SCREWS) |           |   |
|          | 132K80   |           | For Oberdorfer Mdl. IGP#50-P11 (Onan 132B95)  |
|          | 132K111  |           | For Oberdorfer Mdl. IGP#50-P15 (Onan 132B110) |

**GOVERNOR, VACUUM SPEED BOOSTER,  
HOUSING AND BATTERY CABLES GROUP**

| REF.<br>NO. | PART<br>NO.           | QTY.<br>USED | PART<br>DESCRIPTIONS  |
|-------------|-----------------------|--------------|---|
| 1           | 150A731               | 1            | Spring, Governor  |
| 2           | 150A147               | 1            | Stud, Gov. Spd. Adj.  |
| 3           | 150B1010              | 1            | Bracket, Gov. Adj. Stud   |
| 4           | 870-131               | 2            | Nut, Keps - Gov. Linkage  |
| 5           | 150A939               | 1            | Joint, Ball - Gov. Linkage  |
| 6           | ROD, GOVERNOR CONTROL |              |   |
|             | 520A187               | 1            | Spec A only   |
|             | 520A623               | 1            | Begin Spec B  |
| 7           | 870P188               | 1            | Pinnut, Choke Linkage   |
| 8           | 150K1031              | 1            | Diaphragm (Incl. Gaskets)   |
| 9           | 150A668               | 1            | Gasket, Diaphragm Plate   |
| 10          | 150A425               | 1            | Gasket, Booster to Manifold   |
| 11          | 150A475               | 1            | Spring, Internal  |
| 12          | 150A376               | 1            | Bracket, Int. Sprg. Adj.  |
| 13          | 516-39                | 1            | Pin, Cotter (3/32 x 5/8")   |
| 14          | 150A666               | 1            | Plate, Diaphragm  |
| 15          | 516A85                | 1            | Pin, Diaphragm Lever Pivot  |
| 16          | 150A430               | 1            | Bracket, Sprg. to Gov. Link   |
| 17          | 150A471               | 1            | Spring, External  |
| 18          | 405C1556              | 1            | Panel, Front Housing  |
| 19          | 405C1558              | 1            | Panel, Left Side Housing  |
| 20          | 405C1557              | 1            | Panel, Right Side Housing   |
| 21          | 416A77                | 2            | Cable, Battery  |
| 22          | 416A4                 | 1            | Cable, Jumper - Battery   |
| 23          | 508-136               | 4            | Bumper, Rubber  |
|             | 150K1030              | 1            | Kit, Vacuum Speed Booster<br>Replacement(Incl. Ext. Sprg.<br>Mounting Gasket) |

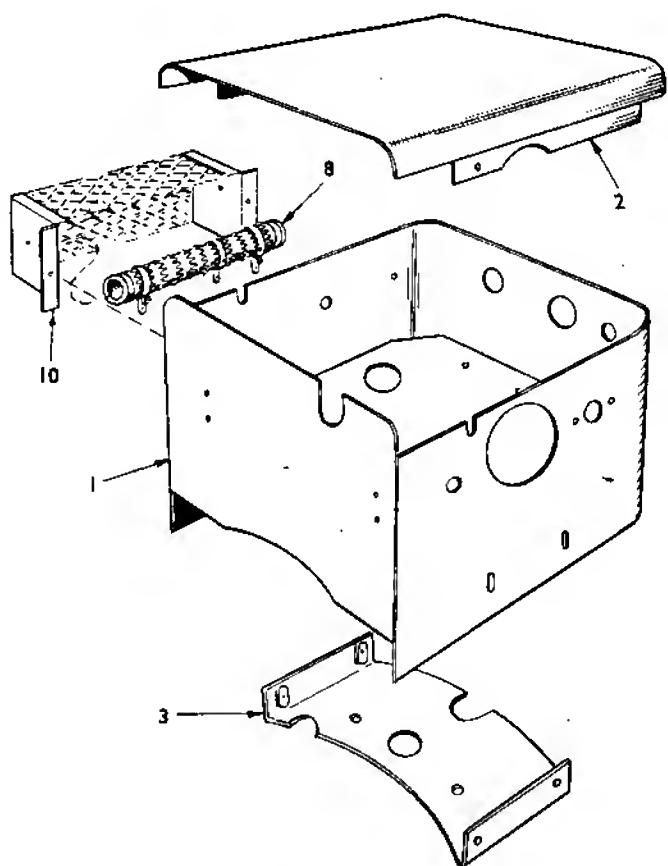
NOTE: Vacuum Booster Cover and Housing not sold separately.





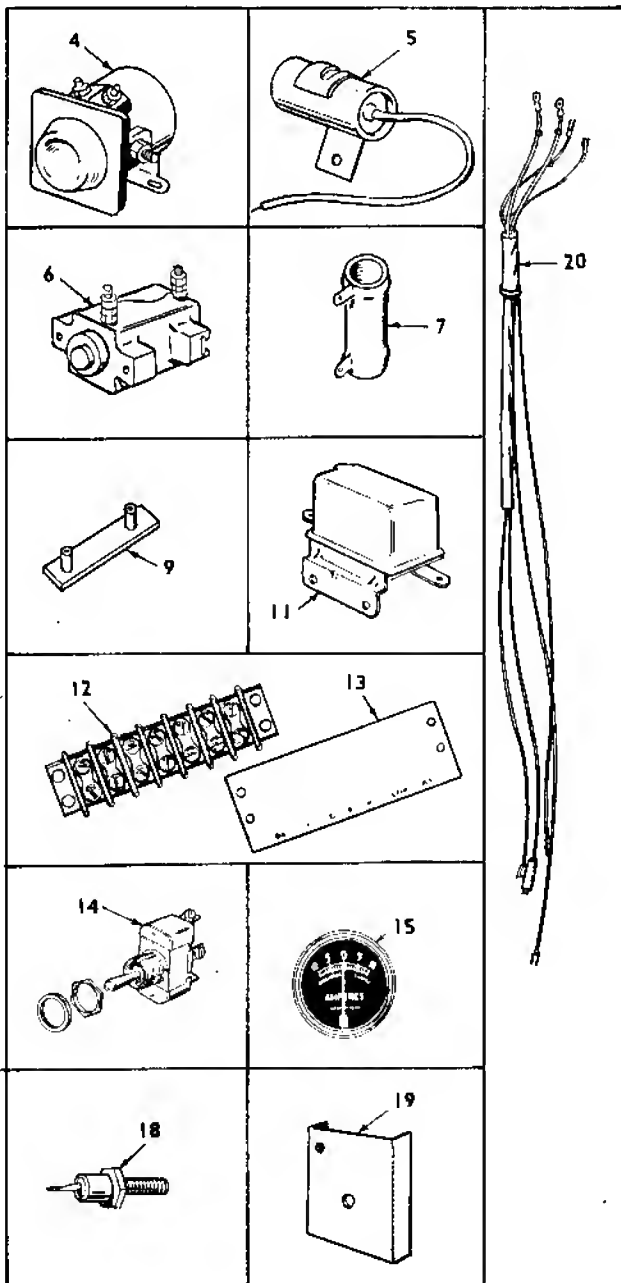
| REF. NO. | PART NO.                                   | QTY. USED | PART DESCRIPTIONS                    |
|----------|--|-----------|--------------------------------------|
| 1        | *  | 1         | Armature Assy. (Incl. Brg. & Blower) |
| 2        | 205C53                                     | 1         | Blower, Generator                    |
| 3        | 515-6                                      | 1         | Key, Blower to Crankshaft            |
| 4        | 510A47                                     | 1         | Bearing, Ball - Armature             |
| 5        | 232A596                                    | 1         | Clip, Bearing Stop                   |
| 6        | STUD, ARMATURE THROUGH                     |           |                                      |
|          |  |           | Key 1                                |
|          | 520A491                                    | 1         | 120-V or 240-V, 1-Ph.                |
|          | 520A525                                    | 1         | 120/240-V., 1-Ph.                    |
|          |  |           | Key 2                                |
|          | 520A407                                    | 1         | 120-V or 240-V., 1-Ph.               |
|          | 520A595                                    | 1         | 120/240-V., 1-Ph.                    |
| 7        | FRAME ONLY, GENERATOR (Machined & Drilled) |           |                                      |
|          | 210D244                                    | 1         | Key 1                                |
|          | 210B238                                    | 1         | Key 2                                |
| 8        | SHOE, POLE-FIELD                           |           |                                      |
|          | 221A91                                     | 4         | Key 1                                |
|          | 221A90                                     | 4         | Key 2                                |
| 9        | *  | 1         | Coil Assy., Field (Set of 4 Coils)   |
| 10       | RIG ASSEMBLY, BRUSH                        |           |                                      |
|          |  |           | Key 1                                |
|          | 212C294                                    | 1         | 120-V or 240-V, 1-Ph.                |
|          | 212C295                                    | 1         | 120/240-V, 1-Ph.                     |
|          |  |           | Key 2                                |
|          | 212C293                                    | 1         | 120-V, 1-Ph.                         |
|          | 212C294                                    | 1         | 240-V, 1-Ph.                         |
|          | 212C295                                    | 1         | 120/240-V, 1-Ph.                     |
| 11       | 231E124                                    | 1         | Adapter, Generator to Engine         |
| 12       | 232B1256                                   | 1         | Scroll, Air Baffle                   |
| 13       | 214A61                                     | 4         | Brush, Commutator                    |
| 14       | BRUSH, COLLECTOR RING                      |           |                                      |
|          |  |           | Key 1                                |

| REF. NO. | PART NO.                     | QTY. USED | PART DESCRIPTIONS                          |
|----------|------------------------------|-----------|--|
|          | 214A50                       | 4         | 120-V or 240-V, 1-Ph.                      |
|          | 214A56                       | 3         | 120/240-V, 1-Ph.                           |
|          |                              |           | Key 2                                      |
|          | 214A56                       | 4         | 120-V, 1-Ph.                               |
|          | 214A50                       | 4         | 240-V, 1-Ph.                               |
|          | 214A56                       | 3         | 120/240-V, 1-Ph.                           |
| 16       | 212B1105                     | 4         | Spring, Commutator Brush                   |
| 16       | SPRING, COLLECTOR RING BRUSH |           |  |
|          | 212B1105                     | 4         | 120-V or 240-V, 1-Ph.                      |
|          | 212B1105                     | 3         | 120/240-V, 1-Ph.                           |
| 17       | CONDENSER, .5 Mfd. (DC)      |           |  |
|          | 312A17                       | 1         | 120-V or 240-V, 1-Ph.                      |
|          | 312A27                       | 1         | 120/240-V, 1-Ph.                           |
| 18       | CONDENSER - 1 Mfd. (AC)      |           |  |
|          | 312A58                       | 1         | 120-V or 240-V, 1-Ph.                      |
|          | 312A58                       | 2         | 120/240-V, 1-Ph.                           |
| 19       | 211C114                      | 1         | Cover, End Bell                            |
| 21       | BAND, END BELL               |           |  |
|          | 234C255                      | 1         | 120-V or 240-V, 1-Ph.                      |
|          | 234C256                      | 1         | 120/240-V, 1-Ph.                           |
| 22       | BELL, END                    |           |  |
|          | 211D154                      | 1         | 120-V or 240-V, 1-Ph.                      |
|          | 211D155                      | 1         | 120/240-V, 1-Ph.                           |
| 24       | STUD, GENERATOR THROUGH      |           |  |
|          | 520A502                      | 2         | Key 1 (5/16 x 12-3/16")                    |
|          | 520A498                      | 2         | Key 2 (5/16 x 15-11/16")                   |
| 25       | 815-48                       | 2         | Screw, End Bell Cover Mtg. (#10-32 x 3/8") |
| 26       | 516-103                      | 2         | Pin, Roll - Gen. Frame                     |
| 27       | 232D1798                     | 1         | Support, Generator                         |
| 28       | 358B7                        | 1         | Rectifier                                  |
| 29       | 332-556                      | 1         | Connector, Rectifier Lead                  |



CONTROL GROUP — PRIOR TO SPEC C

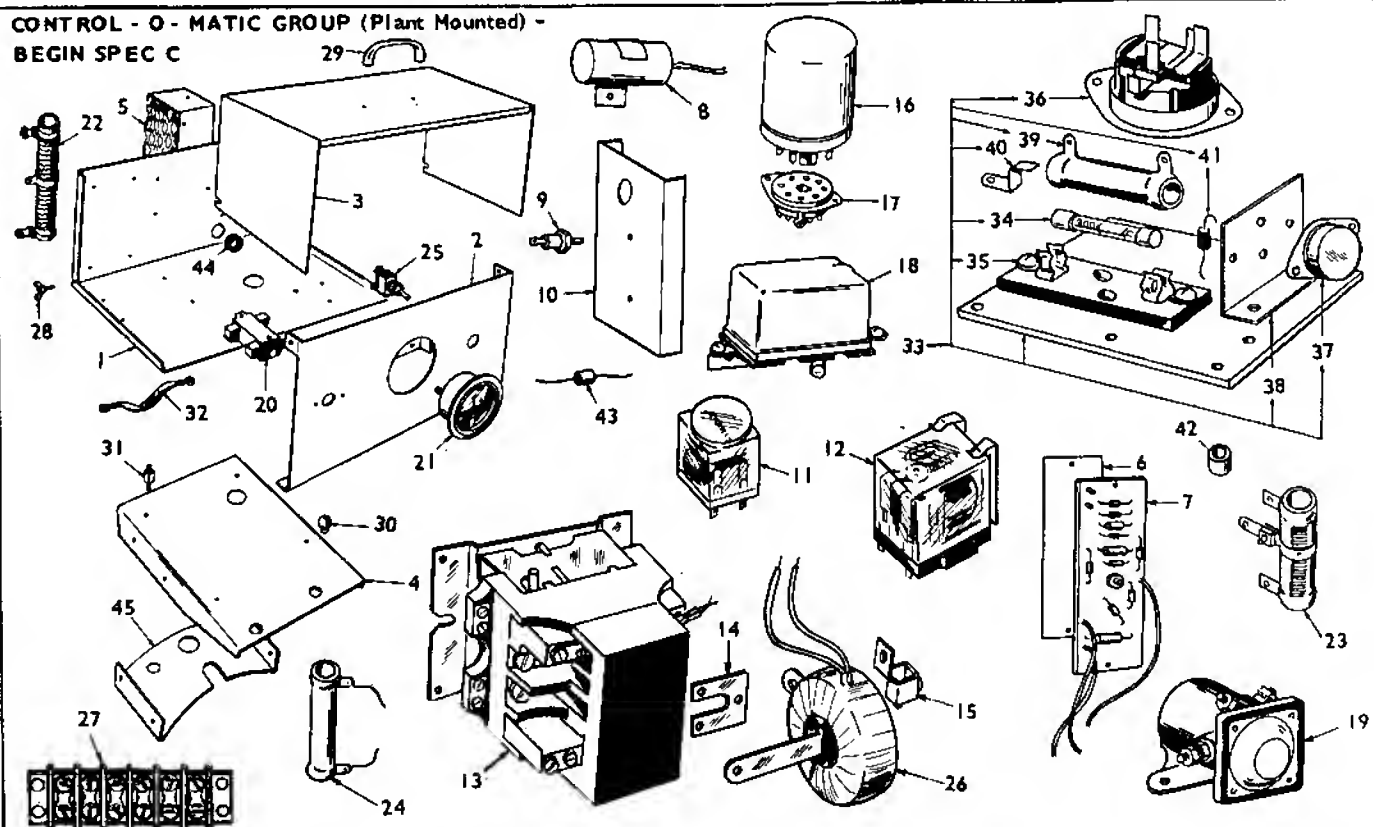
NOTE: See separate group for plants beginning Spec C.



| REF. NO. | PART NO.        | QTY. USED | PART DESCRIPTIONS                         |
|----------|-----------------|-----------|---|
| 1        | 301C2525        | 1         | Box, Control                              |
| 2        | 301C1244        | 1         | Cover, Control Box                        |
| 3        | 301B2532        | 1         | Bracket, Control Box Mtg.                 |
| 4        | 307B845         | 1         | Solenoid, Start                           |
| 5        | 312A57          | 1         | Condenser (1. Mfd.) Start Sol. Supp.      |
| 6        | 320B104         | 1         | Relay, Emergency                          |
| 7        | RESISTOR, FIXED |           |   |
|          | 304A60          | 1         | 1.72 Ohm, 25 Watt                         |
|          | 304A217         | 1         | 1. Ohm, 10 Watt                           |
|          | 304A251         | 1         | 30 Ohm, 5 Watt                            |
| 8        | 304A483         | 1         | Resistor, Adj. (Mts. Outside Control Box) |
| 9        | 304A610         | 1         | Support, Adj. Resistor                    |

| REF. NO. | PART NO. | QTY. USED | PART DESCRIPTIONS                            |
|----------|----------|-----------|--|
| 10       | 301B2528 | 1         | Box, Resistor Mounting                       |
| 11       | 305B383  | 1         | Regulator, Two-step Voltage - Charge Circuit |
| 12       | 332A745  | 1         | Block, Term. Remote Control                  |
| 13       | 332A922  | 1         | Strip, Marker (B+, 1, 2, 3, HI, LOP, AI)     |
| 14       | 308P154  | 1         | Switch, Start-Stop                           |
| 15       | 302-58   | 1         | Ammeter, Charge                              |
| 16       | 307B253  | 1         | Relay, Stop                                  |
| 17       | 307B642  | 1         | Relay, Start-Disconnect                      |
| 18       | 305B235  | 1         | Rectifier                                    |
| 19       | 305A254  | 1         | Sink, Heat (Rect. Mtg. Bracket)              |
| 20       | 338B334  | 1         | Harness                                      |

**CONTROL - O - Matic GROUP (Plant Mounted) -  
BEGIN SPEC C**

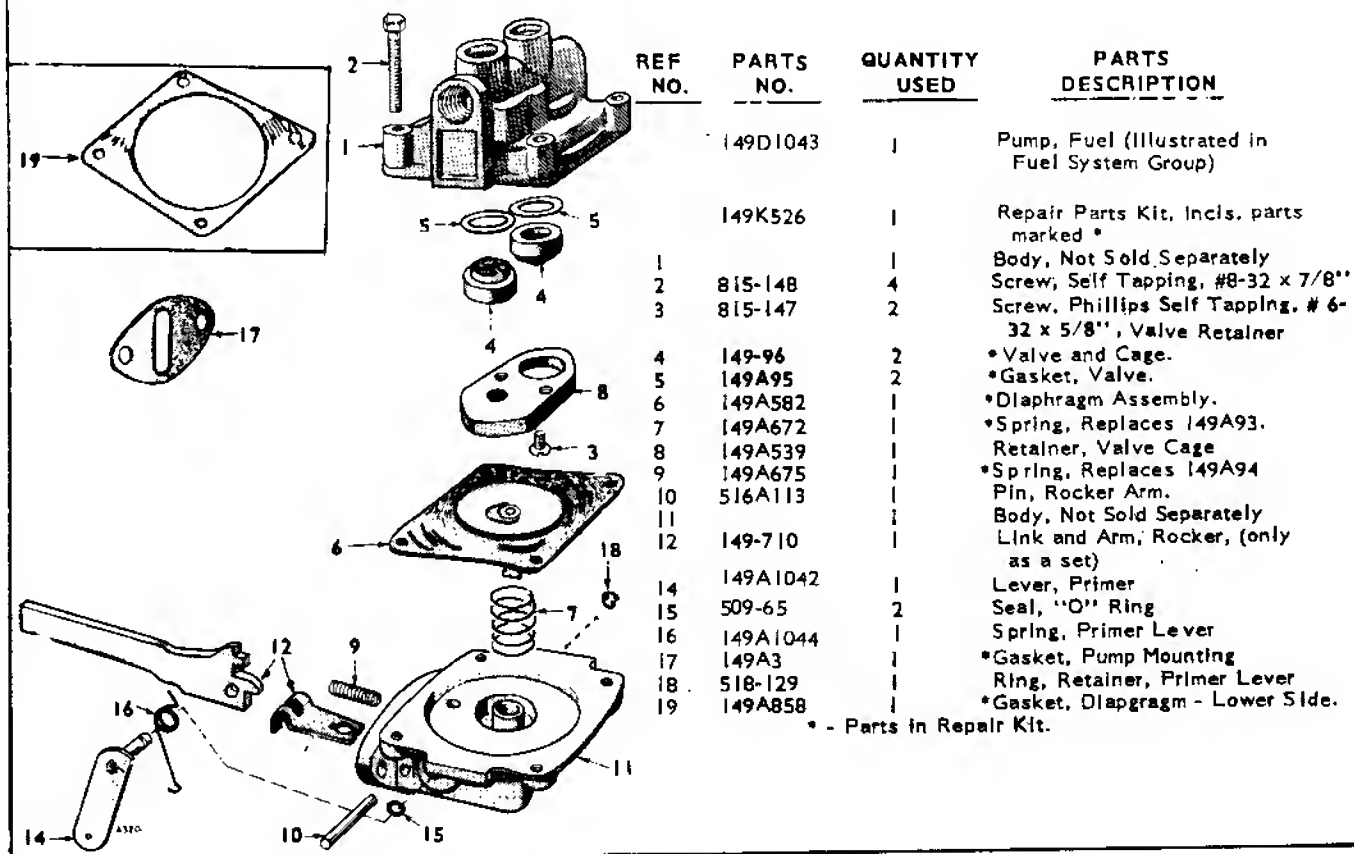


NOTE: See separate group for control parts prior to Spec C.

| REF. NO. | PART NO.                     | QTY. USED | PART DESCRIPTION                     | REF. NO. | PART NO.             | QTY. USED | PART DESCRIPTIONS                                     |
|----------|------------------------------|-----------|--------------------------------------|----------|----------------------|-----------|---|
| 1        | 301D2889                     | 1         | Chassis, Control                     | 23       | RESISTOR, ADJUSTABLE |           |   |
| 2        | 301B2886                     | 1         | Panel, Control Box                   | 304A282  | 1                    |           | 120-Volt Plants (300-ohm, 25-W)                       |
| 3        | 301C2888                     | 1         | Cover, Control Box                   | 304A131  | 1                    |           | 240-V & 120/240-V Plants (750-Ohm, 25-W)              |
| 4        | 301C2887                     | 1         | Plate, Control Box Mtg.              | 24       | RESISTOR, FIXED      |           |   |
| 5        | 301B2871                     | 1         | Guard, Resistor                      | 304A192  | 1                    |           | 3-Ohm, 10-Watt  |
| 6        | 332A932                      | 1         | Board, Insulating                    | 304A217  | 1                    |           | 1-Ohm, 10-Watt  |
| 7        | AMPLIFIER ASSY., LOAD SENSOR |           |                                      | 304A60   | 1                    |           | 72- Ohm, 25-Watt                                      |
|          | 300B573                      | 1         | 120-Volt Plants                      | 25       | 308P138              | 1         | Switch, Selector                                      |
|          | 300B574                      | 1         | 240-Volt Plants                      | 26       | TRANSFORMER, CURRENT |           |   |
|          | 300B575                      | 1         | 120/240-Volt Plants                  | 315A241  | 1                    |           | 120-V & 240-V plants                                  |
| 8        | 312A57                       | 1         | Capacitor (1 Mfd.)                   | 315A291  | 1                    |           | 120/240-V Plants                                      |
| 9        | 305A235                      | 2         | Diode, Reverse Current               | 27       | 332A699              | 1         | Block, Terminal                                       |
| 10       | 363A29                       | 1         | Sink, Heat (2 Diode)                 | 28       | 518-56               | 2         | Screw, Wing (10-32 x 1/2")                            |
| 11       | 307A981                      | 1         | Relay, Start-Stop                    | 29       | 406A318              | 1         | Handle  |
| 12       | 307B642                      | 1         | Relay, Start Disconnect              | 30       | 402P331              | 2         | Foot, Control Box Mtg. Plate                          |
| 13       | CONTACTOR                    |           |                                      | 31       | 402A354              | 4         | Mount, Shock  |
|          | 307C665                      | 1         | 120-Volt Plants                      | 32       | 337A56               | 1         | Strap, Ground   |
|          | 307C664                      | 1         | 240-Volt Plants                      | 33       | 300B567              | 1         | Control Assy., Bilge Blower - Includes Parts marked * |
|          | 307C666                      | 1         | 120/240-Volt Plants                  | 34       | 321-139              | 1         | *Fuse (6-1/4 Amp)                                     |
| 14       | JUMPER                       |           |                                      | 35       | 321-140              | 1         | *Holder, Fuse   |
|          | 307A685                      | 2         | 120-Volt Plants                      | 36       | 307A993              | 1         | *Relay, Thermal                                       |
|          | 160-144                      | 2         | 120/240-Volt Plants                  | 37       | 362-18               | 1         | *Transistor, Power                                    |
| 15       | TERMINAL                     |           |                                      | 38       | 363A36               | 1         | *Sink, Heat - Transistor Mtg.                         |
|          | 332-142                      | 4         | 120-Volt Plants                      | 39       | 304A121              | 1         | *Resistor (10-Ohm, 10-Watt)                           |
|          | 332-517                      | 4         | 240-Volt Plants                      | 40       | 304-670              | 2         | *Feet, Resistor Mtg.                                  |
|          | 332-517                      | 6         | 120/240-Volt Plants                  | 41       | 350-524              | 1         | *Resistor (100-Ohm, 1/2-Watt)                         |
| 16       | RELAY, START-RUN             |           |                                      | 42       | 332A1179             | 3         | Spacer  |
|          | 307A62                       | 1         | 120-Volt & 240-Volt Plants           | 43       | 357A4                | 1         | Diode   |
|          | 307A858                      | 1         | 120/240-Volt Plants                  | 44       | 508P21               | 1         | Grommet   |
| 17       | 323P380                      | 1         | Socket, Relay                        | 45       | 301B2532             | 1         | Bracket, Mtg. to Gen.                                 |
| 18       | 305B383                      | 1         | Relay, Charge Reg. (2-Step)          |          |                      |           |   |
| 19       | 307B845                      | 1         | Relay, Start Solenoid                |          |                      |           |   |
| 20       | 320B104                      | 1         | Switch, Emergency                    |          |                      |           |   |
| 21       | 302A58                       | 1         | Ammeter, Charge (10-0-10)            |          |                      |           |   |
| 22       | 304A483                      | 1         | Resistor, tapped (6-Ohms, 225-Watts) |          |                      |           |   |



# FUEL PUMP PARTS GROUP



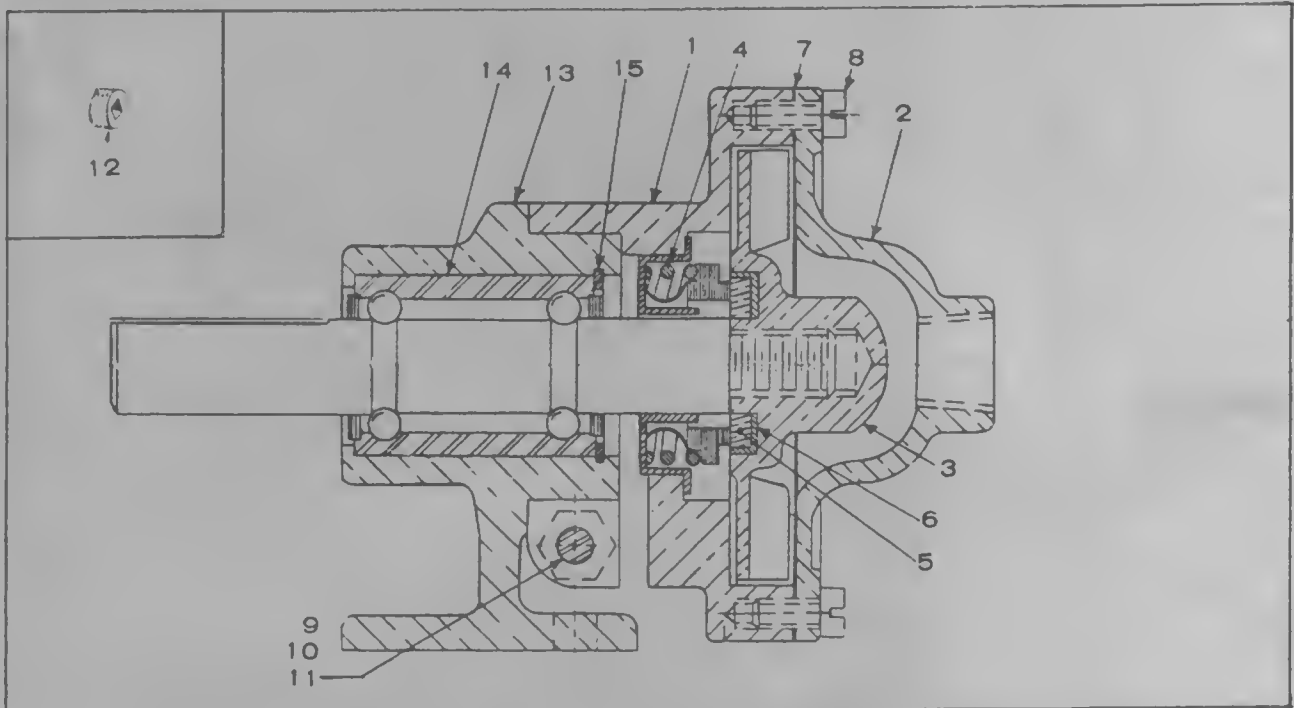
## SERVICE KITS AND MISCELLANEOUS

| REF. NO.            | PART NO. | QTY. USED | PART DESCRIPTIONS               |
|---------------------|----------|-----------|---------------------------------|
|                     | 168K102  | 1         | Gasket Kit, Engine              |
|                     | 160K836  | 1         | Ignition Tune-up Kit            |
| ENGINE OVERHAUL KIT |          |           |                                 |
|                     | 522K221  | 1         | Spec A only                     |
|                     | 522K229  | 1         | Begin Spec B                    |
|                     | 525P216  | 1         | Touch-up Paint(Pressurized Can) |
|                     |          |           | 16-Ounce - Marine White Enamel  |

NOTE: For other kits, refer to the group for the part in question.

ONAN 968-1005 (5/15/70)  
SUPPLEMENTARY PARTS LIST

Parts listed below are components of the 132B110 water pump (Oberdorfer Model 50P15) used on the MCKK,MJB,MDJB,MDJE,MJC,MDJC, and MDJF plants with heat exchanger cooling system. Use this list in addition to parts listed in the main parts catalogs 927-350,968-320,968-321,968-325,968-340,968-341, and 968-345.



WATER PUMP PARTS GROUP (132B110)

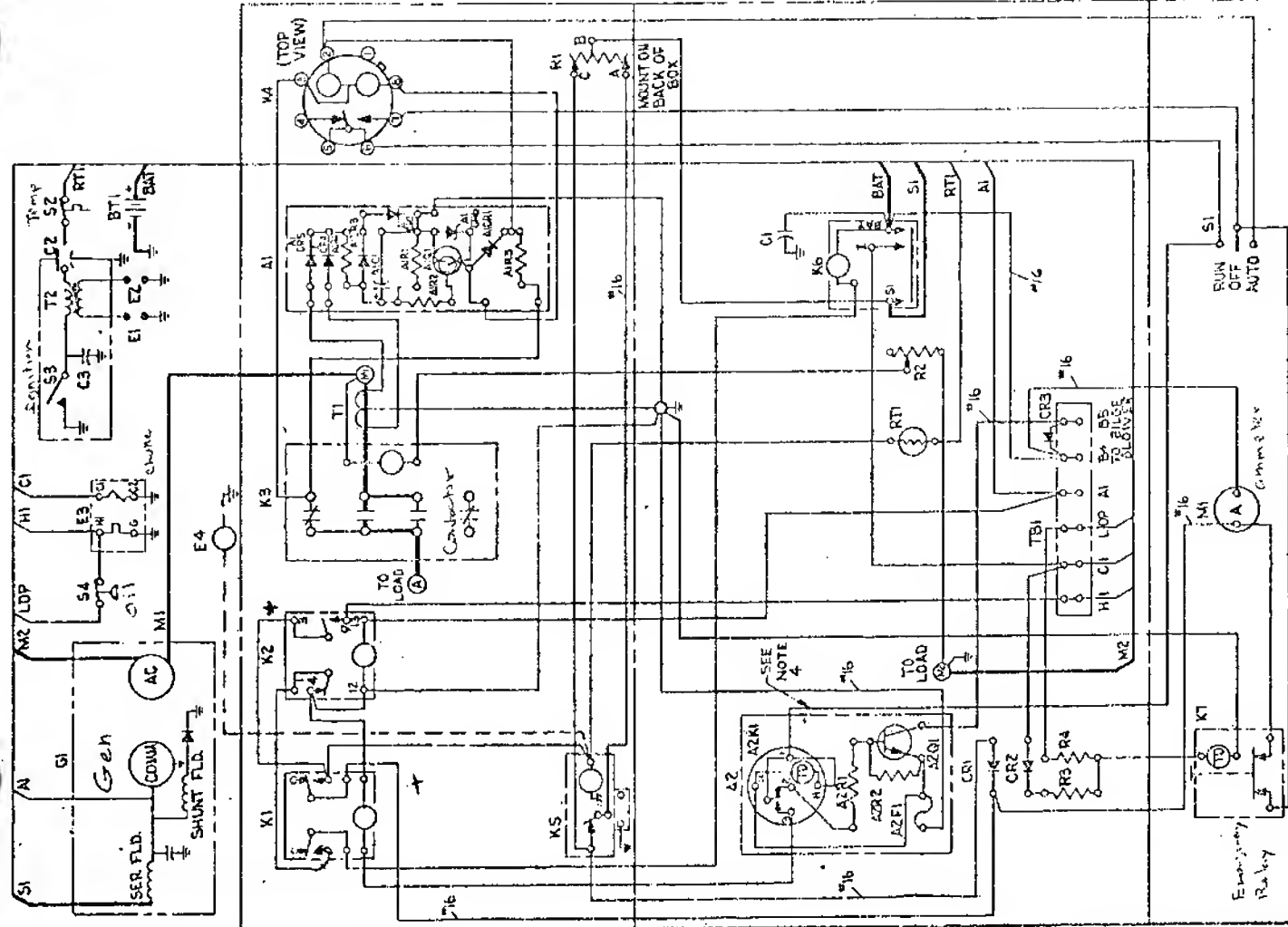
| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                 |
|-------------|-------------|--------------|-------------------------------------|
| 1           |             | 1            | Body, Pump - Oberdorfer #C-6475     |
| 2           |             | 1            | Cover, Pump - Oberdorfer #B-6483    |
| 3           | 132-114     | 1            | *Impeller                           |
| 4           | 132P101     | 1            | *Seal                               |
| 5           | 132P91      | 1            | *Face, Wear                         |
| 6           | 132P92      | 1            | *Seat, Seal                         |
| 7           | 132-112     | 1            | *Gasket, Cover                      |
| 8           | 132-113     | 6            | *Screw, Cover                       |
| 9           |             | 1            | Cap Screw, Oberdorfer #A-5014       |
| 10          |             | 1            | Lockwasher, Oberdorfer #A-5016      |
| 11          |             | 1            | Nut, Hex - Oberdorfer #A-5015       |
| 12          |             | 1            | Plug, Drain - Oberdorfer #A-6062    |
| 13          |             | 1            | Pedestal, Oberdorfer #C-6484        |
| 14          | 132-89      | 1            | *Shaft and Bearing Assembly         |
| 15          | 132-132     | 1            | Ring, Snap                          |
|             | 132K111     | 1            | Repair Kit, Includes Parts Marked * |

\* - Parts included in the 132K111 Repair Kit.

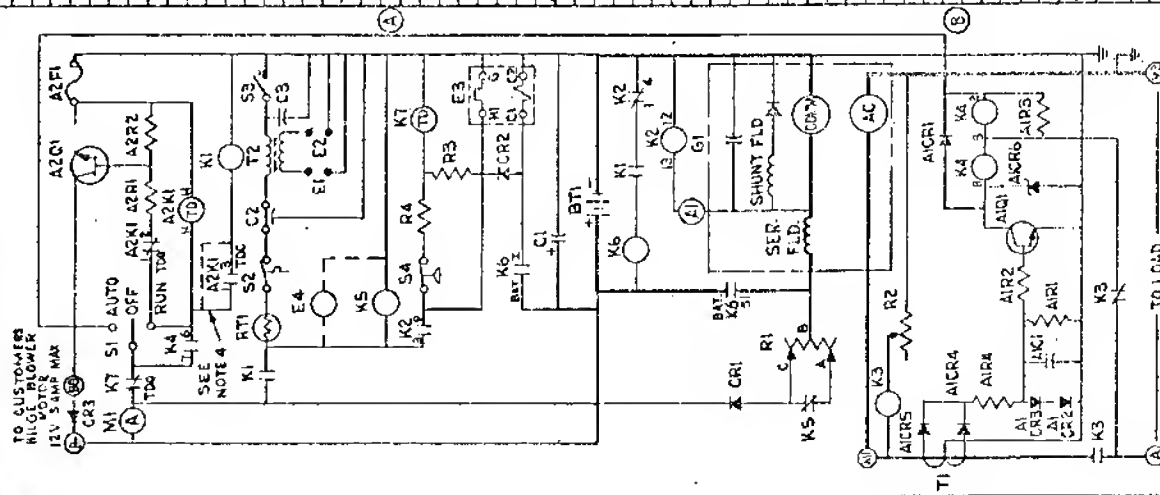
NOTE: Order parts with Onan part numbers from your Onan dealer. Order parts that do not have an Onan number from Oberdorfer Foundries, Pump Division, Syracuse, New York.

613C1

# WIRING DIAGRAM



## SCHEMATIC



- NOTES
1. MOUNT BATTERY UNDER REAR OF GENERATOR. SEE NOTE 1 ON JUNE 1954 SIDE OF CHASSIS FOR FUTURE CONNECTION TO GENERATOR FRAME.
  2. MOUNT K1 & K2 WITH CONTACT TERMINALS DOWN.
  3. TO AVOID CONTACT BETWEEN COVER AND LEAD TERMINATIONS ON CONTACTOR.
  4. TO DISPLACE BATTERY BLOWER CONTROL AND RELAY TIME DELAY ON START. MOVE THIS LEAD FROM A241 TERMINAL 1 TO A241 TERMINAL 3.

NOTE:  
UNLESS OTHERWISE NOTED,  
ALL COMPONENTS ARE SHOWN IN  
THE DE-ENERGIZED POSITION.

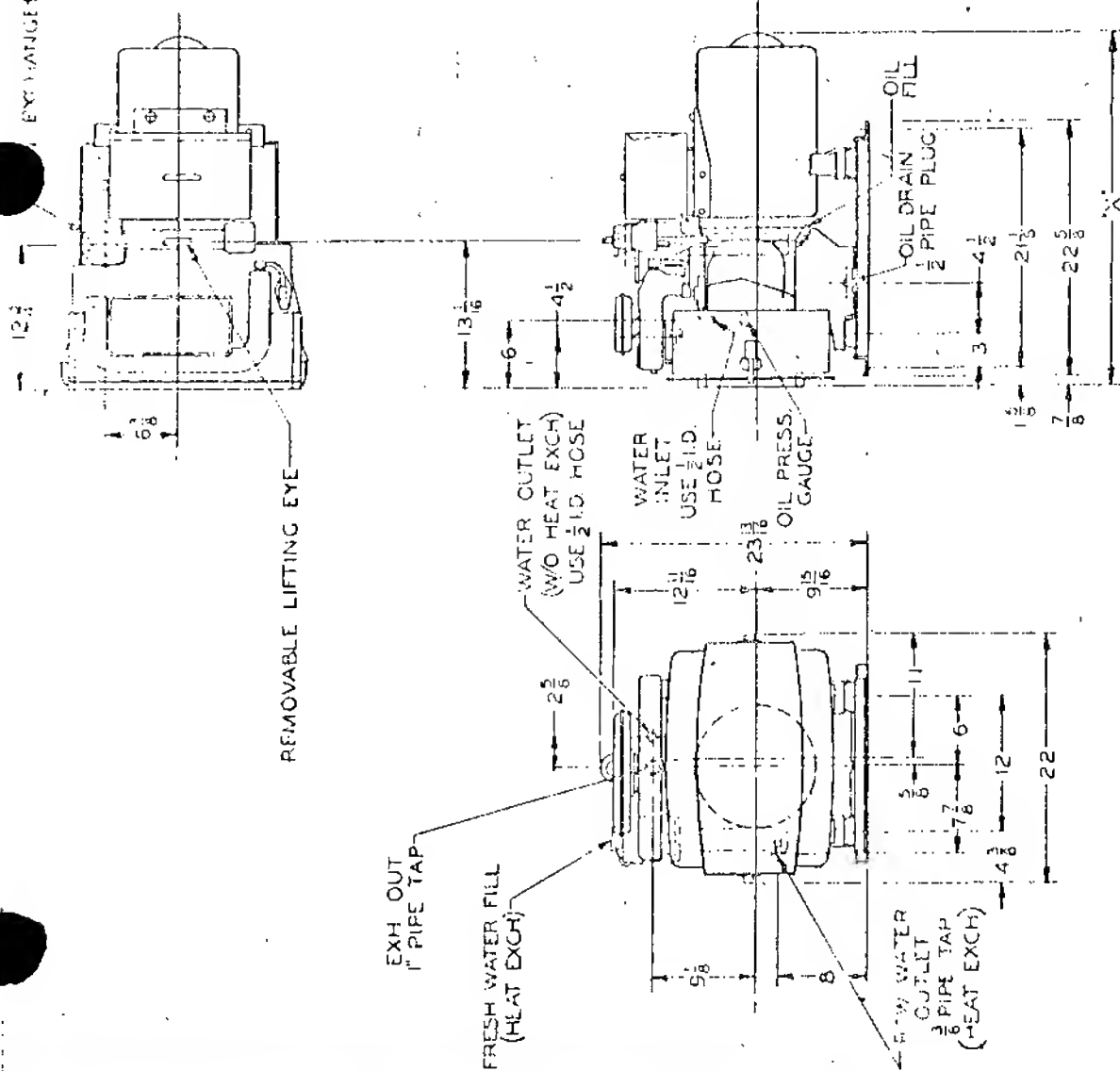
613C1

120 V., 1 PH., 2 W., 50-60 CY.

| PART NO. | QTY. | DESCRIPTION                   |
|----------|------|-------------------------------|
| 3001573  | 1    | ARMATURE - 1/2" DIA. TERMINAL |
| 3001574  | 1    | BOARD - 1/2" DIA. TERMINAL    |
| 3001575  | 1    | ASSY - RIGID BLOWER CONTROL   |
| 3001576  | 1    | SPACER                        |
| 3001577  | 1    | CAPACITOR - 0.05 F            |
| 3001578  | 1    | HEAT SINK - 2.000"            |
| 3001579  | 1    | DIODE                         |
| 3001580  | 1    | RELAY - START STOP            |
| 3001581  | 1    | RELAY - START DISCONNECT      |
| 3001582  | 1    | CONTACTOR                     |
| 3001583  | 1    | JUMPER                        |
| 3001584  | 1    | TERMINAL                      |
| 3001585  | 1    | RELAY - START, RUN            |
| 3001586  | 1    | SOLENOID                      |
| 3001587  | 1    | RELAY - 2 STEP CHARGE REG.    |
| 3001588  | 1    | RELAY - START SOLENOID        |
| 3001589  | 1    | RELAY - EMERGENCY             |
| 3001590  | 1    | RESISTOR - 10-2-10            |
| 3001591  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001592  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001593  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001594  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001595  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001596  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001597  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001598  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001599  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001600  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001601  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001602  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001603  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001604  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001605  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001606  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001607  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001608  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001609  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001610  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001611  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001612  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001613  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001614  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001615  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001616  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001617  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001618  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001619  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001620  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001621  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001622  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001623  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001624  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001625  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001626  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001627  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001628  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001629  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001630  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001631  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001632  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001633  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001634  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001635  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001636  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001637  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001638  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001639  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001640  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001641  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001642  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001643  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001644  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001645  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001646  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001647  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001648  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
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| 3001650  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001651  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
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| 3001658  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001659  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001660  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001661  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001662  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001663  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001664  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001665  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001666  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001667  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
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| 3001669  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001670  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
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| 3001672  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
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| 3001699  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |
| 3001700  | 1    | RESISTOR - 1/4" DIA. 10-2-10  |

CONNECTIONS TO MAIN

EXH. HANGER (WHEN USED)



| MODEL     | KW  | GEN OUTPUT  | STARTING    | WEIGHT DRY<br>W/O HEAT EXCH WITH HEAT EXCH | LENGTH "X" |
|-----------|-----|-------------|-------------|--|------------|
| 4MCCK-1   | 4   | 10 LO PF 2W | AUTO DEMAND | 351  | 27 5/8     |
| 4MCCK-3   | 4   | 10 LO PF 3W | AUTO DEMAND | 361  | 29 5/8     |
| 605MCCK-1 | 6.5 | 10 LO PF 2W | AUTO DEMAND | 414  | 31 7/8     |
| 605MCCK-3 | 6.5 | 10 LO PF 3W | AUTO DEMAND | 426  | 33 1/8     |

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OUTLINE INSTALLATION

500C1173

Circuits activating when Gen set starts

Push toggle switch to run  
Power runs through bilge blower control to K1 relay (start-stop relay)  
The relay is energised this sends power to starter relay and to RT1 and K5  
Power for RT1 (ignition circuit) provided from ammeter

starter relay is energised  
left side of K1 is cranker circuit  
right side of K1 is K5 (charge regulator) and RT1 (points)  
when A1 from generator energises  
K2 energises  
choke heats - H1 on (right side of K2)  
K1 cranker circuit - off (left side of K2)

LOP (low oil pressure detection circuit) - oil when no pressure  
Time delay on K7 (emergency relay) heats up breaking power (S4 normally shut!) LOP gets power from H1

Overheat then S2 breaks ignition circuit, no restart until it cools.

C1 gets power from big starter relay. If it does not start, C1 power heats Time thermal Delay on K7 breaking connection.

When cranking, C1 magnetizes choke coil closing choke.

*Control-o-matic  
transistor  
replacement*



**NTE199**

T-NPN, Si, Low Noise Preamplifier

$V_{CEO}$  70V  $P_D$  360mW  
 $V_{CE(s)}$  50V  $h_{FE}$  400 Min  
 $V_{EB(s)}$  5V  $f_T$  90MHz Min  
 $I_C$  100mA



FO9P  
Replaces: LCG199, GL 62 SK3245



*Signal Transistor*

